



LAY OUT OF 50P CONNECTOR

TECHNICAL SPECIFICATIONS

SHELLS	: MATT TIN / ZINC PLATED STEEL
INSULATOR MATERIAL	: SELF EXTINGUISHING THERMOPLASTIC - UL CLASS 94 V0 THE HOUSING WILL WITHSTAND EXPOSURE TO 260-265°C IF WE USE PROTECTIVE ADHESIVE (type Kapton or Teflon) OR PROTECTIVE METALLIC DEVICE
CONTACTS DIA ON ACTIVE AREA	: Ø1 MM.
CONTACTS MATERIAL	: COPPER ALLOY
CONTACT PLATING	: GXT / GOLD OVER NICKEL (ACTIVE ZONE) TIN OVER NICKEL (TERMINATION ZONE)
FOR LEAD FREE PLATING	: 2 µMIN. TIN TOP OVER 1.27 µ MIN.NICKEL UNDER PLATE(ON TERMINATION ZONE)
OPERATING TEMPERATURE	: -55°C +125°C
OPERATING CURRENT	: 5 A PER CONTACT
CONTACT RESISTANCE	: ≤10m Ω
INSULATION RESISTANCE	: ≥5000M Ω
MAXIMUM VOLTAGE	: 1000 V.r.m.s
MECHANICAL ENDURANCE	: 200 MATINGS (For 64 code) 500 MATINGS (For 65 code).
DAMP HEAT	: 21 DAYS.
WIRE SIZE	: 0.6 MM ² (AWG 20) MAX.

"This LF product meets European Union Directives and other country regulations as described in GS-22-008"
Packaging as per GS-14-920
Housing will withstand exposure to 260°C peak temp for 3.5sec

ORDERING INFORMATION

SERIES	D B V 25 P 0 64 H T X B XXX LF	LEAD FREE
SHELL SIZE	E,A,B,C,D	SPECIAL CODES
OPTIONS	BLANK-STANDARD F - FLOAT MOUNTING L - CLINCH NUT (M3) O - CLINCH NUT (UNC) V - FEM. SCREW LOCK HEX. (UNC)	INSULATOR COLOUR BLANK- NATURAL B - BLACK
NO.OF CONTACTS	09,15,25,37,50	DIMPLES X-ON MALE CONNECTORS ONLY
CONTACTS	P - PIN S - SOCKET	SHELL PLATING BLANK-ZINC T-STD. TIN over Cu
TERMINATION TYPE	0 - SOLDER BUCKET	OPTIONS BLANK - STD H - WITH SHIELDING TERMINATION FINGERS
		CONTACT PLATING 64 - 200 Mating cycles 65 - 500 Mating cycles

50	P	66.65	52.68	61.11	11.08	14.99	11.09	5.85	55.07	13.31	1.50	1.0
	S	66.65	52.30	61.11	10.62	14.99	11.21	6.05	55.07	13.31	1.10	0.8
37	P	68.94	55.30	63.50	8.23	12.17	11.09	5.85	57.45	10.46	1.50	1.0
	S	68.94	54.71	63.50	7.77	12.17	11.21	6.05	57.45	10.46	1.10	0.8
25	P	52.65	38.84	47.04	8.23	12.17	11.07	5.85	41.02	10.46	1.10	0.8
	S	52.65	38.25	47.04	7.77	12.17	11.21	6.05	41.02	10.46	1.10	0.8
15	P	38.76	25.12	33.32	8.23	12.17	10.99	5.85	27.25	10.46	1.10	0.8
	S	38.76	24.54	33.32	7.77	12.17	11.21	6.05	27.25	10.46	1.10	0.8
09	P	30.43	16.79	24.99	8.23	12.17	10.99	5.85	19.02	10.46	1.10	0.8
	S	30.43	16.21	24.99	7.77	12.17	11.21	6.05	19.02	10.46	1.10	0.8
SHELL SIZE	A	+0,76 0	+0,25 0	±0,12 C	+0,25 D 0	+0,76 E 0	F MAX	+0,15 G 0	+0,51 H 0	+0,51 J 0	±0,2 K	+0,22 L 0

NOTE:- 1) INSIDE DIMENSIONS OF THE MALE AND OUTSIDE DIMENSIONS OF THE FEMALE CONNECTOR
2) ALL ACCESSORIES SHOWN IN ASSEMBLY OPTIONS SHOULD BE ORDERED SEPARATELY

ASSEMBLY OPTIONS

<p>FEMALE SCREW LOCK EXTENDED TYPE</p> <p>UNC 4-40,2B THREAD</p> <p>ORD CODE 8630-01-061</p>	<p>FEMALE SCREW LOCK EXTERNAL THREAD</p> <p>INTERNAL THREAD</p> <table border="1"> <tr> <td>8630-01LF</td> <td>M3</td> <td>M3</td> </tr> <tr> <td>8630-01ALF</td> <td>M3</td> <td>4-40 UNC 2B</td> </tr> <tr> <td>8630-01BLF</td> <td>4-40 UNC 2A</td> <td>4-40 UNC 2B</td> </tr> <tr> <td>8630-01CLF</td> <td>4-40 UNC 2A</td> <td>M3</td> </tr> </table> <p>ORD-CODE EXTERNAL THREAD INTERNAL THREAD</p>	8630-01LF	M3	M3	8630-01ALF	M3	4-40 UNC 2B	8630-01BLF	4-40 UNC 2A	4-40 UNC 2B	8630-01CLF	4-40 UNC 2A	M3
8630-01LF	M3	M3											
8630-01ALF	M3	4-40 UNC 2B											
8630-01BLF	4-40 UNC 2A	4-40 UNC 2B											
8630-01CLF	4-40 UNC 2A	M3											
<p>MALE LEVER LOCK</p> <p>ORD CODE 8630-3427(EABC) ORD CODE 8630-3428(D)</p>	<p>CONNECTOR WITH SPECIAL RIVETTED FEMALE SCREW LOCK</p> <p>6.4 MAX</p> <p>UNC 4-40,2B THREAD</p> <p>PREFIX: V</p>												
<p>CLINCH NUT</p> <p>PREFIX: O - UNC4-40 L - M3</p>	<p>WITH SHIELDING TERMINATION FINGERS</p> <p>OPTION: H</p>												
	<p>FEMALE LEVER LOCK</p> <p>ORD CODE 8630-3425(EABC) ORD CODE 8630-3426(D)</p>												

mat'l. code		surface		tolerance		projection		product family	
SEE NOTE 4		ISO 1302 ✓		ISO 406 ISO 1101		MM		D-SUB	
ltr	ecn no	dr	date	tolerances unless otherwise specified		MM		title	
N	I11-0003	AMR	2011-01-06	angles	linear	MM		D- SUB SOLDER BUCKET CONNECTOR (WITH ASSEMBLY OPTIONS)	
-	-	-	-			scale -			
H	I07-0175	MRA	2007-12-17	0°±1°					
J	I08-0131	MRA	2008-10-06	dr	GEORGE.V.JOSEPH	1999-03-20		dwg no	
K	I09-0121	MRA	2009-07-01	engr	GEORGE.V.JOSEPH	1999-03-20		sheet 1 of 1	
L	I09-0140	MRA	2009-07-14	chr	ABHILASH.M.R	2009-07-01		size	
M	I09-0195	MRA	2009-09-18	appd	SUDHIR.VARMA	2009-07-01		A3	
sheet index		revision sheet						type Product Customer Drawing	
		1							



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