



the sensor people





Figure can vary

Part no.: 66533500 MLD510-XR2 Multiple light beam safety device receiver











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Technical data

Basic data	
Series	MLD 500
Device type	Receiver
Functions	
Functions	Automatic restart
Characteristic parameters	
Туре	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Performance Level (PL)	e , EN ISO 13849-1
MTTF _d	204 years , EN ISO 13849-1
PFHD	6.6E-09 per hour
Mission time T _M	20 years , EN ISO 13849-1
Category	4 , EN ISO 13849
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Optical data	
Number of beams	2 Piece(s)
Beam spacing	500 mm
	000 mm
Electrical data	Out and the second self-on
Protective circuit	Overvoltage protection Short circuit protected
Performance data	
Supply voltage U _B	24 V , DC , -20 20 %
Current consumption, max.	150 mA , Without external load
Fuse	External with max. 3 A
Outputs	
Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Safety-related switching outputs	
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 μH
Load capacity	0.3 µF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V
Safety-related switching output 1	
Assignment	Connection 1, pin 2
Switching element	Transistor , PNP
Safety-related switching output 2	
Assignment	Connection 1, pin 4
Switching element	Transistor , PNP

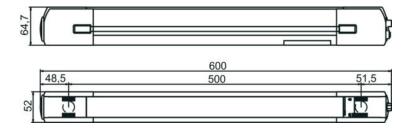


Timing	
Response time	25 ms
Restart delay time	100 ms
Connection	
Number of connections	1 Piece(s)
Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	5 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
Mechanical data	
Dimension (W x H x L)	52 mm x 600 mm x 64.7 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,400 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount
Operation and display	
Operation and display	LED
Type of display Number of LEDs	1 Piece(s)
Number of LEDS	1 Field(5)
Environmental data	
Environmental data Ambient temperature, operation	-30 55 °C
	-30 95 °C
Ambient temperature, storage Relative humidity (non-condensing)	0 95 %
Relative numidity (non-condensing)	0 95 %
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
Certifications	c TÜV NRTL US TÜV Süd
US patents	US 6,418,546 B US 7,741,595 B
Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832



Dimensioned drawings

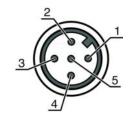
All dimensions in millimeters



Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	+24V	Brown
2	OSSD1	White
3	0 V	Blue
4	OSSD2	Black
5	n.c.	Gray



Operation and display

LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.



Suitable transmitters

Part no.	Designation	Article	Description
66501500		Multiple light beam safety device transmitter	Operating range: 20 70 m Number of beams: 2 Piece(s) Beam spacing: 500 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
Х	Series: 3: MLD 300 5: MLD 500
уу	Function classes: 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
Z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50133859	KD S-M12-5A- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

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Part no.	Designation	Article	Description
50133860	KD S-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50136146	KD S-M12-5A- P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.