



the sensor people





Part no.: 50122716 FT328.W3/2N Energetic diffuse sensor







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Technical data

Basic data		
Series	328	
Operating principle	Diffuse reflection principle	
Operating principle	Diffuse reflection principle	
Special design		
Special design	90° - angular optics	
Optical data		
Operating range	Guaranteed operating range	
Operating range, white 90%	0.002 0.1 m	
Operating range, gray 50%	0.005 0.092 m	
Operating range, gray 18%	0.007 0.076 m	
Operating range, black 6%	0.008 0.065 m	
Operating range limit	Typical operating range	
Operating range limit, white 90%	0.002 0.12 m	
Operating range limit, gray 50%	0.005 0.11 m	
Operating range limit, gray 18%	0.007 0.092 m	
Operating range limit, black 6%	0.008 0.08 m	
Light source	LED , Red	
LED light wavelength	620 nm	
Transmitted-signal shape	Pulsed	
LED group	Exempt group (in acc. with EN 62471)	
Electrical data		
Protective circuit	Polarity reversal protection Short circuit protected	
Protective circuit Performance data	Polarity reversal protection Short circuit protected	
	Polarity reversal protection Short circuit protected 10 30 V , DC , Incl. residual ripple	
Performance data	Short circuit protected	
Performance data Supply voltage UB	Short circuit protected 10 30 V , DC , Incl. residual ripple	
Performance data Supply voltage UB Residual ripple Open-circuit current	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From U _B	
Performance data Supply voltage UB Residual ripple	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From U _B 0 20 mA	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From U _B	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From U _B 0 20 mA	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From U _B 0 20 mA 2 Piece(s)	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s)	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max.	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V)	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V)	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage Switching output 1	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V) low: ≤2.5V	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage Switching output 1 Switching element	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V) low: ≤2.5V	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage Switching output 1 Switching element Switching principle	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V) low: ≤2.5V	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage Switching output 1 Switching element Switching principle Switching output 2	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage Switching output 1 Switching element Switching output 2 Switching element Switching element Switching principle	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage Switching output 1 Switching element Switching output 2 Switching element Switching principle Timing	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching Transistor , NPN Dark switching	
Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching voltage Switching output 1 Switching element Switching output 2 Switching element Switching principle Timing Switching frequency	Short circuit protected 10 30 V , DC , Incl. residual ripple 0 15 % , From UB 0 20 mA 2 Piece(s) DC 100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching Transistor , NPN Dark switching	
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Connection 1		
Type of connection	Cable	
Function	Signal OUT Voltage supply	
Cable length	2,000 mm	
Sheathing material	PUR	
Cable color	Black	
Number of conductors	4 -wire	
Wire cross section	0.2 mm ²	

Mechanical data	
Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 61 mm
Housing material	Plastic Stainless steel , V2A , ABS
Lens cover material	Plastic
Net weight	40 g
Housing color	Black Silver

Operation and display		
Type of display	LED	
Number of LEDs	1 Piece(s)	
Operational controls	Teach button	

Environmental data	
Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C

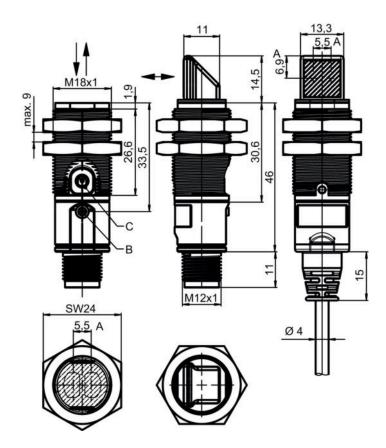
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27270903
eCl@ss 9.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821

Dimensioned drawings

All dimensions in millimeters





A Optical axis B Indicator diode C Teach button

Electrical connection

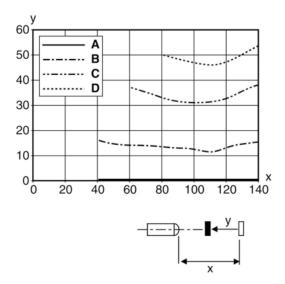
Connection 1	
Type of connection	Cable
Function	Signal OUT Voltage supply
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm ²

Conductor color	Conductor assignment
Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1



Diagrams

Typ. black/white behavior



- Range [mm] Reduction of range [mm] y A B C D
 - White 90%
- **Gray 50%**
- Gray 18% Black 6%

Fading: black/white error < 50 %

The black/white error is calculated from the operating range against white and the reduction of the operating range against black:

black/white error = reduction of the operating range against black / operating range against white x 100%

Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle: PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Υ	Light type: n/a: red light l: infrared light
AAAF	Preset range (optional): n/a: operating range acc. to data sheet XXXX: preset range [mm]

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ВВ	Equipment: n/a: axial optics W: 90° angular optics 3: teach-in via button
СС	Switching output / function (OUT1 = pin 4, OUT2 = pin 2):: 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection: n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)
- \bullet $\;$ Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^{\circ}\text{C}$
- · With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
Q	50113548	BT D18M.5	Ü	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

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Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Of	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
	50083189	BT 318-ARH	Adjustment fastening part	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable Material: Metal
00	50126631 **	BT 328M	Fastening	Contains: 2x M18 mounting nut Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

^{**} Included in delivery contents

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.