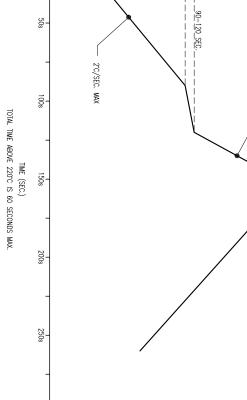


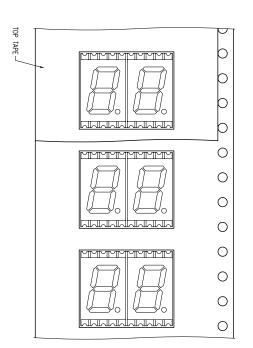
UNCONTROLLED DOCUMENT LEAD FREE REFLOW PROFILE PART NUMBER LDD-SMHTA302RISUGT

300°C ¬ 0°C + 100°C-150°C 200°C 250°C 50°C-25°C 255°C 160°C \_90-120\_SEC. 50s 2°C/SEC. MAX 4°C/SEC. MAX 100s 10 SEC. MAX TIME (SEC.) 150s 200s 250s

TEMPERATURE (°C)



300s



\*\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE:  $X=\pm 1$  (\$\pmu.039),  $X.X=\pm 0.5$  (\$\pmu.020),  $X.XX=\pm 0.25$  (\$\pmu.010),  $X.XXX=\pm 0.127$  (\$\pmu.0105). LEAD SIZE=\$\pmu.05\$ (\$\pmu.0002\$), LEAD LENGTH=\$\pmu.0.75\$ (\$\pmu.030\$). MIN= \$\pmu.0500ML PRECISION MAX.= \$\pmu.0500ML PRECISION PRECI 0.56" 7 SEGMENT DUAL DIGIT DISPLAY, 568nm GREEN, HIGH TEMP., COMMON ANODE.

TAPE FEED DIRECTION-

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