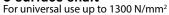
$\mbox{HSS }90\,^{\circ}$ conical countersink, triple-fluted, extremely uneven pitch with 3-surface shaft





Application

For producing $90\,^\circ$ counterbores up to 1300 N/mm².

Version

• profile-ground triple-edge countersink with radial relief, with extremely uneven pitch

Advantage

- radial relief ensures optimum chip breaking
- Uneven pitch ensures excellent surfaces without chatter marks and minimisation of cutting forces
- 3-sided shaft design for excellent power transmission and prevents the tool from spinning in the drill chuck and cordless drill



Application	Steel (N/mm²)			Stainless steel		Alu		Brass					Graphite		Titan-			Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	40	30	12	15	15	40	50	40	40	40	40	40		20	10			6	

Art. No.	11501 686						
Countersink angle	90 Degree						
Cutting material	HSS						
Surface	TiN/ZrN						
Number of cutting edges	3 PCS						
Tool holding device	Parallel shank with three tightening surfaces						
Composition of set	6.3/10.4/16.5/20.5/25						
Number of pieces in assortment/set	5 PCS						
DIN	335						
Form	С						

EAN-Code

4050293446890

