

## 3-jaw tapered rod lathe chuck ROTA S plus 2.0

Hand chuck in acc. with ISO 702-3



### Application:

For clamping rotationally-symmetrical components.

### Execution:

- With jaw safety device for high operating safety
- Hand chuck with tapered rod drive for lasting high clamping force
- Quick-acting jaw change system for quick and comfortable jaw change
- 3-jaw chucks in the size range 160 - 315 mm
- For short taper bayonet mounting
- With large through-bore
- Chuck body surface hardened

### Advantage:

- With visible indicator pin for high operating safety
- Indicator pin attached optimally around the circumference of the chuck, improved lubrication system for permanently high clamping forces, with modular protective sleeves or depth stop for optimal adaptation to the clamping task.
- Manual clamping mandrel, driven via the chuck clamping jaws, which means that small internal diameters can also be clamped with a high degree of precision.
- Spray edge for coolant protection
- Long service life

### Delivery:

1 set of plain jaws and hard interchangeable jaw grips, 1 actuator wrench, 1 set of stud bolts and collar nuts.



<b>Art. no.</b>	<b>22426 313</b>
<b>Brand</b>	SCHUNK
<b>Manufacturer Part Number</b>	0819212
<b>Outer diameter</b>	205 mm
<b>DIN</b>	55027
<b>ISO</b>	702-3
<b>Size</b>	200
<b>Taper shank size</b>	4
<b>Min./max. external clamping width</b>	7-207 mm
<b>Min./max. internal clamping width</b>	71-214 mm
<b>Clearance hole</b>	52 mm
<b>Max. rotation speed</b>	4800
<b>Tapered bolt diameter</b>	63.5 mm
<b>Gross Weight</b>	2.227 kg
<b>Product Group</b>	222