

Speed Controller with Indicator New

Numerical indication of knob rotation for flow rate

RoHS

**reduces flow setting time
and setting errors!**

Elbow



Universal



Brass

Electroless
nickel plated



Stainless steel



Indicator window



Numerical indication
of knob rotation

Body size 1		Body size 2 or larger	
Indicator window	Number of needle rotations	Indicator window	Number of needle rotations
1	1	1	1
2	2	2	2
⋮	⋮	⋮	⋮
8	8	10	10

4 indicator window directions available



Indicator window direction: 0°



Indicator window direction: 180°

New



Indicator window direction: 90°

New



Indicator window direction: 270°



Wide
viewing
angle



New series added!

Universal type

Indicator window direction: 90°/270°



Series AS-FS

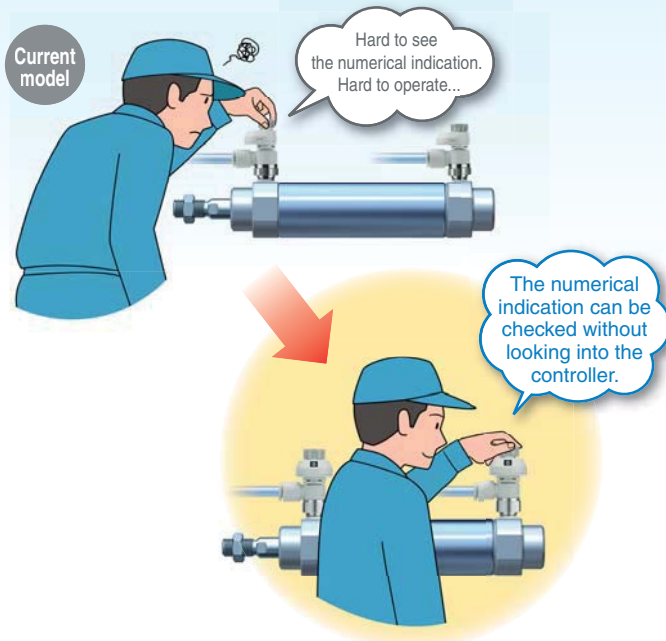


CAT.EUS20-229C-UK

4 indicator window directions offer improved visibility.



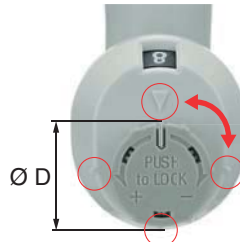
Inspection and maintenance labour is reduced by selecting the indicator window direction suitable for the operating conditions. In addition, the flexibility of equipment design is improved.



Larger push-lock type knob

Easy to lock

Easy to operate with the larger knob and marking every 90° mark



Body size	Ø D [mm]
1	9.4
2	12 (Port size 1/8) 13 (Port size 1/4)
3	16.6
4	18.8

Push-lock type

Ø 9.4 mm

Ø 12 mm
(Port size 1/8)

Ø 13 mm
(Port size 1/4)

Ø 16.6 mm

Ø 18.8 mm

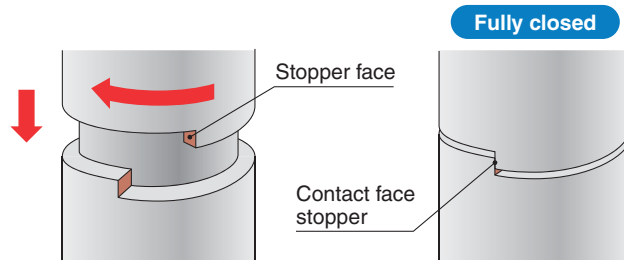
Actual size



Easy to turn large knob
Easy to make fine adjustments

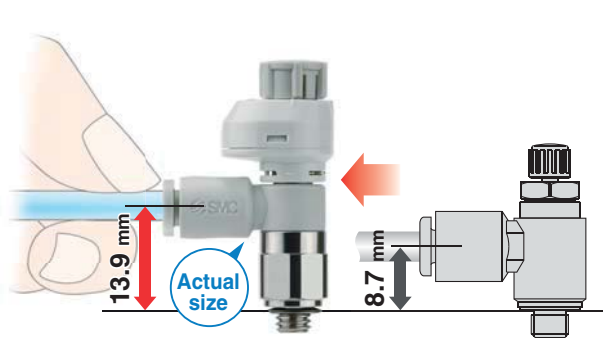


Improved reproducibility of flow rate



Stable knob position when fully closed (no flow rate) onto the contact face stopper (rotating stopper). Small variations in flow rate depending on the number of knob rotations

Easier to insert and remove the tube

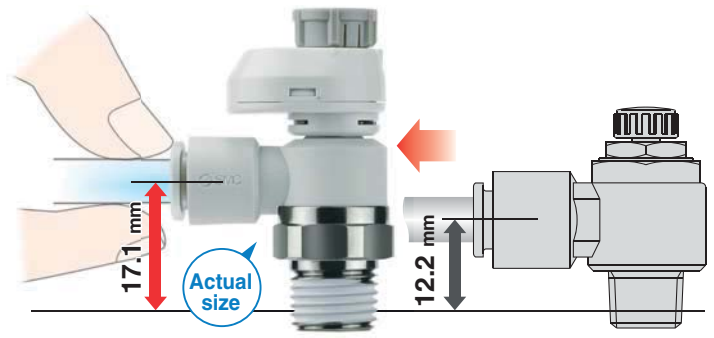


Series AS-FS

Current model

Tubing diameter	Thread	Part number
Ø 4	M5	AS12□1FS-M5□-04

Part number
AS12□1F-M5-04



Series AS-FS

Current model

Tubing diameter	Thread	Part number
Ø 6	1/4	AS22□1FS-02-06S

Part number
AS22□1F-02-06

Easy identification of product type

Series	Release button colour			
	Meter-out	Meter-in	Metric	Inch
 AS-FS AS-FS-U□	Grey	Light blue	Light grey	Orange
				
 AS-FSG	Grey	Light blue	White	White
				

Series Variations

	Seal method	Body size	Port size	Applicable tubing O.D.														Metal parts material	Applicable tubing material
				Metric size								Inch size							
				2	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"		
		1	M5 x 0.8																
			10-32UNF																
		2	R NPT	1/8															
				1/4															
		3		1/4															
		3/8																	
		4		1/2															
		2	G	1/8															
				1/4															
		3		1/4															
		3/8																	
		4		1/2															
		2	Uni	1/8															
				1/4															
		3		1/4															
		3/8																	
		4		1/2															

(Note) Universal type is not available.

- ⊙ Electroless nickel plating type is standardised.
- ⊙ Stainless steel type is standardised.
- ⊙ G thread (Face seal) type is standardised.

Push-lock Series Variations

Speed Controller with One-touch Fitting *Series AS*Refer to the
WEB catalogue
for details.

Reduces labour time!

Body size	Port size	Applicable tubing O.D.	
		Metric size	Inch size
1 to 4	M5 to 1/2	Ø 2 to Ø 16	Ø 1/8" to Ø 1/2"



Speed Controller with Indicator Elbow Type/Universal Type Series AS-FS

RoHS



Model

Model	Port size	Seal method	Applicable tubing O.D.													Note 3) Max. number of rotations	
			Metric size								Inch size						
			2 Note 2)	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"		1/2"
AS1□□1FS□-M5□	M5 x 0.8	Gasket seal	● Note 4)	●	●	●					●	●	●				8
AS1□□1FS□-U10/32□	10-32UNF		● Note 4)	●	●	●					●	●	●				
AS2□□1FS□-□01	R NPT	Note 1) Sealant		●	●	●	●	● Note 4)			●	●	●	●			10
AS2□□1FS□-□02			1/4	● Note 4)	●	●	●	●		● Note 4)	●	●	●	●	●		
AS3□□1FS□-□02			1/4			●	●	●	●			●	●	●			
AS3□□1FS□-□03			3/8			●	●	●	●			●	●	●			
AS4□□1FS□-□04			1/2					●	●	● Note 4)				●	●		
AS2□□1FS□-G01	G	Face seal		●	●	●	●	● Note 4)									
AS2□□1FS□-G02			1/4	● Note 4)	●	●	●	●									
AS3□□1FS□-G02			1/4			●	●	●	●								
AS3□□1FS□-G03			3/8			●	●	●	●								
AS4□□1FS□-G04			1/2					●	●	● Note 4)							

Note 1) "Without sealant" type can be selected as a standard option.

Note 2) Only polyurethane tubing is applicable for Ø 2.

Note 3) There are differences in actual rate as by the indicator window over the maximum number of rotations depending on the individual product.

Note 4) Universal type is not available.

Specifications

Flow Direction Symbols on Body

	Meter-out	Meter-in
Symbol		

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane Note), FEP, PFA

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing.
(Refer to the **WEB catalogue**)

Flow Rate and Sonic Conductance

⚠ Caution

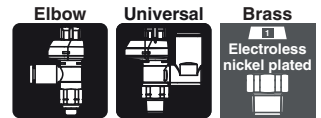
Be sure to read this before handling.
Refer to the back cover for Safety Instructions. For Flow Control Equipment Precautions, refer to the "Handling Precautions for SMC Products" and "Operation Manual" on the SMC website, <http://www.smc.eu>

Model	AS1□□1FS-M5□	AS2□□1FS-01	AS2□□1FS-02	AS3□□1FS	AS4□□1FS
Tubing O.D.	Metric size	Ø 2 Ø 3.2 Ø 4 Ø 6	Ø 3.2 Ø 4 Ø 6 Ø 8 Ø 10	Ø 3.2 Ø 4 Ø 6 Ø 8 Ø 10	Ø 3.2 Ø 4 Ø 6 Ø 8 Ø 10 Ø 12 Ø 16
	Inch size	— Ø 1/8" Ø 1/4" Ø 5/32"	Ø 1/8" Ø 1/4" Ø 5/16" Ø 3/8"	Ø 1/8" Ø 1/4" Ø 5/16" Ø 3/8"	Ø 1/4" Ø 5/16" Ø 3/8" Ø 1/2"
C values: Sonic conductance [dm³/(s·bar)]	Free flow	0.2 0.3 0.4 0.6 0.6	0.7 1.0 1.3 1.5 1.6	1.7 2.5 4.4 4.8	2.1 2.4 3.3 4.4 4.9
	Controlled flow	0.2 0.3 0.4 0.7 0.8	0.6 0.9 1.3 2.1 2.4	3.3 4.4 4.9	
b values: Critical pressure ratio	Free flow	0.3 0.4 0.2 0.3 0.3	0.3 0.4 0.4 0.3 0.3		
	Controlled flow	0.2 0.2 0.3 0.3 0.3			

Note 1) 10-32UNF has the same specification as M5.

Note 2) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

Series AS-FS



How to Order



Width across flats (H)

E	8 mm
—	9 mm

Port size

M5	M5 x 0.8
U10/32	10-32UNF

Body size

1	M5 x 0.8 10-32UNF
---	----------------------

Body size 1

AS 1 2 0 1 F S — M5 E — 06 —

Body size 2/3/4

AS 2 2 0 1 F S — — 01 — 06 S —

Body size

2	1/8, 1/4
3	3/8
4	1/2

With indicator

Type

2	Elbow
3	Universal

Control type (Note)

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by colour of the knob.
Meter-out: Grey
Meter-in: Light blue

Indicator window direction

		Elbow	Universal
—	0° 	●	—
1	180° 	●	●
2	90° 	●	—
3	270° 	●	—

Note) Orientation of indicator direction is fixed when manufacturing, and cannot be changed by the user. In addition, the universal type is only available with 180° setting.

Applicable tubing O.D. (Note 1)

Metric size	Inch size
02	Ø 2
23	Ø 3.2 (Note 2)
04	Ø 4
06	Ø 6
01	Ø 1/8"
03	Ø 5/32"
07	Ø 1/4"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 4.
Metric size and inch size types can be visually identified by colour of the release button.

Metric size: Light grey

Inch size: Orange

Note 2) Use Ø 1/8" tubing.

Made to Order

Refer to page 15 for details.

Seal method

—	Without sealant
S	With sealant

Note) Face seal type is used for the G thread type.
Select "—: Without sealant" option.

Example) AS2201FS-G01-06

Applicable tubing O.D. (Note 1)

Metric size	Inch size (Note 3)
23	Ø 3.2 (Note 2)
04	Ø 4
06	Ø 6
08	Ø 8
10	Ø 10
12	Ø 12
16	Ø 16
01	Ø 1/8"
03	Ø 5/32"
07	Ø 1/4"
09	Ø 5/16"
11	Ø 3/8"
13	Ø 1/2"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 4.

Note 2) Use Ø 1/8" tubing.

Note 3) Only the metric size is available for the G thread type.

Port size

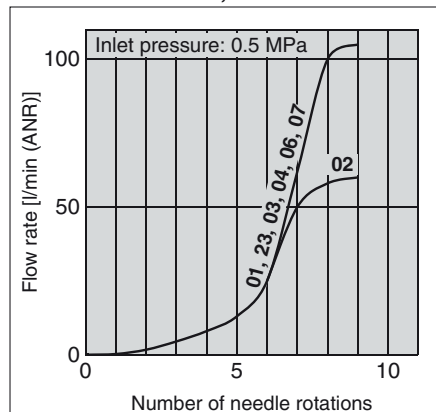
01	1/8
02	1/4
03	3/8
04	1/2

Thread type

—	R
N	NPT
G	G

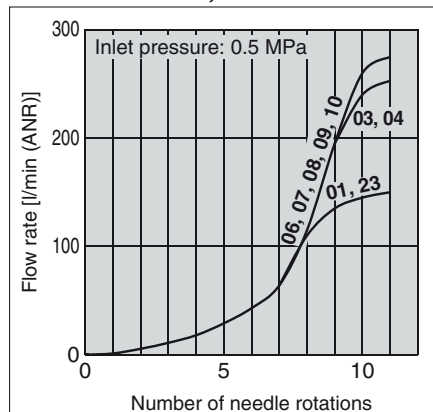
Needle Valve/Flow Rate Characteristics

AS1□01FS□-M5□, AS1□11FS□-M5□

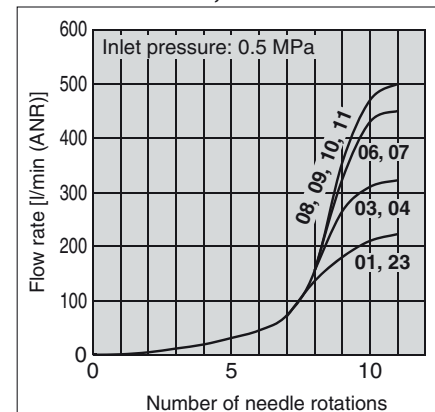


Note) -U10/32 has the same specification as M5.

