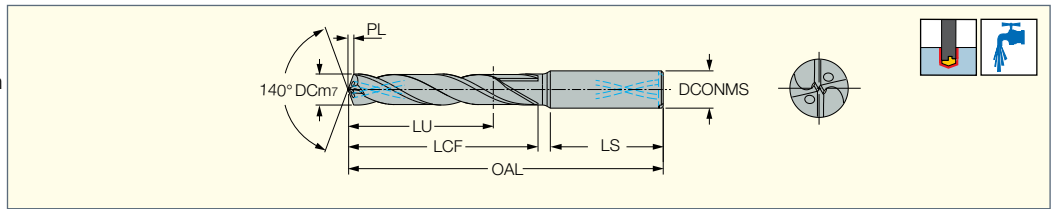


SOLIDDRILL

SCD-ACP5N (5xD)

DIN 6537 Solid Carbide Drills with Coolant Holes, Drilling Depth 5xD



Designation	Dimensions								IC908
	DC	DCONMS	OAL	LU	LCF	PL	LS	Th ⁽¹⁾	
SCD 030-023-060 ACP5N	3.00	6.00	66.00	23.0	28.0	0.50	34.0	-	●
SCD 031-023-060 ACP5N	3.10	6.00	66.00	23.0	28.0	0.50	34.0	-	●
SCD 032-023-060 ACP5N	3.20	6.00	66.00	23.0	28.0	0.50	34.0	-	●
SCD 033-023-060 ACP5N	3.30	6.00	66.00	23.0	28.0	0.50	34.0	M4	●
SCD 034-023-060 ACP5N	3.40	6.00	66.00	23.0	28.0	0.50	34.0	-	●
SCD 035-023-060 ACP5N	3.50	6.00	66.00	23.0	28.0	0.60	34.0	-	●
SCD 036-023-060 ACP5N	3.60	6.00	66.00	23.0	28.0	0.60	34.0	-	●
SCD 037-023-060 ACP5N	3.70	6.00	66.00	23.0	28.0	0.60	34.0	-	●
SCD 038-029-060 ACP5N	3.80	6.00	74.00	29.0	36.0	0.60	35.0	-	●
SCD 039-029-060 ACP5N	3.90	6.00	74.00	29.0	36.0	0.60	35.0	-	●
SCD 040-029-060 ACP5N	4.00	6.00	74.00	29.0	36.0	0.60	35.0	-	●
SCD 041-029-060 ACP5N	4.10	6.00	74.00	29.0	36.0	0.70	35.0	-	●
SCD 042-029-060 ACP5N	4.20	6.00	74.00	29.0	36.0	0.70	35.0	M5	●
SCD 043-029-060 ACP5N	4.30	6.00	74.00	29.0	36.0	0.70	35.0	-	●
SCD 044-029-060 ACP5N	4.40	6.00	74.00	29.0	36.0	0.70	35.0	-	●
SCD 045-029-060 ACP5N	4.50	6.00	74.00	29.0	36.0	0.70	35.0	-	●
SCD 046-029-060 ACP5N	4.60	6.00	74.00	29.0	36.0	0.70	35.0	-	●
SCD 047-029-060 ACP5N	4.70	6.00	74.00	29.0	36.0	0.80	35.0	-	●
SCD 048-035-060 ACP5N	4.80	6.00	82.00	35.0	44.0	0.80	36.0	-	●
SCD 049-035-060 ACP5N	4.90	6.00	82.00	35.0	44.0	0.80	36.0	-	●
SCD 050-035-060 ACP5N	5.00	6.00	82.00	35.0	44.0	0.80	36.0	M6	●
SCD 051-035-060 ACP5N	5.10	6.00	82.00	35.0	44.0	0.80	36.0	-	●
SCD 052-035-060 ACP5N	5.20	6.00	82.00	35.0	44.0	0.80	36.0	-	●
SCD 053-035-060 ACP5N	5.30	6.00	82.00	35.0	44.0	0.80	36.0	-	●
SCD 054-035-060 ACP5N	5.40	6.00	82.00	35.0	44.0	0.80	36.0	-	●
SCD 055-035-060 ACP5N	5.50	6.00	82.00	35.0	44.0	0.90	36.0	-	●
SCD 056-035-060 ACP5N	5.60	6.00	82.00	35.0	44.0	0.90	36.0	-	●
SCD 057-035-060 ACP5N	5.70	6.00	82.00	35.0	44.0	0.90	36.0	-	●
SCD 058-035-060 ACP5N	5.80	6.00	82.00	35.0	44.0	0.90	36.0	-	●
SCD 059-035-060 ACP5N	5.90	6.00	82.00	35.0	44.0	0.90	36.0	-	●
