Centre drill set HSSE TiN Type A For universal use up to 1300 N/mm²



Application

For centre drilling on conventional and CNC machines.

Version

• spiral-fluted design with grinding relief in metal box



Application	Steel (N/mm²)			Stainless steel		Alu		Brass					Graphite			Nickel-		Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	40	20	20	15	10	50	80	40	30	35	30	20	10	20	5	5	5		

Art. No.	11004 900					
Countersink angle	60 Degree					
Cutting material	HSSE					
Surface	TiN					
Form	A					
Tool holding device	HA parallel shank					
Composition of set	1 each of diameter 1.0/1.6/5 mm, 2 each of diameter 2.0/2.5/4 mm, 3 each of					
	diameter 3.15 mm					
DIN	333					

EAN-Code

4050293012064