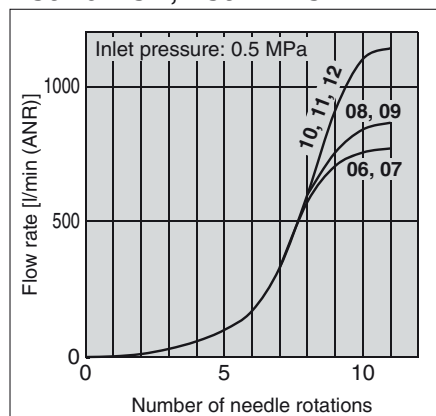
AS2□01FS□-01, AS2□11FS□-01



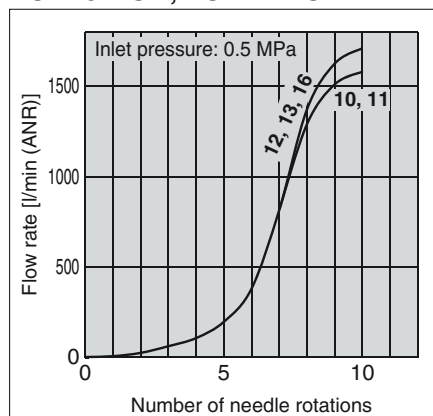
AS2□01FS□-02, AS2□11FS□-02



AS3□01FS□, AS3□11FS□



AS4□01FS□, AS4□11FS□



Note) The numbers above the flow rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

AS-FS

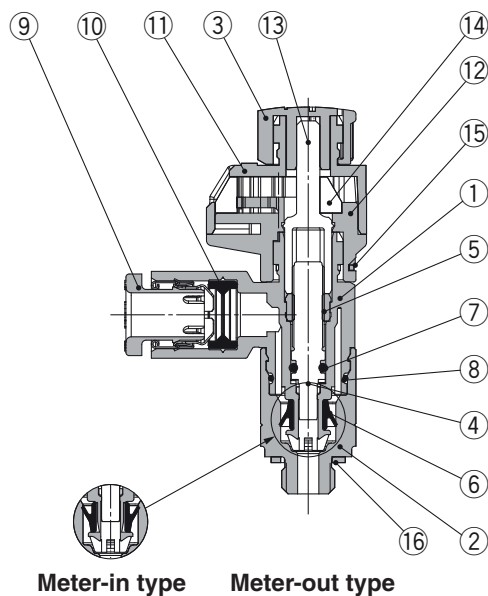
AS-FSG

Uni-AS-FS

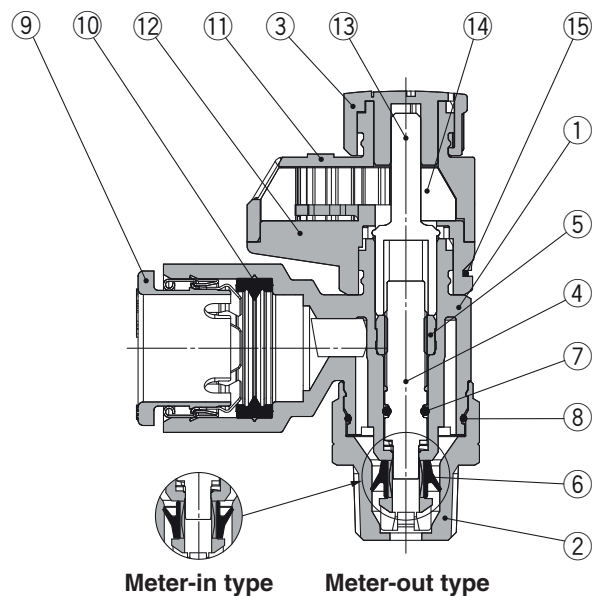
Series AS-FS

Construction: Elbow Type

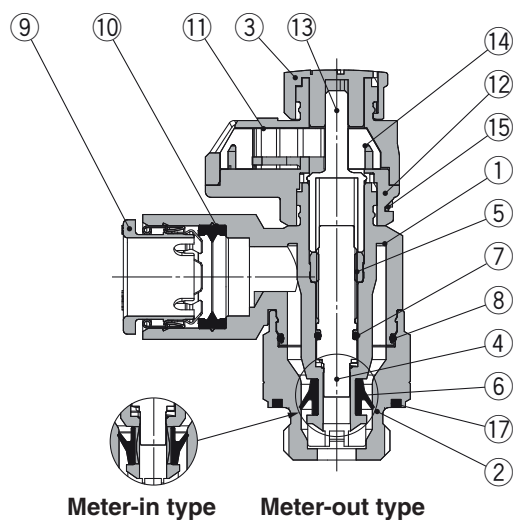
Seal method: Gasket seal
For M5, 10-32UNF



Seal method: Sealant
For R, NPT thread



Seal method: Face seal
For G thread

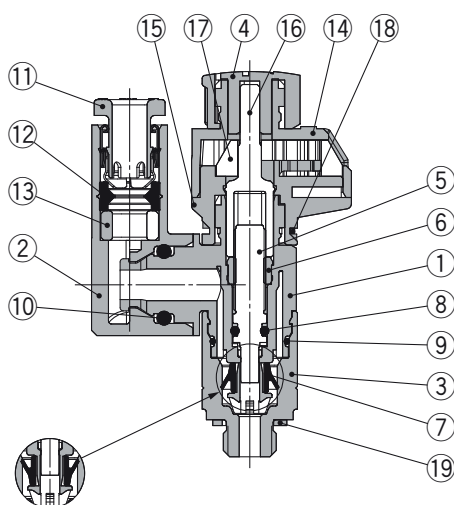


Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plating
3	Knob	POM	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	—	
10	Seal	NBR	
11	Bonnet A	POM	
12	Bonnet B	POM	
13	Gear	POM	
14	Indicator gear	POM	
15	Clip	Stainless steel	
16	Gasket	NBR/Stainless steel	
17	Seal	NBR	

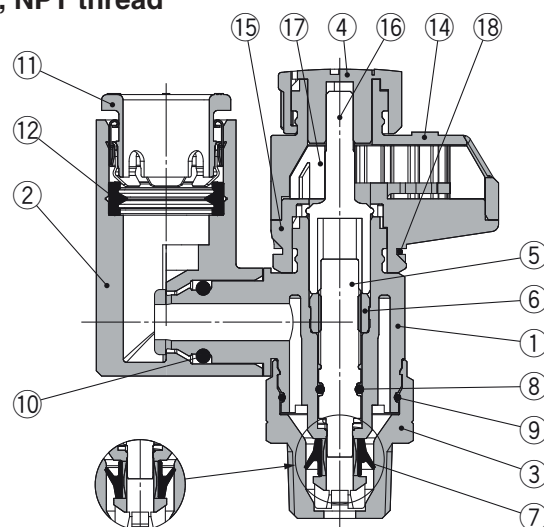
Construction: Universal Type

Seal method: Gasket seal
For M5, 10-32UNF



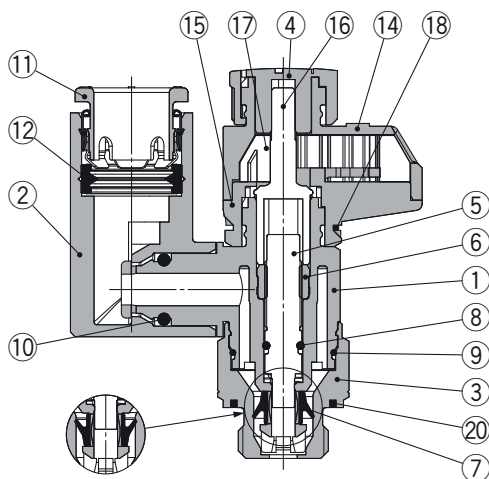
Meter-in type Meter-out type

Seal method: Sealant
For R, NPT thread



Meter-in type Meter-out type

Seal method: Face seal
For G thread



Meter-in type Meter-out type

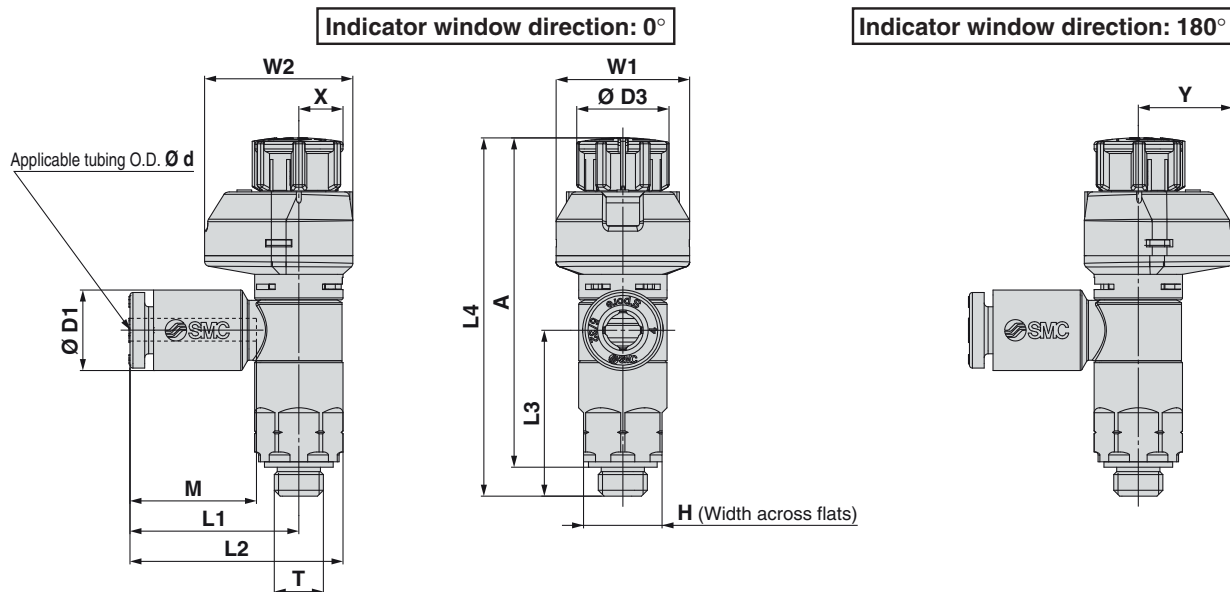
Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Brass	Electroless nickel plating
4	Knob	POM	
5	Needle	PBT	
6	Needle guide	Brass	Electroless nickel plating
7	U-seal	HNBR	
8	O-ring	NBR	
9	O-ring	NBR	
10	O-ring	NBR	
11	Cassette	—	
12	Seal	NBR	
13	Spacer	PBT	Ø 3.2 and Ø 1/8" only
14	Bonnet A	POM	
15	Bonnet B	POM	
16	Gear	POM	
17	Indicator gear	POM	
18	Clip	Stainless steel	
19	Gasket	NBR/Stainless steel	
20	Seal	NBR	

Series AS-FS

Dimensions: Elbow Type

Seal method: Gasket seal
For M5, 10-32UNF



Metric Size

Metric Size																	[mm]	
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS12□1FS□-M5E-02	2	M5 x 0.8 10/32UNF	8	5.8	9.4	15.8	20.3	16.9	39	36.5	35	33.5	11.9	13.6	15.1	5.5	9.6	7
AS12□1FS□-U10/32E-02	3.2			7.2		17.2	21.7											
AS12□1FS□-M5E-23																		
AS12□1FS□-U10/32E-23																		
AS12□1FS□-M5E-04				8.2														
AS12□1FS□-U10/32E-04	4			10.4		18.6	23.1						16.5					
AS12□1FS□-M5E-06																		
AS12□1FS□-U10/32E-06																		

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Inch Size

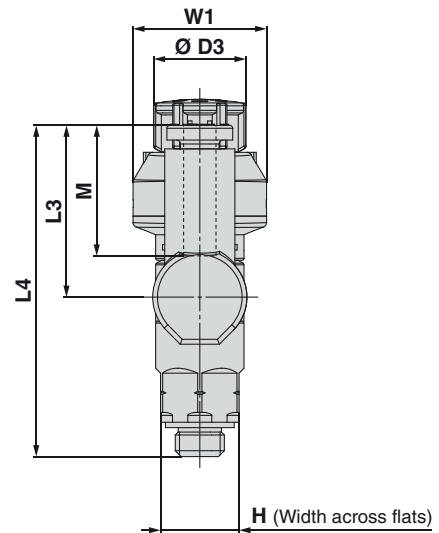
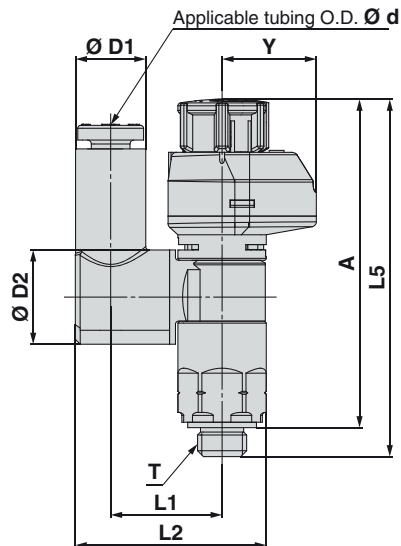
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS12□1FS□-M5E-01	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.4	17.2	21.7	16.9	39.0	36.5	35	33.5	13.3	13.6	15.1	5.5	9.6	7
AS12□1FS□-U10/32E-01	1/8"			7.2		17.2	21.7											
AS12□1FS□-M5E-03	5/32"			8.2		17.2	21.7											
AS12□1FS□-U10/32E-03	5/32"			8.2		17.2	21.7											
AS12□1FS□-M5E-07	1/4"			11.2		18.6	23.1	16.5										8
AS12□1FS□-U10/32E-07	1/4"			11.2		18.6	23.1	16.5										8

