

SDQC steel boring bar, positive left

for longitudinal and copy turning using DC indexable insert

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Application

For longitudinal and copy turning with DC 55° indexable insert.

Version

- precision-manufactured **steel** boring bar, with inner cooling, D type, 107.5° pitch angle, 55° tip angle, 7° clearance angle

Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces



Art. No.	17848 027
ISO name	A 12 L SDQC R/L 07
Min. bore diameter	18 mm
Shaft diameter	12 mm
Cutting edge height	5.5 mm
Clearance length	20 mm
Length	125 mm
Clamping surface height	11 mm
Programming size	9 mm
Suitable for indexable inserts	DC.. 0702..
Tool design	Left
DIN	8024

EAN-Code

4050293347012