Surface chuck (Weldon) ISO 12164 (DIN 69893) KKB = resealable coolant bores

<u>ATORNº</u>

Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

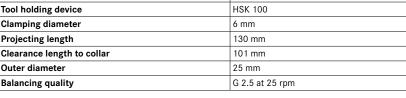
Version

- Alloyed case-hardened steel with tensile strength at the core of at least 950 N/mm2
- \blacksquare Case-hardened HRc 60 \pm 2 (HV 700 \pm 50), hardness depth 0.8 mm \pm 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- Concentricity of the tool chuck, internal taper to the clamping diameter ≤0.005 mm
- All functional surfaces machined
- With Balluff chip hole

Delivery

Supplied with clamping screw

Art. no.	23157 737
Tool holding device	HSK 100
Clamping diameter	6 mm
Projecting length	130 mm
Clearance length to collar	101 mm
Outer diameter	25 mm
Balancing quality	G 2.5 at 25 rpm



EAN-Code

4050293705539