SCD 060-035-060 ACP5N	6.00	6.00	82.00	35.0	44.0	0.90	36.0	M7	●
SCD 061-043-080 ACP5N	6.10	8.00	91.00	43.0	53.0	1.00	36.0	-	●
SCD 062-043-080 ACP5N	6.20	8.00	91.00	43.0	53.0	1.00	36.0	-	●
SCD 063-043-080 ACP5N	6.30	8.00	91.00	43.0	53.0	1.00	36.0	-	●
SCD 064-043-080 ACP5N	6.40	8.00	91.00	43.0	53.0	1.00	36.0	-	●
SCD 065-043-080 ACP5N	6.50	8.00	91.00	43.0	53.0	1.00	36.0	-	●
SCD 066-043-080 ACP5N	6.60	8.00	91.00	43.0	53.0	1.00	36.0	-	●
SCD 067-043-080 ACP5N	6.70	8.00	91.00	43.0	53.0	1.10	36.0	-	●
SCD 068-043-080 ACP5N	6.80	8.00	91.00	43.0	53.0	1.10	36.0	M8	●
SCD 069-043-080 ACP5N	6.90	8.00	91.00	43.0	53.0	1.10	36.0	-	●
SCD 070-043-080 ACP5N	7.00	8.00	91.00	43.0	53.0	1.10	36.0	-	●
SCD 071-043-080 ACP5N	7.10	8.00	91.00	43.0	53.0	1.10	36.0	-	●
SCD 072-043-080 ACP5N	7.20	8.00	91.00	43.0	53.0	1.10	36.0	-	●
SCD 073-043-080 ACP5N	7.30	8.00	91.00	43.0	53.0	1.10	36.0	-	●
SCD 074-043-080 ACP5N	7.40	8.00	91.00	43.0	53.0	1.20	36.0	-	●
SCD 075-043-080 ACP5N	7.50	8.00	91.00	43.0	53.0	1.20	36.0	-	●
SCD 076-043-080 ACP5N	7.60	8.00	91.00	43.0	53.0	1.20	36.0	-	●
SCD 077-043-080 ACP5N	7.70	8.00	91.00	43.0	53.0	1.20	36.0	-	●
SCD 078-043-080 ACP5N	7.80	8.00	91.00	43.0	53.0	1.20	36.0	M9	●
SCD 079-043-080 ACP5N	7.90	8.00	91.00	43.0	53.0	1.30	36.0	-	●
SCD 080-043-080 ACP5N	8.00	8.00	91.00	43.0	53.0	1.30	36.0	-	●
SCD 081-049-100 ACP5N	8.10	10.00	103.00	49.0	61.0	1.30	40.0	-	●
SCD 082-049-100 ACP5N	8.20	10.00	103.00	49.0	61.0	1.30	40.0	-	●
SCD 083-049-100 ACP5N	8.30	10.00	103.00	49.0	61.0	1.30	40.0	-	●
SCD 084-049-100 ACP5N	8.40	10.00	103.00	49.0	61.0	1.30	40.0	-	●
SCD 085-049-100 ACP5N	8.50	10.00	103.00	49.0	61.0	1.30	40.0	M10	●
SCD 086-049-100 ACP5N	8.60	10.00	103.00	49.0	61.0	1.40	40.0	-	●
SCD 087-049-100 ACP5N	8.70	10.00	103.00	49.0	61.0	1.40	40.0	-	●
SCD 088-049-100 ACP5N	8.80	10.00	103.00	49.0	61.0	1.40	40.0	-	●
SCD 089-049-100 ACP5N	8.90	10.00	103.00	49.0	61.0	1.40	40.0	-	●

• For user guide and cutting conditions, see pages 651-667 • For regrinding instructions, see pages 662-666

⁽¹⁾ Used for standard thread size.