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Dimensions: Universal Type

Seal method: Gasket seal
For M5, 10-32UNF


Metric Size

Metric Size																	[mm]								
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]							
											Unlocked	Locked	Unlocked	Locked											
AS13□1FS1-M5E-23	3.2	M5 x 0.8 10/32UNF	8	7.2	9.6	9.4	11.6	19.4	17.5	33.8	39	36.5	35	33.5	13.3	13.6	9.6	7							
AS13□1FS1-U10-32/23				11.5			19.8																		
AS13□1FS1-M5E-04	4						8.2	19.8	20.4	36.6								8							
AS13□1FS1-U10/32-04	4						8.2	20.9																	
AS13□1FS1-M5E-06	6			10.4	9.6	9.4	11.5	20.9	20.4	36.6	39	36.5	35	33.5	13.3	13.6	9.6	8							
AS13□1FS1-U10/32-06				10.4				20.9	20.4	36.6															

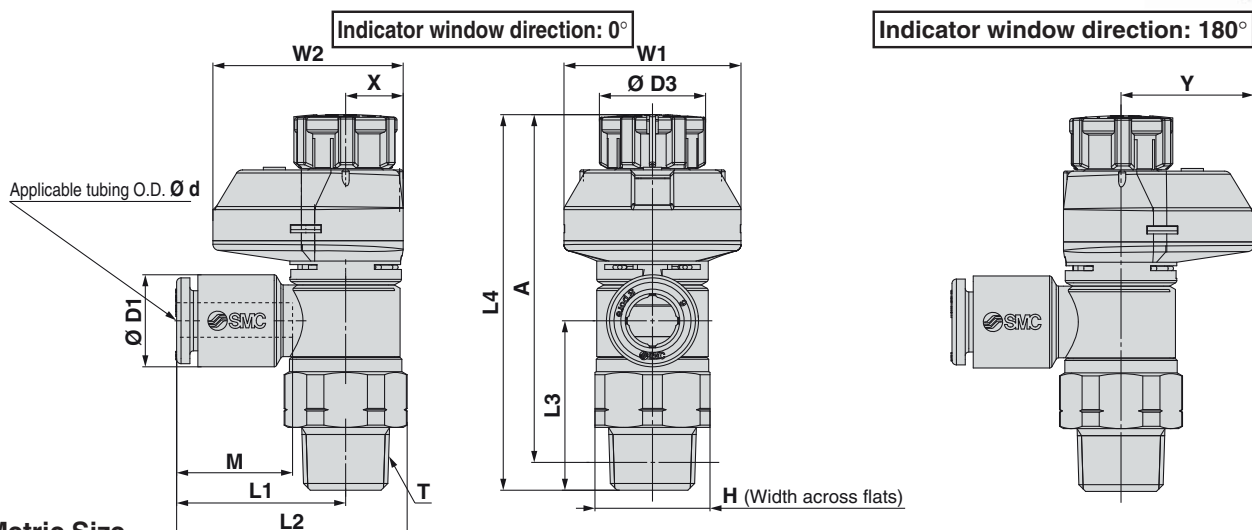
Inch Size

Inch Size																	[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS13□1FS1-M5E-01	1/8	M5 x 0.8 10/32UNF	8	7.2	9.4	9	17.2	19.8	17.5	33.8	39	36.5	35	33.5	13.3	13.6	9.6	7
AS13□1FS1-U10/32-01																		
AS13□1FS1-M5E-03	5/32			8.2			18.6	20.9	20.4	36.6								
AS13□1FS1-U10/32-03																		
AS13□1FS1-M5E-07	1/4			11.2														
AS13□1FS1-U10/32-07																		

Series AS-FS

Dimensions: Elbow Type

Seal method: Sealant
For R, NPT thread



Metric Size

Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-01-23 (S)	3.2	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-01-04 (S)	4			8.2														14 (13)
AS22□1FS□-01-06 (S)	6			10.4														15 (14)
AS22□1FS□-01-08 (S)	8			13.2														16 (15)
AS22□1FS□-01-10 (S)	10	1/4	17 (17.5)	15.9	13	20.9	30.2 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FS□-02-23 (S)	3.2			7.2														24 (25)
AS22□1FS□-02-04 (S)	4			8.2														25 (26)
AS22□1FS□-02-06 (S)	6			10.4														
AS22□1FS□-02-08 (S)	8	3/8	19	13.2	16.6	21.8	32.1	36.4	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS22□1FS□-02-10 (S)	10			15.9														38 (39)
AS32□1FS□-02-06 (S)	6			10.4														50 (51)
AS32□1FS□-02-08 (S)	8			13.2														
AS32□1FS□-02-10 (S)	10	1/2	24 (23.8)	15.9	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	13.3	26	29	10	19	62 (61)
AS32□1FS□-02-12 (S)	12			18.5														64 (63)
AS32□1FS□-03-06 (S)	6			10.4														68 (67)
AS32□1FS□-03-08 (S)	8			13.2														
AS32□1FS□-03-10 (S)	10	3/4	19	15.9	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FS□-03-12 (S)	12			18.5														29 (40)
AS42□1FS□-04-10 (S)	10			15.9														41 (42)
AS42□1FS□-04-12 (S)	12			18.5														
AS42□1FS□-04-16 (S)	16	1	24 (23.8)	23.8	18.8	34.8	47.7 (47.6)	32.7	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS42□1FS□-04-12 (S)	12			18.5														64 (63)
AS42□1FS□-04-16 (S)	16			23.8														68 (67)
AS42□1FS□-04-12 (S)	12			18.5														

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) The values in () are for NPT thread.

Inch Size

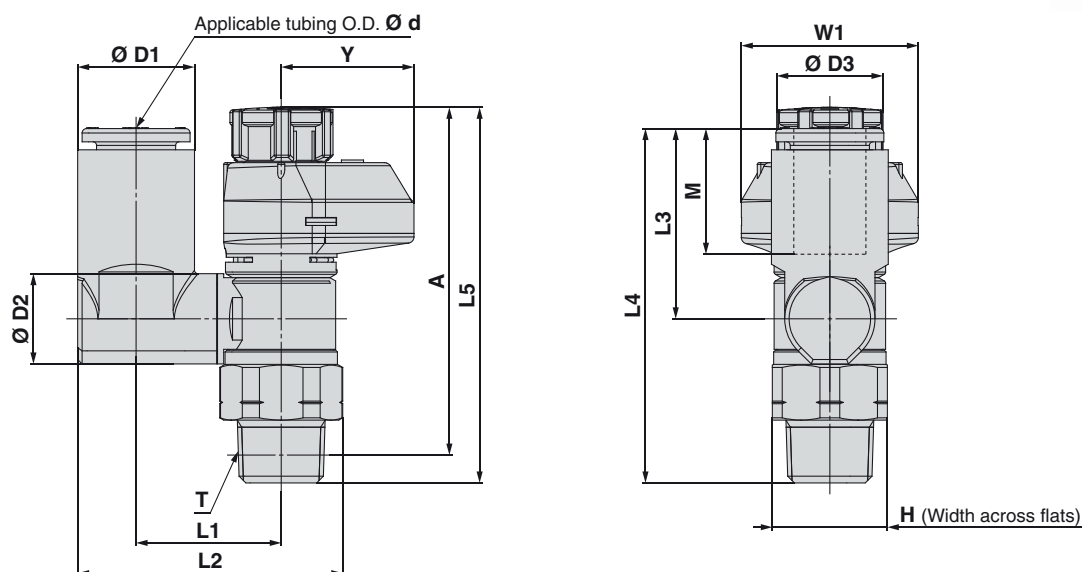
Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-01-01 (S)	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-01-03 (S)	5/32"			8.2														14 (13)
AS22□1FS□-01-07 (S)	1/4"			11.2														15 (14)
AS22□1FS□-01-09 (S)	5/16"			13.2														
AS22□1FS□-02-01 (S)	1/8"	1/4	17 (17.5)	7.2	13	20.9	30.2 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FS□-02-03 (S)	5/32"			8.2														24 (24)
AS22□1FS□-02-07 (S)	1/4"			11.2														24 (25)
AS22□1FS□-02-09 (S)	5/16"			13.2														25 (26)
AS22□1FS□-02-11 (S)	3/8"	3/8	19	15.5	16.6	21.8	32.1	36.4	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FS□-02-07 (S)	1/4"			11.2														48 (49)
AS32□1FS□-02-09 (S)	5/16"			13.2														
AS32□1FS□-02-11 (S)	3/8"			15.5														
AS32□1FS□-03-07 (S)	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FS□-03-09 (S)	5/16"			13.2														39 (40)
AS32□1FS□-03-11 (S)	3/8"			15.5														
AS42□1FS□-04-11 (S)	3/8"	1/2	24 (23.8)	15.5	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS42□1FS□-04-13 (S)	1/2"			19.3														64 (63)
AS42□1FS□-04-13 (S)	1/2"			19.3														
AS42□1FS□-04-13 (S)	1/2"			19.3														

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) The values in () are for NPT thread.



Dimensions: Universal Type

Seal method: Sealant
For R, NPT thread



Metric Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS23□1FS1-01-23 (S)	3.2	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	43.9	42.4	40.8	39.3	13.3	20	15	14
AS23□1FS1-01-04 (S)	4			8.2			13.9	25.1										15
AS23□1FS1-01-06 (S)	6			10.4			16.4	30.1										16
AS23□1FS1-01-08 (S)	8	1/4	17 (17.5)	13.2	12.9	13	16.5	29.9	17.5	40.1	49.7	48.3	44.2	42.8	14.2	21.5	16.2	24
AS23□1FS1-02-04 (S)	4			8.2			19	33.8										26
AS23□1FS1-02-06 (S)	6			11.2			20.9	34.9										27
AS23□1FS1-02-08 (S)	8			13.2			20.9	38.1										28
AS23□1FS1-02-10 (S)	10	1/4	19	15.9	17.4	16.6	20.2	36	21.4	57.8	63.1	61.7	57.9	56.5	13.3	24.5	19.2	49
AS33□1FS1-02-06 (S)	6			11.2			20.2	37.1										50
AS33□1FS1-02-08 (S)	8			13.2			23	41.2										53
AS33□1FS1-02-10 (S)	10			15.9			23	42.5										55
AS33□1FS1-02-12 (S)	12	3/8	19	18.5	17.4	16.6	20.2	36	21.4	50.1	55.4	54	50.2	48.8	13.3	24.5	19.2	41
AS33□1FS1-03-06 (S)	6			10.4			20.2	37.1										42
AS33□1FS1-03-08 (S)	8			13.2			23	41.2										45
AS33□1FS1-03-10 (S)	10			15.9			23	42.5										47
AS33□1FS1-03-12 (S)	12	1/2	24 (23.8)	18.5	17.4	18.8	25.6	46.4	26.1	61.2	64.1	62.5	57	55.4	15.6	26	19	69
AS43□1FS1-04-10 (S)	10			15.9			26.2	48.3										72
AS43□1FS1-04-12 (S)	12			18.5			26.2	48.3										72

Inch Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS23□1FS1-01-01 (S)	1/8	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	43.9	42.4	40.8	39.3	13.3	20	15	14
AS23□1FS1-01-03 (S)	5/32			8.2			13.9	25.1										15
AS23□1FS1-01-07 (S)	1/4			11.2			16.4	29.1										16
AS23□1FS1-01-09 (S)	5/16	1/4	17 (17.5)	13.2	12.9	13	16.5	29.9	17.5	40.1	49.7	48.3	44.2	42.8	14.2	21.5	16.2	24
AS23□1FS1-02-03 (S)	5/32			8.2			19	33.8										26
AS23□1FS1-02-07 (S)	1/4			11.2			20.9	34.9										27
AS23□1FS1-02-09 (S)	5/16			13.2			20.9	38.1										28
AS23□1FS1-02-11 (S)	3/8	3/8	19	15.9	17.4	16.6	20.2	36	21.4	57.8	63.1	61.7	57.9	56.5	13.3	24.5	19.2	49
AS33□1FS1-02-07 (S)	1/4			11.2			20.2	37.1										50
AS33□1FS1-02-09 (S)	5/16			13.2			23	41.2										53
AS33□1FS1-02-11 (S)	3/8			15.9			23	42.5										55
AS33□1FS1-03-07 (S)	1/4	3/8	19	11.2	12.9	16.6	20.2	36	21.4	50.1	55.4	54	50.2	48.8	13.3	24.5	19.2	41
AS33□1FS1-03-09 (S)	5/16			13.2			20.2	37.1										42
AS33□1FS1-03-11 (S)	3/8			15.9			23	41.2										45
AS33□1FS1-03-13 (S)	7/16			18.5			25.6	46.4										69
AS43□1FS1-04-11 (S)	3/8	1/2	24 (23.8)	15.9	17.4	18.8	26.2	48.3	28.3	63.4	64.1	62.5	57	55.4	15.6	26	19	72
AS43□1FS1-04-13 (S)	1/2			18.5			26.2	48.3										72

