# **Miniature cutting insert, type AP HW5615** For copy and longitudinal turning



## Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

■ Solid carbide cutting insert with 98° working angle with internal cooling

## Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Extremely sharp blades ensure process reliability for cutting

Art. no.	17120 880
Shaft diameter	5 mm
ISO name	AP
Length	51 mm
Clearance length	22 mm
Radius	0.1 mm
Programming size 2	1.2 mm
Programming size	2.1 mm
Min. bore diameter	5.1 mm
Machining direction	Left
Carbide type	HW5615
Material to be processed	Stainless steel, Non-ferrous metal

## **EAN-Code**

4050293373967

