

Solid carbide quarter circle milling cutter for interchangeable head system

4 cutting edges, TiAlN-coated

ATORN[®]

Application

For producing radii on machining centres and CNC machines.

Execution

- Solid carbide ultra-fine grain
- Type N
- TiAlN-coated



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	170	120	110	110				290	310	290	310			140					

Art. No.	16983 210
Cutting material	VHM
Surface	TiAlN
Type	N
Number of cutting edges	4 PCS
Radius	1.5 mm
Min. cutting edge diameter	10 mm
Max. cutting edge diameter	7 mm
Length	14 mm
fz steel 1000	0.05 mm

EAN-Code

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