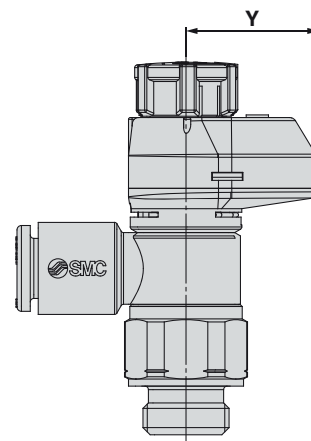
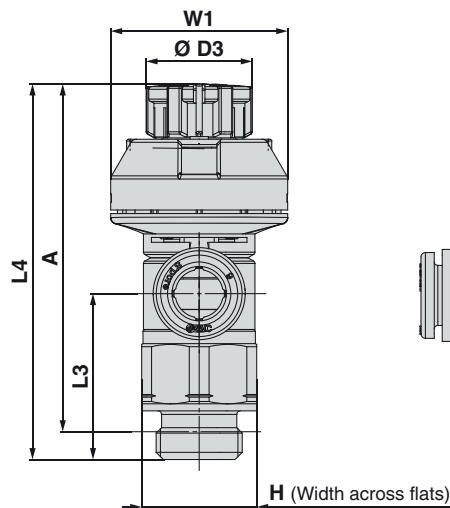
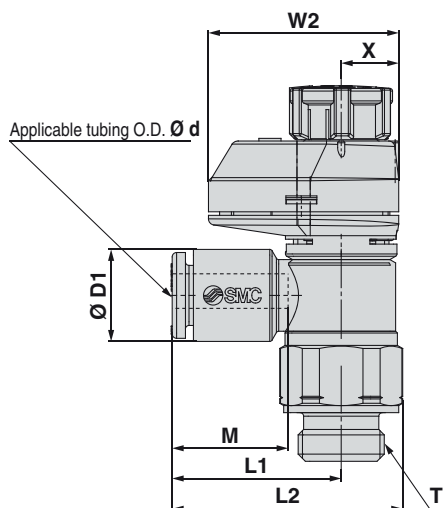
Series AS-FS

Dimensions: Elbow Type

Seal method: Face seal
For G thread

Indicator window direction: 0°

Indicator window direction: 180°



Metric Size

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-G01-23	3.2	1/8	13	7.2	12	19.1	26.2	18.8	43.8	42.4	38.3	36.9	13.3	20	21.5	6.5	15	14
AS22□1FS□-G01-04	4			8.2														
AS22□1FS□-G01-06	6			10.4														
AS22□1FS□-G01-08	8			13.2														
AS22□1FS□-G01-10	10	1/4	17	15.9	13	23.4	32.7	22.6	49.7	48.3	43.2	41.8	14.2	21.5	24	7.8	16.2	26
AS22□1FS□-G02-23	3.2			7.2														
AS22□1FS□-G02-04	4			8.2														
AS22□1FS□-G02-06	6			10.4														
AS22□1FS□-G02-08	8	1/2	21	13.2	16.6	26.7	37.9	22.6	63.1	61.7	54.6	53.2	15.6	24.5	28.5	9.3	19.2	27
AS22□1FS□-G02-10	10			15.9														
AS32□1FS□-G02-06	6			10.4														
AS32□1FS□-G02-08	8			13.2														
AS32□1FS□-G02-10	10	3/8	21	15.9	16.6	26.7	37.9	28.7	55.4	54	47.9	46.5	17	24.5	28.5	9.3	19.2	57
AS32□1FS□-G02-12	12			18.5														
AS32□1FS□-G03-06	6			10.4														
AS32□1FS□-G03-08	8			13.2														
AS32□1FS□-G03-10	10	1/2	27	15.9	18.8	30.8	45.2	35.1	64.1	62.5	55.1	53.5	15.6	26	29	10	19	80
AS32□1FS□-G03-12	12			18.5														
AS42□1FS□-G04-10	10			15.9														
AS42□1FS□-G04-12	12			18.5														
AS42□1FS□-G04-16	16			23.8		34.8	49.2	32.7					20.6					86

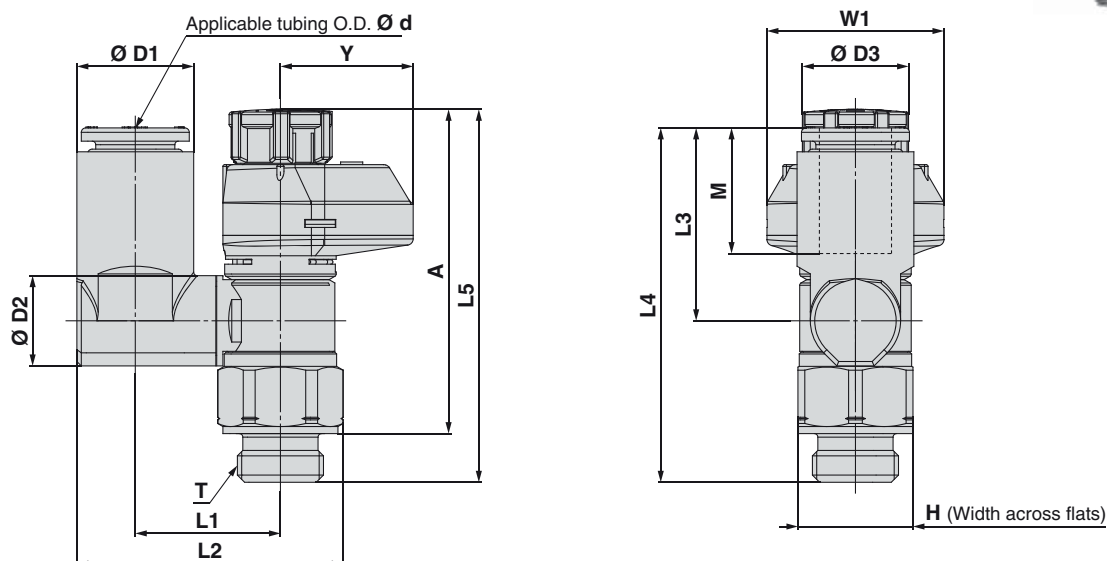
Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation



Dimensions: Universal Type

Seal method: Face seal
For G thread



Metric Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS23□1FS1-G01-23	3.2	1/8	13	7.2	9.6	12	13.2	24	17.5	35.7	43.8	42.4	38.3	36.9	13.3	20	15	14
AS23□1FS1-G01-04	4			8.2			13.9	25.1										15
AS23□1FS1-G01-06	6			10.4			16.4	26.2										15
AS23□1FS1-G01-08	8	1/4	17	13.2	10.2	13	16.4	30.1	21.5	39.7	49.7	48.3	43.2	41.8	14.2	21.5	16.2	16
AS23□1FS1-G02-04	4			8.2			16.5	29.9										26
AS23□1FS1-G02-06	6			10.4			19	33.8										28
AS23□1FS1-G02-08	8			13.2			20.9	34.9										29
AS23□1FS1-G02-10	10			15.9			20.9	38.1										32
AS33□1FS1-G02-06	6	1/4	21	10.4	12.9	16.6	20.2	36.1	21.4	57.8	63.1	61.7	54.6	53.2	13.3	24.5	19.2	55
AS33□1FS1-G02-08	8			13.2			20.2	38										56
AS33□1FS1-G02-10	10			15.9			23	42.2										59
AS33□1FS1-G02-12	12			18.5			23	43.5										61
AS33□1FS1-G03-06	6	3/8	21	10.4	12.9	16.6	20.2	36.6	21.4	50.1	55.4	54	47.9	46.5	13.3	24.5	19.2	45
AS33□1FS1-G03-08	8			13.2			20.2	38										46
AS33□1FS1-G03-10	10			15.9			23	42.2										47
AS33□1FS1-G03-12	12			18.5			23	43.5										49
AS43□1FS1-G04-10	10	1/2	27	15.9	17.4	18.8	25.6	47.9	26.1	61.2	64.1	62.5	55.1	53.5	15.6	26	19	80
AS43□1FS1-G04-12	12			18.5			26.2	49.8										82

AS-FS

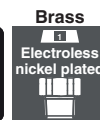
AS-FSG

Uni-AS-FS

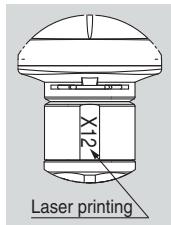
Series AS-FS

Made to Order

Please contact SMC for detailed dimensions, specifications and delivery.

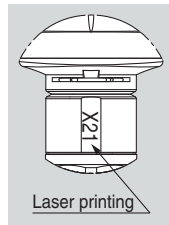


1 Lubricant: Vaseline -X12



Example) AS2201FS-01-04S-X12

2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve) -X21



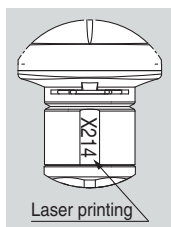
Example) AS2201FS-01-04S-X21

Note 1) Not particle-free

Note 2) The restrictor is only compatible with the part number of the meter-out type.

Note 3) Only the needle and O-ring are fluorine-coated.

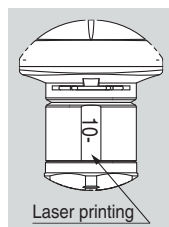
3 Restrictor (Without check valve) -X214



Example) AS2201FS-01-04S-X214

Note) The restrictor is only compatible with the part number of the meter-out type.

4 Clean Series 10-



Example) 10-AS2201FS-01-04S

Note 1) Fluorine grease is used.

Note 2) The particle generation class is 5.

Speed Controller with Indicator Stainless Steel Type Elbow Type/Universal Type Series **AS-FSG**

RoHS



Model

Model	Port size		Seal method	Applicable tubing O.D.												Note 3) Max. number of rotations		
				Metric size								Inch size						
				2 Note 2)	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"		3/8"	1/2"
AS1□□1FSG□-M5	M5 x 0.8		Gasket seal	● Note 4)	●	●	●					●	●	●				8
AS1□□1FSG□-U10/32	10-32UNF			● Note 4)	●	●	●					●	●	●				
AS2□□1FSG□-□01	R NPT	1/8	Note 1) Sealant		●	●	●	●	●			●	●	●	●			10
AS2□□1FSG□-□02		1/4			● Note 4)	●	●	●	● Note 4)			● Note 4)	●	●	●	●		
AS3□□1FSG□-□02		1/4					●	●	●	●				●	●	●		
AS3□□1FSG□-□03		3/8					●	●	●	●				●	●	●		
AS4□□1FSG□-□04		1/2							●	●	● Note 4)					●	●	
AS2□□1FSG□-G01	G	1/8	Face seal		●	●	●	●	● Note 4)									10
AS2□□1FSG□-G02		1/4			● Note 4)	●	●	●	●									
AS3□□1FSG□-G02		1/4					●	●	●	●								
AS3□□1FSG□-G03		3/8					●	●	●	●								
AS4□□1FSG□-G04		1/2							●	●	● Note 4)							

Note 1) "Without sealant" type can be selected as a standard option.

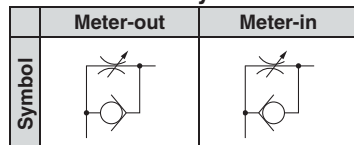
Note 2) Only polyurethane tubing is applicable for Ø 2.

Note 3) There are differences in actual rate as by the indicator window over the maximum number of rotations depending on the individual product.

Note 4) Universal type is not available.

Specifications

Flow Direction Symbols on Body



Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60 °C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane ^{Note)} , FEP, PFA

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing.
(Refer to the **WEB catalogue**.)

Flow Rate and Sonic Conductance

Caution

Be sure to read this before handling.
Refer to the back cover for Safety Instructions. For Flow Control Equipment Precautions, refer to the "Handling Precautions for SMC Products" and "Operation Manual" on the SMC website, <http://www.smc.eu>

Model	AS1□□1FSG□-M5	AS2□□1FSG□-01	AS2□□1FSG□-02	AS3□□1FSG□	AS4□□1FSG□
Tubing O.D.	Metric size	Ø 2 Ø 3.2 Ø 4 Ø 6	Ø 3.2 Ø 4 Ø 6 Ø 8 Ø 10	Ø 6 Ø 8 Ø 10 Ø 12	Ø 10 Ø 12 Ø 16
	Inch size	— Ø 1/8" Ø 1/4" Ø 5/32"	Ø 1/8" Ø 1/4" Ø 5/32" Ø 5/16"	Ø 1/4" Ø 5/16" Ø 3/8"	Ø 3/8" Ø 1/2"
C values: Sonic conductance [dm³/(s·bar)]	Free flow	0.2 0.3 0.4 0.6	0.6 0.7 1.0 1.3	1.5 1.6 1.7 2.5	4.4 4.8
	Controlled flow	0.2 0.3 0.4 0.7	0.8 0.6 0.9 1.3	2.1 2.4 3.3 4.4	4.9
b values: Critical pressure ratio	Free flow	0.3 0.4 0.2 0.3	0.3 0.4 0.3 0.3	0.4 0.3 0.3 0.3	0.3
	Controlled flow	0.2 0.2 0.3 0.3	0.3 0.3 0.3 0.3	0.3 0.3 0.3 0.3	0.3

Note 1) 10-32UNF has the same specification as M5.

Note 2) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

Series AS-FSG



How to Order



Applicable tubing O.D. ^{Note 1)}

Metric size		Inch size	
02	Ø 2	01	Ø 1/8"
23	Ø 3.2 ^{Note 2)}	03	Ø 5/32"
04	Ø 4	07	Ø 1/4"
06	Ø 6		

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 16.
Metric size and inch size types can be visually identified by colour of the release button.
Stainless steel type: White
White is also used for inch size.

Note 2) Use Ø 1/8" tubing.

Body size

1	M5 x 0.8 10-32UNF
---	----------------------

Port size

M5	M5 x 0.8
U10/32	10-32UNF

Body size 1

AS 1 2 0 1 F S G - M5 - 06 -

Body size 2/3/4

AS 2 2 0 1 F S G - 01 - 06 S -

Body size

2	1/8, 1/4
3	3/8
4	1/2

Type

2	Elbow
3	Universal

With indicator

Control type ^{Note)}

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by colour of the knob.
Meter-out: Grey
Meter-in: Light blue

Stainless steel type

Note 1) Metric size and inch size types can be visually identified by colour of the release button.

Stainless steel type: White

Note 2) White is also used for inch size.

Indicator window direction

		Elbow	Universal
—	0° 	●	—
1	180° 	●	●
2	90° 	●	—
3	270° 	●	—

Note) Orientation of indicator direction is fixed when manufacturing, and cannot be changed by the user. In addition, the universal type is only available with 180° setting.

Made to Order

Refer to page 27 for details.

Seal method

—	Without sealant
S	With sealant

Note) Face seal type is used for the G thread type.
Select "—: Without sealant" option.

Example) AS2201FSG-G01-06

Applicable tubing O.D. ^{Note 1)}

Metric size		Inch size ^{Note 3)}	
23	Ø 3.2 ^{Note 2)}	01	Ø 1/8"
04	Ø 4	03	Ø 5/32"
06	Ø 6	07	Ø 1/4"
08	Ø 8	09	Ø 5/16"
10	Ø 10	11	Ø 3/8"
12	Ø 12	13	Ø 1/2"
16	Ø 16		

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 16.

Note 2) Use Ø 1/8" tubing.

Note 3) Only the metric size is available for the G thread type.

Port size

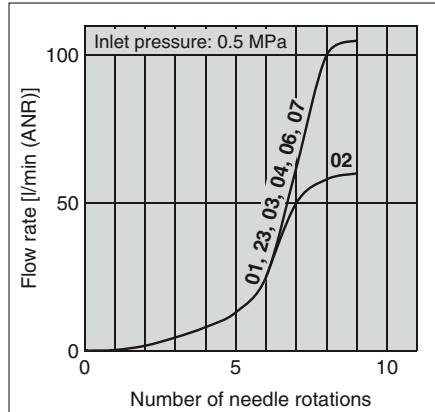
01	1/8
02	1/4
03	3/8
04	1/2

Thread type

—	R
N	NPT
G	G

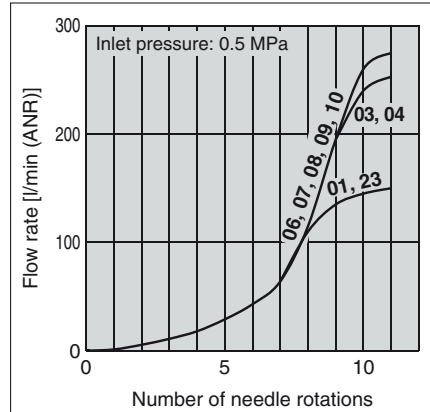
Needle Valve/Flow Rate Characteristics

AS1□01FSG□-M5, AS1□11FSG□-M5

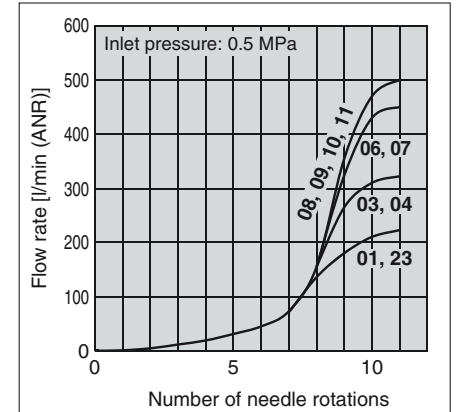


Note) -U10/32 has the same specification as M5.

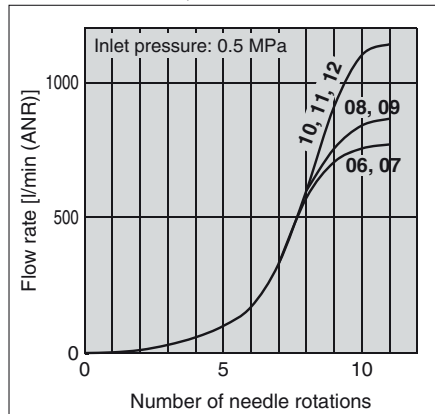
AS2□01FSG□-01, AS2□11FSG□-01



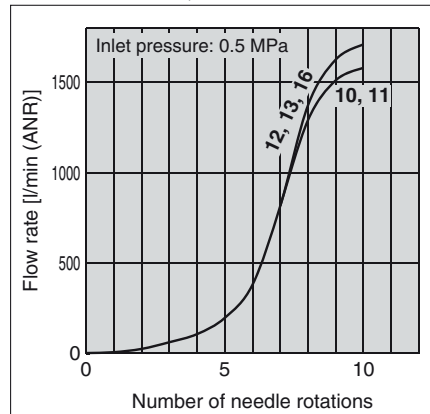
AS2□01FSG□-02, AS2□11FSG□-02



AS3□01FSG□, AS3□11FSG□



AS4□01FSG□, AS4□11FSG□



Note) The numbers above the flow rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

AS-FS

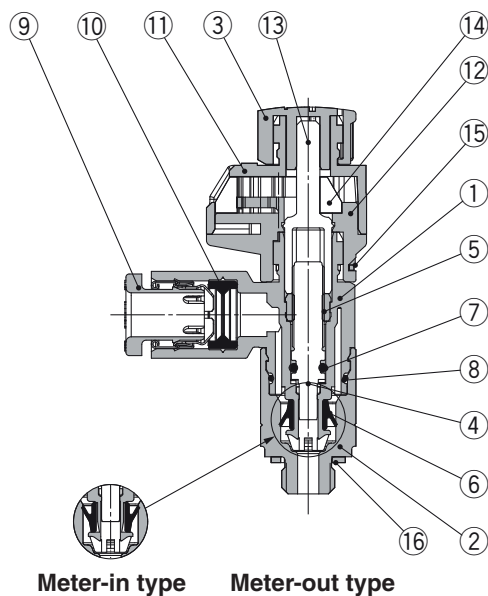
AS-FSG

Uni-AS-FS

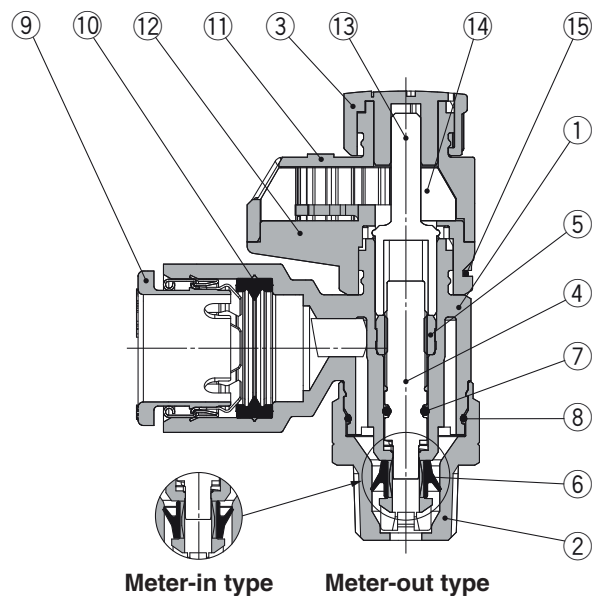
Series AS-FSG

Construction: Elbow Type

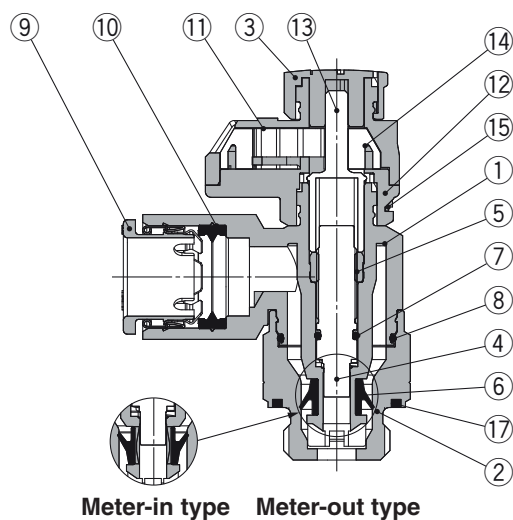
Seal method: Gasket seal
For M5, 10-32UNF



Seal method: Sealant
For R, NPT thread



Seal method: Face seal
For G thread

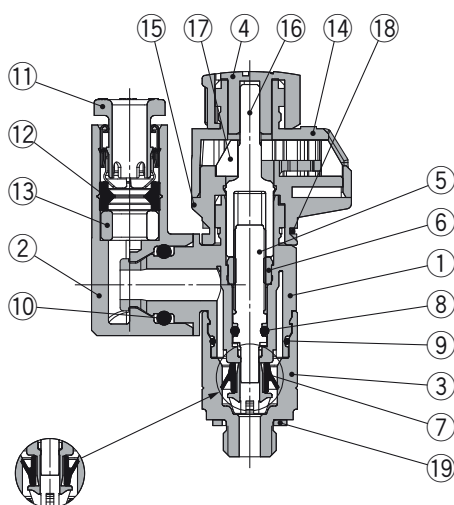


Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Stainless steel	
3	Knob	POM	
4	Needle	PBT	
5	Needle guide	Stainless steel	
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	—	
10	Seal	NBR	
11	Bonnet A	POM	
12	Bonnet B	POM	
13	Gear	POM	
14	Indicator gear	POM	
15	Clip	Stainless steel	
16	Gasket	NBR/Stainless steel	
17	Seal	NBR	

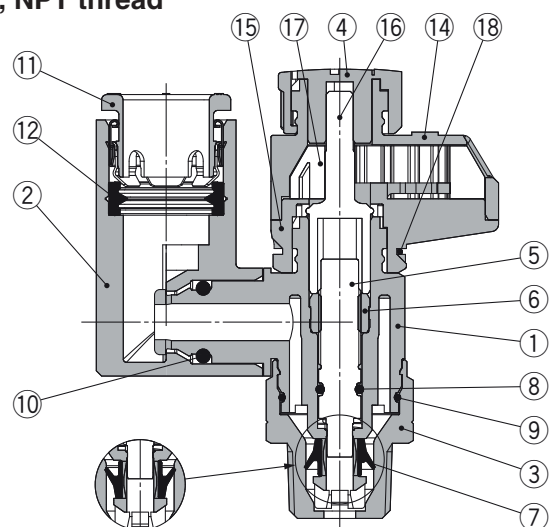
Construction: Universal Type

Seal method: Gasket seal
For M5, 10-32UNF



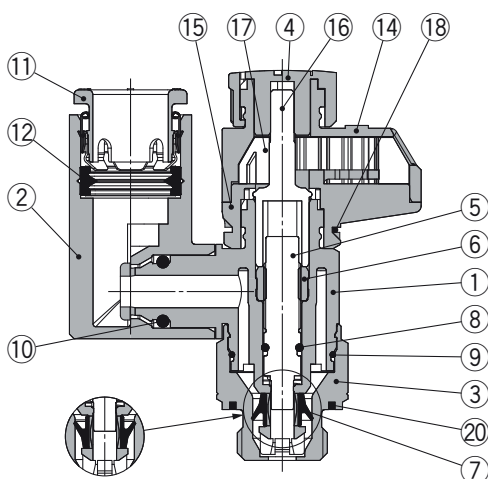
Meter-in type Meter-out type

Seal method: Sealant
For R, NPT thread



Meter-in type Meter-out type

Seal method: Face seal
For G thread



Meter-in type Meter-out type

Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Stainless steel	
4	Knob	POM	
5	Needle	PBT	
6	Needle guide	Stainless steel	
7	U-seal	HNBR	
8	O-ring	NBR	
9	O-ring	NBR	
10	O-ring	NBR	
11	Cassette	—	
12	Seal	NBR	
13	Spacer	PBT	Ø 3.2 and Ø 1/8" only
14	Bonnet A	POM	
15	Bonnet B	POM	
16	Gear	POM	
17	Indicator gear	POM	
18	Clip	Stainless steel	
19	Gasket	NBR/Stainless steel	
20	Seal	NBR	

Series AS-FSG

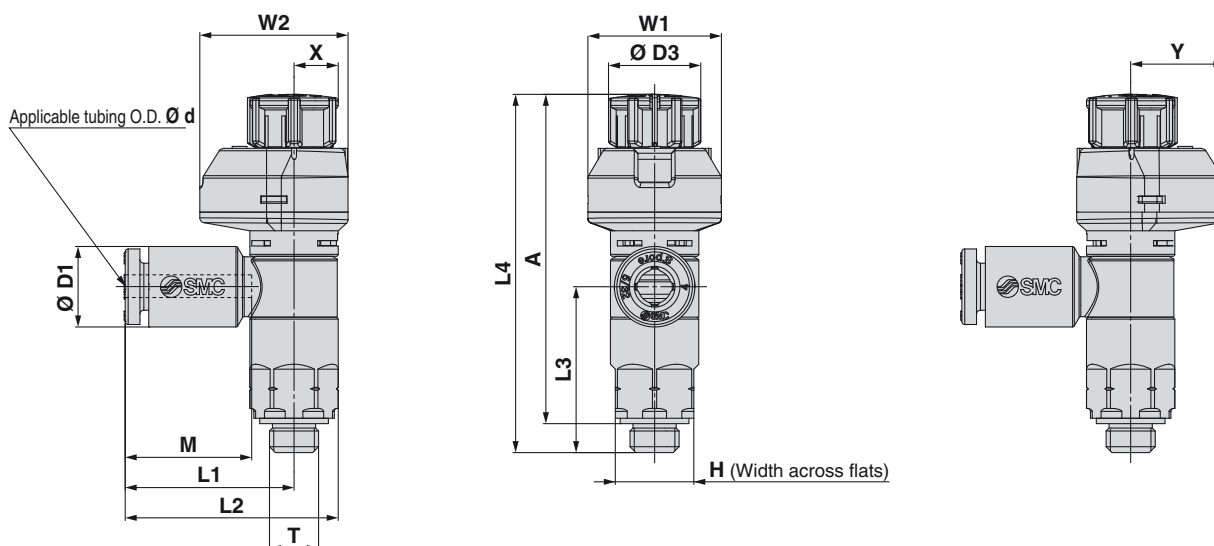
Dimensions: Elbow Type

Seal method: Gasket seal
For M5, 10-32UNF



Indicator window direction: 0°

Indicator window direction: 180°



Metric Size

Metric Size																	[mm]		
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]	
									Unlocked	Locked	Unlocked	Locked							
AS12□1FSG□-M5-02	2	M5 x 0.8 10/32UNF	8	5.8	9.4	15.8	20.3	16.9	39	36.5	35	33.5	11.9	13.6	15.1	5.5	9.6	7	
AS12□1FSG□-U10/32-02																			
AS12□1FSG□-M5-23	3.2			7.2		17.2	21.7												
AS12□1FSG□-U10/32-23																			
AS12□1FSG□-M5-04	4			8.2															
AS12□1FSG□-U10/32-04																			
AS12□1FSG□-M5-06	6			10.4		18.6	23.1						16.5						
AS12□1FSG□-U10/32-06																			

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Inch Size

Inch Size																	[mm]			
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]		
									Unlocked	Locked	Unlocked	Locked								
AS12□1FSG□-M5-01	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.4	17.2	21.7	16.9	39.0	36.5	35	33.5	13.3	13.6	15.1	5.5	9.6	7		
AS12□1FSG□-U10/32-01																				
AS12□1FSG□-M5-03	5/32"			8.2																
AS12□1FSG□-U10/32-03																				
AS12□1FSG□-M5-07	1/4"			11.2		18.6	23.1	16.5										8		
AS12□1FSG□-U10/32-07																				

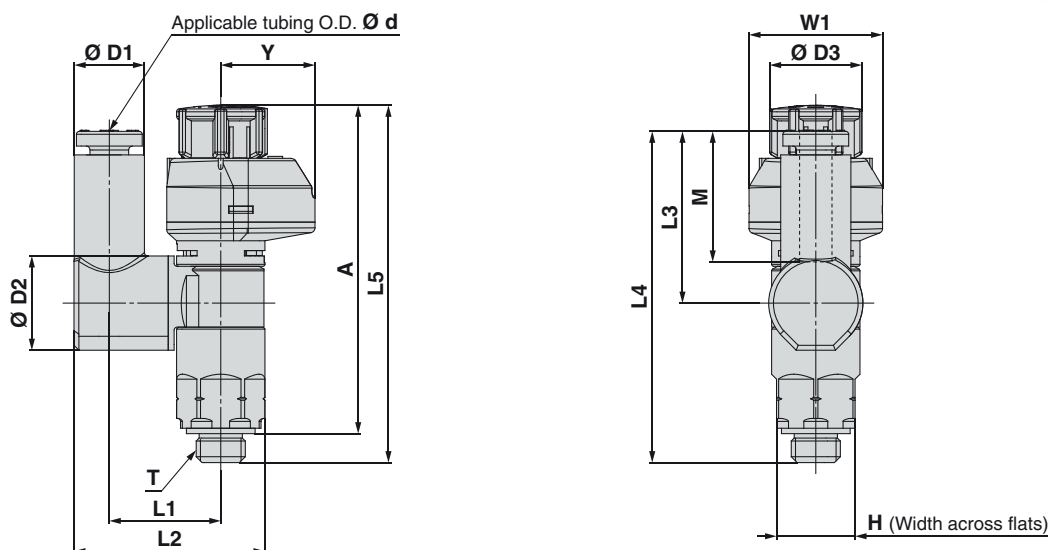
Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation



Dimensions: Universal Type

Seal method: Gasket seal
For M5, 10-32UNF



Metric Size

Metric Size																		[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]	
											Unlocked	Locked	Unlocked	Locked					
AS13□1FSG1-M5-23	3.2	M5 x 0.8 10/32UNF	8	7.2	9.6	9.4	11.6	19.4	17.5	33.8	39	36.5	35	33.5	13.3	13.6	9.6	7	
AS13□1FSG1-U10-32/23				11.5			19.8												
AS13□1FSG1-M5-04	4						8.2	19.8	20.4	36.6									8
AS13□1FSG1-U10/32-04	4						8.2	19.8											
AS13□1FSG1-M5-06	6			10.4	20.9	20.4	36.6												
AS13□1FSG1-U10/32-06																			

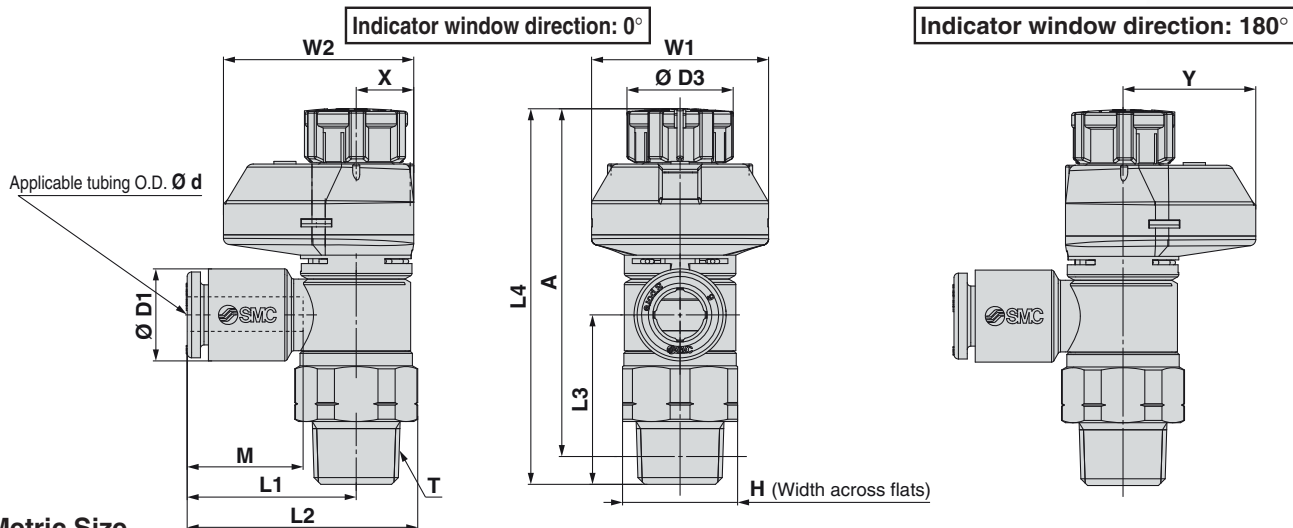
Inch Size

Inch Size																	[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS13□1FSG1-M5-01	1/8	M5 x 0.8 10/32UNF	8	7.2	9.4	9.4	11.6	19.4	17.5	33.8	39	36.5	35	33.5	13.3	13.6	9.6	7
AS13□1FSG1-U10/32-01				19.8														
AS13□1FSG1-M5-03	5/32			8.2			11.5	20.9	20.4	36.6								
AS13□1FSG1-U10/32-03				19.8														
AS13□1FSG1-M5-07	1/4			11.2	11.5	20.9	20.4	36.6										
AS13□1FSG1-U10/32-07																		

Series AS-FSG

Dimensions: Elbow Type

Seal method: Sealant
For R, NPT thread



Metric Size

Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FSG□-01-23 (S)	3.2	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FSG□-01-04 (S)	4			8.2														14 (13)
AS22□1FSG□-01-06 (S)	6			10.4														15 (14)
AS22□1FSG□-01-08 (S)	8			13.2														16 (15)
AS22□1FSG□-01-10 (S)	10	1/4	17 (17.5)	15.9	13	20.9	30.2 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FSG□-02-23 (S)	3.2			7.2														24 (25)
AS22□1FSG□-02-04 (S)	4			8.2														25 (26)
AS22□1FSG□-02-06 (S)	6			10.4														
AS22□1FSG□-02-08 (S)	8	3/8	19	13.2	16.6	21.8	32.1	36.4	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS22□1FSG□-02-10 (S)	10			15.9														48 (49)
AS32□1FSG□-02-06 (S)	6			10.4														50 (51)
AS32□1FSG□-02-08 (S)	8			13.2														
AS32□1FSG□-02-10 (S)	10	1/2	24 (23.8)	15.9	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS32□1FSG□-02-12 (S)	12			18.5														64 (63)
AS32□1FSG□-03-06 (S)	6			10.4														68 (67)
AS32□1FSG□-03-08 (S)	8			13.2														
AS32□1FSG□-03-10 (S)	10	3/8	19	15.9	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FSG□-03-12 (S)	12			18.5														39 (40)
AS42□1FSG□-04-10 (S)	10			15.9														41 (42)
AS42□1FSG□-04-12 (S)	12			18.5														
AS42□1FSG□-04-16 (S)	16	1/2	24 (23.8)	23.8	18.8	34.8	47.7 (47.6)	32.7	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS42□1FSG□-04-12 (S)	12			18.5														64 (63)
AS42□1FSG□-04-16 (S)	16			23.8														68 (67)
AS42□1FSG□-04-12 (S)	12			18.5														

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) The values in () are for NPT thread.

Inch Size

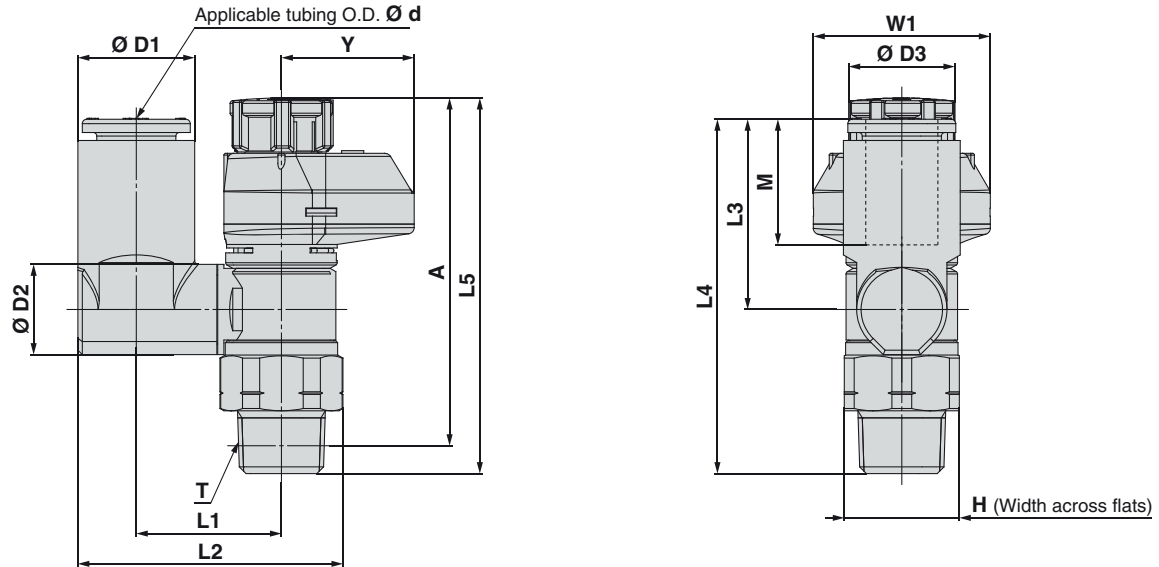
Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FSG□-01-01 (S)	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FSG□-01-03 (S)	5/32"			8.2														14 (13)
AS22□1FSG□-01-07 (S)	1/4"			11.2														15 (14)
AS22□1FSG□-01-09 (S)	5/16"			13.2														
AS22□1FSG□-02-01 (S)	1/8"	1/4	17 (17.5)	7.2	13	20.9	30.2 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FSG□-02-03 (S)	5/32"			8.2														24 (24)
AS22□1FSG□-02-07 (S)	1/4"			11.2														24 (25)
AS22□1FSG□-02-09 (S)	5/16"			13.2														25 (26)
AS22□1FSG□-02-11 (S)	3/8"	3/8	19	15.5	16.6	23.4	32.7 (32.8)	22.6	49.7	48.3	44.2	42.8	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FSG□-02-07 (S)	1/4"			11.2														48 (49)
AS32□1FSG□-02-09 (S)	5/16"			13.2														
AS32□1FSG□-02-11 (S)	3/8"			15.5														50 (51)
AS32□1FSG□-03-07 (S)	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FSG□-03-09 (S)	5/16"			13.2														39 (40)
AS32□1FSG□-03-11 (S)	3/8"			15.5														
AS42□1FSG□-04-11 (S)	3/8"			15.5														62 (61)
AS42□1FSG□-04-13 (S)	1/2"	1/2	24 (23.8)	19.3	18.8	30.9	43.8 (43.7)	34.7	64.1	62.5	57	55.4	17	26	29	10	19	64 (63)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) The values in () are for NPT thread.



Dimensions: Universal Type

Seal method: Sealant
For R, NPT thread



Metric Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS23□1FSG1-01-23 (S)	3.2	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	43.9	42.4	40.8	39.3	13.3	21.5	16.2	14
AS23□1FSG1-01-04 (S)	4			8.2			13.9	25.1	20.4	38.8								15
AS23□1FSG1-01-06 (S)	6			10.4			16.4	30.1	21.5	40								16
AS23□1FSG1-01-08 (S)	8	1/4	17 (17.5)	13.2	12.9	13	16.5	29.9	17.5	40.1	49.7	48.3	44.2	42.8	14.2	24.5	19.2	24
AS23□1FSG1-02-04 (S)	4			8.2			19	33.8	21.4	43.9					13.3			26
AS23□1FSG1-02-06 (S)	6			11.2			20.9	34.9	23.5	46					15.6			27
AS23□1FSG1-02-08 (S)	8			13.2			23	38.1	24.7	47.3					17			28
AS23□1FSG1-02-10 (S)	10	1/4	19	15.9	17.4	16.6	20.2	36	21.4	57.8	63.1	61.7	57.9	56.5	13.3	24.5	19.2	49
AS33□1FSG1-02-06 (S)	6			11.2			23	37.1	23.5	59.9					14.2			50
AS33□1FSG1-02-08 (S)	8			13.2			23	41.2	26.1	62.5					15.6			53
AS33□1FSG1-02-10 (S)	10			15.9			23	42.5	28.3	64.7					17			55
AS33□1FSG1-02-12 (S)	12	3/8	19	18.5	17.4	16.6	20.2	36	21.4	50.1	55.4	54	50.2	48.8	13.3	24.5	19.2	41
AS33□1FSG1-03-06 (S)	6			10.4			23	37.1	23.5	52.2					14.2			42
AS33□1FSG1-03-08 (S)	8			13.2			23	41.2	26.1	54.8					15.6			45
AS33□1FSG1-03-10 (S)	10			15.9			23	42.5	28.3	57					17			47
AS33□1FSG1-03-12 (S)	12	1/2	24 (23.8)	18.5	21	18.8	25.6	46.4	26.1	61.2	64.1	62.5	57	55.4	15.6	26	19	69
AS43□1FSG1-04-10 (S)	10			15.9			26.2	48.3	28.3	63.4					17			72
AS43□1FSG1-04-12 (S)	12			18.5			26.2	48.3	28.3	63.4					17			72

Inch Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS23□1FSG1-01-01 (S)	1/8	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	43.9	42.4	40.8	39.3	13.3	21.5	16.2	14
AS23□1FSG1-01-03 (S)	5/32			8.2			13.9	25.1	20.2	38.7								15
AS23□1FSG1-01-07 (S)	1/4			11.2			16.4	30.1	21.5	40								16
AS23□1FSG1-01-09 (S)	5/16	1/4	17 (17.5)	13.2	12.9	13	16.5	29.9	17.5	40.1	49.3	48.3	44.2	42.8	14.2	24.5	19.2	24
AS23□1FSG1-02-03 (S)	5/32			8.2			19	33.8	21.4	43.9					13.3			26
AS23□1FSG1-02-07 (S)	1/4			11.2			20.9	34.9	23.5	46					14.2			27
AS23□1FSG1-02-09 (S)	5/16			13.2			23	38.1	24.7	47.3					15.6			28
AS23□1FSG1-02-11 (S)	3/8	3/8	19	15.9	17.4	16.6	20.2	36	21.4	57.8	63.1	61.7	57.9	56.5	13.3	24.5	19.2	49
AS33□1FSG1-02-07 (S)	1/4			11.2			23	37.1	23.5	59.9					14.2			50
AS33□1FSG1-02-09 (S)	5/16			13.2			23	41.2	26.1	62.5					15.6			53
AS33□1FSG1-02-11 (S)	3/8			15.9			23	42.5	28.3	64.7					17			55
AS33□1FSG1-03-07 (S)	1/4	3/8	19	11.2	12.9	16.6	20.2	36	21.4	50.1	55.4	54	50.2	48.8	13.3	24.5	19.2	41
AS33□1FSG1-03-09 (S)	5/16			13.2			23	37.1	23.5	52.2					14.2			42
AS33□1FSG1-03-11 (S)	3/8			15.9			23	41.2	26.1	54.8					15.6			45
AS33□1FSG1-03-13 (S)	3/8			18.5			23	42.5	28.3	57					17			47
AS43□1FSG1-04-11 (S)	3/8	1/2	24 (23.8)	15.9	17.4	18.8	25.6	46.4	26.1	61.2	64.1	62.5	57	55.4	15.6	26	19	69
AS43□1FSG1-04-13 (S)	1/2			18.5			26.2	48.3	28.3	63.4					17			72

Series AS-FSG

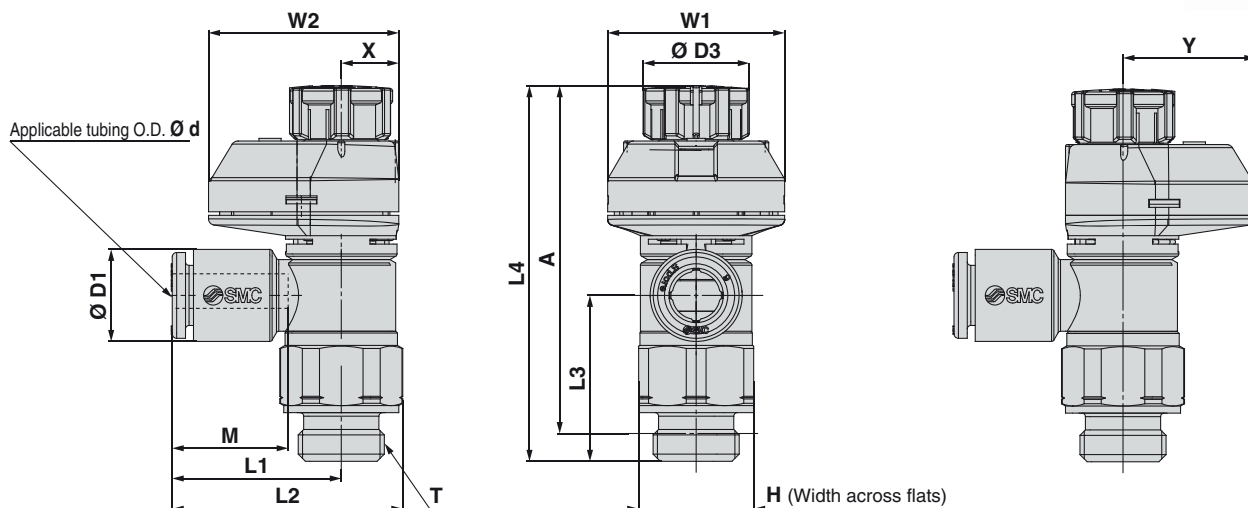
Dimensions: Elbow Type

Seal method: Face seal
For G thread



Indicator window direction: 0°

Indicator window direction: 180°



Metric Size

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FSG□-G01-23	3.2	1/8	13	7.2	12	19.1	26.1	18.8	43.8	42.4	38.3	36.9	13.3	20	21.5	6.5	15	14
AS22□1FSG□-G01-04	4			8.2														
AS22□1FSG□-G01-06	6			10.4														
AS22□1FSG□-G01-08	8			13.2														
AS22□1FSG□-G01-10	10	1/4	17	15.9	13	23.4	32.5	22.6	49.7	48.3	43.2	41.8	13.3	21.5	24	7.8	16.2	26
AS22□1FSG□-G02-23	3.2			7.2														
AS22□1FSG□-G02-04	4			8.2														
AS22□1FSG□-G02-06	6			10.4														
AS22□1FSG□-G02-08	8	1/2	21	13.2	16.6	22.7	33.9	22.6	49.7	48.3	43.2	41.8	13.3	21.5	24	7.8	16.2	26
AS22□1FSG□-G02-10	10			15.9														
AS32□1FSG□-G02-06	6			10.4														
AS32□1FSG□-G02-08	8			13.2														
AS32□1FSG□-G02-10	10	3/8	21	15.9	16.6	22.7	33.9	22.6	49.7	48.3	43.2	41.8	13.3	21.5	24	7.8	16.2	26
AS32□1FSG□-G03-06	6			10.4														
AS32□1FSG□-G03-08	8			13.2														
AS32□1FSG□-G03-10	10			15.9														
AS32□1FSG□-G03-12	12	1/2	27	18.5	18.8	27.4	41.8	36.2	64.1	62.5	55.1	53.5	15.6	26	29	10	19	80
AS42□1FSG□-G04-10	10			15.9														
AS42□1FSG□-G04-12	12			18.5														
AS42□1FSG□-G04-16	16			23.8														

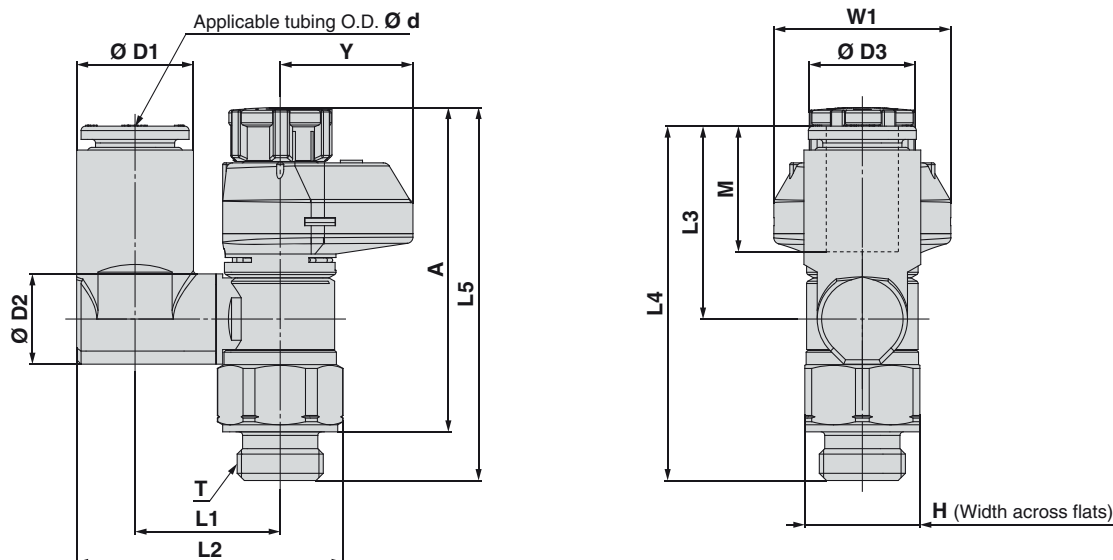
Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation



Dimensions: Universal Type

Seal method: Face seal
For G thread



Metric Size

Metric Size																		[mm]
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	W1	Y	Weight [g]
											Unlocked	Locked	Unlocked	Locked				
AS23□1FSG1-G01-23	3.2	1/8	13	7.2	9.6	12	13.2	24	17.5	35.7	43.8	42.4	38.3	36.9	13.3	21.5	16.2	14
AS23□1FSG1-G01-04	4			8.2			13.9	25.1										15
AS23□1FSG1-G01-06	6			10.4				26.2										
AS23□1FSG1-G01-08	8			13.2			10.2	16.4										30.1
AS23□1FSG1-G02-04	4	1/4	17	8.2	12.9	13	16.5	29.9	17.5	40.1	49.7	48.3	43.2	41.8	13.3	24.5	19.2	27
AS23□1FSG1-G02-06	6			10.4			19	33.8	21.4	43.9					29			
AS23□1FSG1-G02-08	8			13.2				34.9	23.5	46					30			
AS23□1FSG1-G02-10	10			15.9			20.9	38.1	24.7	47.3					15.6			31
AS33□1FSG1-G02-06	6	1/4	21	10.4	12.9	16.6	20.2	36.1	21.4	57.8	63.1	61.7	54.6	53.2	13.3	24.5	19.2	56
AS33□1FSG1-G02-08	8			13.2				38	23.5	59.9					14.2			57
AS33□1FSG1-G02-10	10			15.9			23	42.2	26.1	58					15.6			60
AS33□1FSG1-G02-12	12			18.5				43.5	28.3	59.9					17			63
AS33□1FSG1-G03-06	6	3/8	21	10.4	12.9	16.6	20.2	36.6	21.4	50.1	55.4	54	47.9	46.5	13.3	24.5	19.2	48
AS33□1FSG1-G03-08	8			13.2				38	23.5	52.2					14.2			49
AS33□1FSG1-G03-10	10			15.9			23	42.2	28.1	50.3					15.6			53
AS33□1FSG1-G03-12	12			18.5				43.5	28.3	52.2					17			54
AS43□1FSG1-G04-10	10	1/2	27	15.9	17.4	18.8	25.6	47.9	26.1	61.2	64.1	62.5	55.1	53.5	15.6	26	19	86
AS43□1FSG1-G04-12	12			18.5	21		26.2	49.8	28.3	63.4					17			90

AS-FS

AS-FSG

Uni-AS-FS

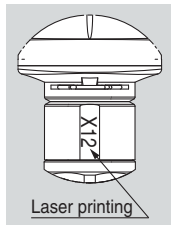
Series AS-FSG

Made to Order

Please contact SMC for detailed dimensions, specifications and delivery.

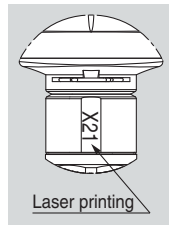


1 Lubricant: Vaseline -X12



Example) AS2201FSG-01-04S-X12

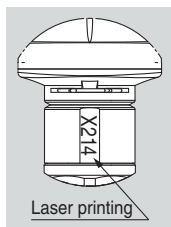
2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve) -X21



Example) AS2201FSG-01-04S-X21

- Note 1) Not particle-free
- Note 2) The restrictor is only compatible with the part number of the meter-out type.
- Note 3) Only the needle and O-ring are fluorine-coated.

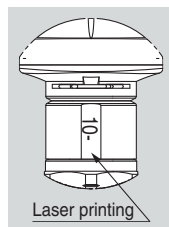
3 Restrictor (Without check valve) -X214



Example) AS2201FSG-01-04S-X214

- Note) The restrictor is only compatible with the part number of the meter-out type.

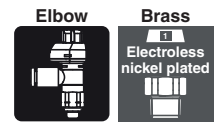
4 Clean Series 10-



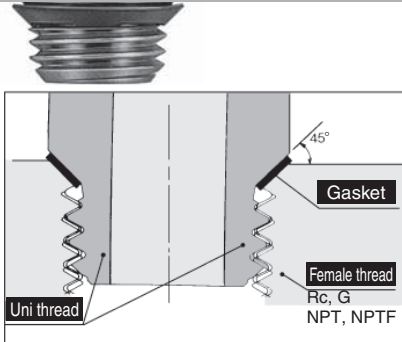
Example) 10-AS2201FSG-01-04S

- Note 1) Fluorine grease is used.
- Note 2) The particle generation class is 5.

Speed Controller with Indicator/ Elbow Type: Uni Thread Type Series *AS-FS*



New-stand male threads for piping that reduces the screw-in time by 1/3.



Shape of Uni thread ridge

Use of the chamfered surface of the female thread as the seat surface and adoption of gaskets made by laminating NBR on both surfaces of stainless steel plates achieve secure sealing regardless of the difference of diameters due to the female thread type, deviations due to the tolerance, or the size of the chamfered corner.

(Any standard chamfered female thread can be used.)

A ridge shape has been created as a Uni thread for common applications for Rc, G, NPT and NPTF.

The gasket seal method drastically cuts piping work-hours.

Flow Direction Symbols on Body

	Meter-out	Meter-in
Symbol		

Caution

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Flow Control Equipment Precautions, refer to the "Handling Precautions for SMC Products" and "Operation Manual" on the SMC website, <http://www.smc.eu>

Model

Model	Uni thread size	Applicable tubing O.D.												
		Metric size						Inch size						
Elbow type		3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"
AS22□1FS□-U01	1/8	●	●	●	●	●			●	●	●	●		
AS22□1FS□-U02	1/4	●	●	●	●	●			●	●	●	●	●	
AS32□1FS□-U02	1/4			●	●	●	●				●	●	●	
AS32□1FS□-U03	3/8			●	●	●	●				●	●	●	
AS42□1FS□-U04	1/2					●	●	●					●	●

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane ^{Note)}

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the **WEB catalogue**)

Flow Rate and Sonic Conductance

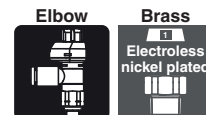
Model		AS22□1FS□-U01			AS22□1FS□-U02			AS32□1FS□			AS42□1FS□		
Tubing O.D.	Metric size	Ø 3.2	Ø 4	Ø 6 Ø 8 Ø 10	Ø 3.2	Ø 4	Ø 6	Ø 8 Ø 10	Ø 6	Ø 8	Ø 10 Ø 12	Ø 10	Ø 12 Ø 16
	Inch size	Ø 1/8"	Ø 5/32"	Ø 1/4" Ø 5/16"	Ø 1/8"	Ø 5/32"	—	Ø 1/4" Ø 5/16" Ø 3/8"	Ø 1/4"	Ø 5/16"	Ø 3/8"	Ø 3/8"	Ø 1/2"
C values: Sonic conductance [dm ³ /(s·bar)]	Free flow	0.4	0.6	0.6	0.7	1.0	1.3	1.5	1.6	1.7	2.5	4.4	4.8
	Controlled flow	0.4	0.7	0.8	0.6	0.9	1.3		2.1	2.4	3.3	4.4	4.9
b values: Critical pressure ratio	Free flow	0.2	0.3		0.3		0.4		0.4		0.3		0.3
	Controlled flow	0.2	0.3		0.3		0.3		0.3				0.3

Note) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

Series AS-FS



How to Order



AS 2 2 0 1 F S - U01 - 06

Body size

2	1/8, 1/4
3	3/8
4	1/2

Type

2	Elbow
---	-------

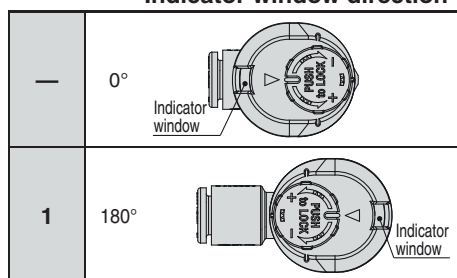
With indicator

Control type Note)

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by colour of the knob.
Meter-out: Grey
Meter-in: Light blue

Indicator window direction



Note) Orientation of indicator direction is fixed when manufacturing, and cannot be changed by the user.

Applicable tubing O.D. Note 1)

Metric size

Tubing O.D.	
23	Ø 3.2 Note 2)
04	Ø 4
06	Ø 6
08	Ø 8
10	Ø 10
12	Ø 12
16	Ø 16

Inch size

Tubing O.D.	
01	Ø 1/8"
03	Ø 5/32"
07	Ø 1/4"
09	Ø 5/16"
11	Ø 3/8"
13	Ø 1/2"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 28.

Metric size and inch size types can be visually identified by colour of the release button.

Metric size: Light grey

Inch size: Orange

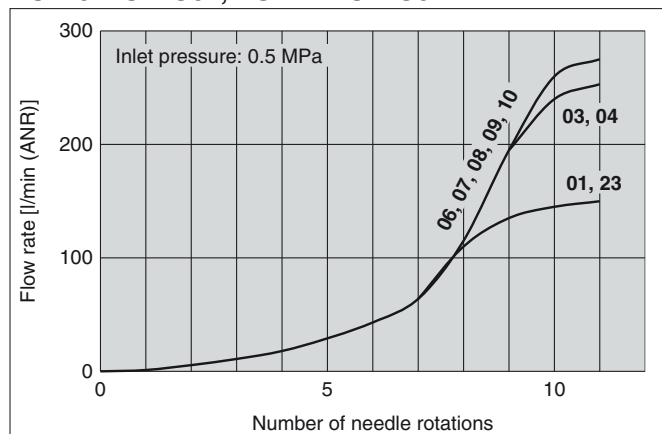
Note 2) Use Ø 1/8" tubing.

Port size

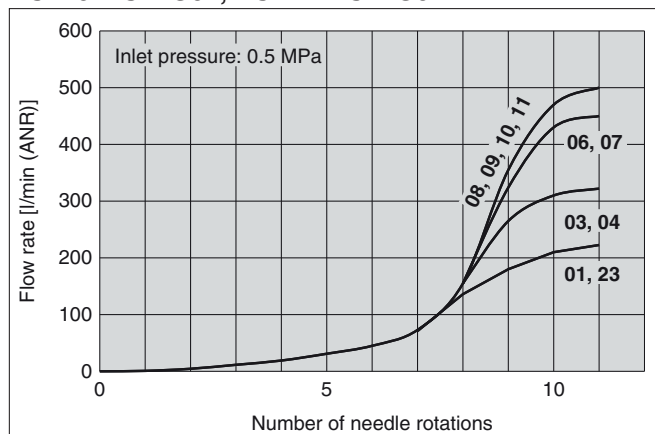
U01	Uni 1/8
U02	Uni 1/4
U03	Uni 3/8
U04	Uni 1/2

Needle Valve/Flow Rate Characteristics

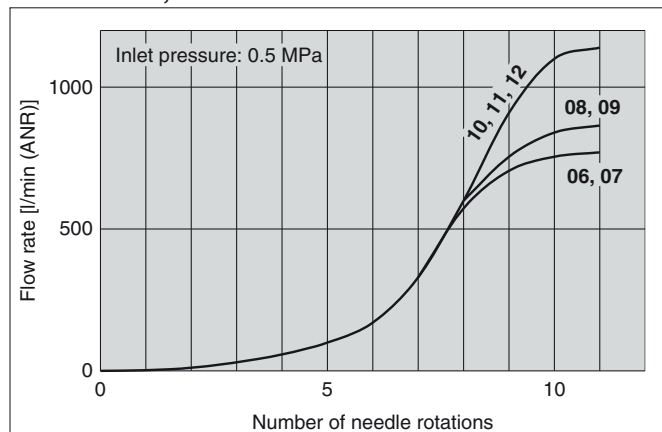
AS2201FS□-U01, AS2211FS□-U01



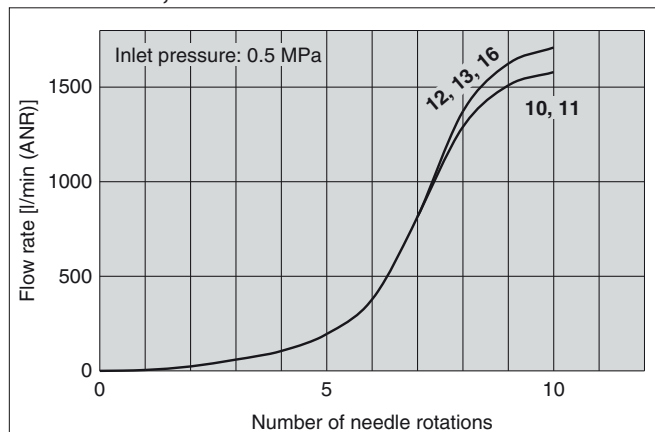
AS2201FS□-U02, AS2211FS□-U02



AS3201FS□, AS3211FS□



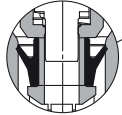
AS4201FS□, AS4211FS□



Note) The numbers above the flow rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

Elbow Type

AS22□1FS□-U01-06A



Meter-in type

Meter-out type

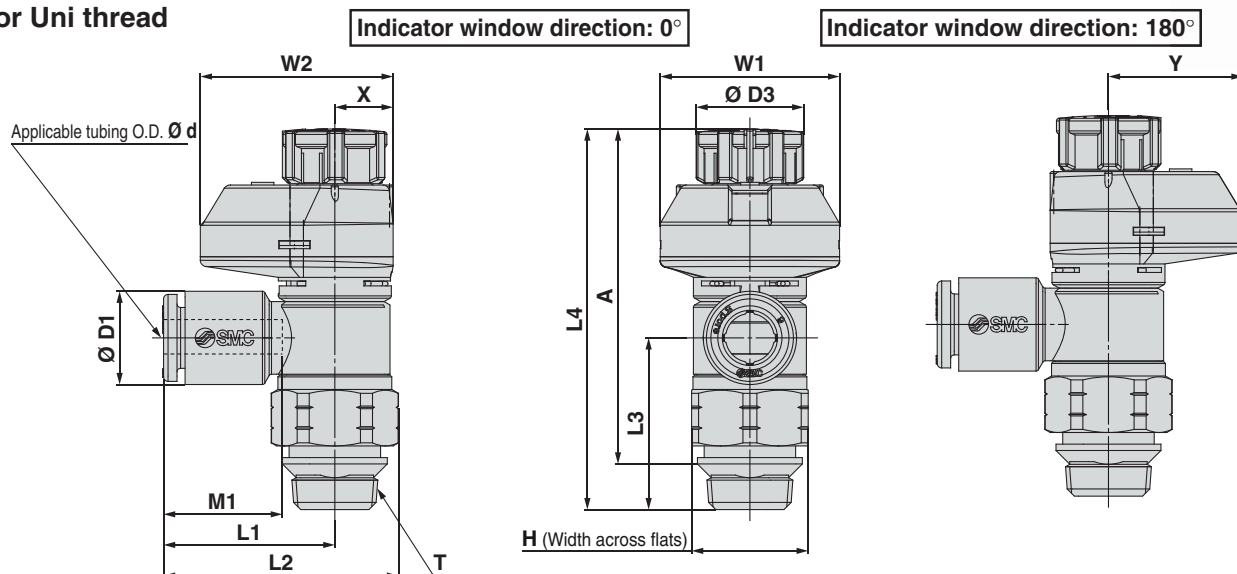
Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plating
3	Knob	POM	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	—	
10	Seal	NBR	
11	Bonnet A	POM	
12	Bonnet B	POM	
13	Gear	POM	
14	Indicator gear	POM	
15	Clip	Stainless steel	
16	Gasket	NBR/Stainless steel	

Series AS-FS

Dimensions: Elbow Type

Seal method: Gasket seal
For Uni thread



Metric Size

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-U01-23	3.2	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-U01-04	4			8.2														14 (13)
AS22□1FS□-U01-06	6			10.4														15 (14)
AS22□1FS□-U01-08	8			13.2														16 (15)
AS22□1FS□-U01-10	10	1/4	17 (17.5)	15.9	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	24 (25)
AS22□1FS□-U02-04	4			8.2														25 (26)
AS22□1FS□-U02-06	6			10.4														26 (27)
AS22□1FS□-U02-08	8			13.2														
AS22□1FS□-U02-10	10	1/4	19	15.9	16.6	21.8	32.1	36.4	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FS□-U02-06	6			10.4														48 (49)
AS32□1FS□-U02-08	8			13.2														50 (51)
AS32□1FS□-U02-10	10			15.9														
AS32□1FS□-U02-12	12	3/8	19	18.5	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	36 (37)
AS32□1FS□-U03-06	6			10.4														39 (40)
AS32□1FS□-U03-08	8			13.2														41 (42)
AS32□1FS□-U03-10	10			15.9														
AS32□1FS□-U03-12	12	1/2	24 (23.8)	18.5	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	60 (59)
AS42□1FS□-U04-10	10			15.9														62 (61)
AS42□1FS□-U04-12	12			18.5														66 (65)
AS42□1FS□-U04-16	16			23.8														

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) The values in () are for NPT thread.

Inch Size

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight [g]
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-U01-01	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-U01-03	5/32"			8.2														14 (13)
AS22□1FS□-U01-07	1/4"			11.2														15 (14)
AS22□1FS□-U01-09	5/16"			13.2														
AS22□1FS□-U02-01	1/8"	1/4	17 (17.5)	7.2	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FS□-U02-03	5/32"			8.2														24 (24)
AS22□1FS□-U02-07	1/4"			11.2														24 (25)
AS22□1FS□-U02-09	5/16"			13.2														25 (26)
AS22□1FS□-U02-11	3/8"	3/8	19	15.5	16.6	26.4	35.5 (35.8)	28.2	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	36 (37)
AS32□1FS□-U02-07	1/4"			11.2														37 (38)
AS32□1FS□-U02-09	5/16"			13.2														
AS32□1FS□-U02-11	3/8"			15.5														
AS32□1FS□-U03-07	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	36 (37)
AS32□1FS□-U03-09	5/16"			13.2														37 (38)
AS32□1FS□-U03-11	3/8"			15.5														
AS42□1FS□-U04-11	3/8"	1/2	24 (23.8)	15.5	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	60 (59)
AS42□1FS□-U04-13	1/2"			19.3														62 (61)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) The values in () are for NPT thread.



Series AS-FS

Specific Product Precautions 1

Be sure to read this before handling. Refer to the back cover for Safety Instructions.

For Flow Control Equipment Precautions, refer to the “Handling Precautions for SMC Products” and “Operation Manual” on the SMC website, <http://www.smc.eu>

Design and Selection

Warning

1. Check the specifications.

The products in this catalogue are designed to be used in compressed air systems (including vacuum) only.

If the products are used in an environment where pressure or temperature is out of the specified range, damage and/or malfunction may result. Do not use under such conditions. (Refer to the specifications.)

Please contact SMC when using a fluid other than compressed air (including vacuum).

We do not guarantee against any damage if the product is used outside of the specification range.

2. The products in this catalogue are not designed for the use as stop valve with zero air leakage.

A certain amount of leakage is allowed in the product's specifications.

Tightening the needle to reduce leakage to zero may result in equipment damage.

3. Do not disassemble the product or make any modifications, including additional machining.

It may cause human injury and/or an accident.

4. The flow rate characteristics for each product are representative values.

The flow rate characteristics are characteristics of each individual product. Actual values may differ depending on the piping, circuitry, pressure conditions, etc.

5. Sonic conductance (C) and critical pressure ratio (b) values for products are representative values.

The speed controller's controlled flow values are with the needle fully open and free flow with the needle fully closed.

6. Check if PTFE can be used in application.

PTFE powder (Polytetrafluoroethylene resin) is included in the seal material for piping taper thread of male thread type. Confirm that the use of it will not cause any adverse effect on the system.

Please contact SMC if the Material Safety Data Sheet (MSDS) is required.

Mounting

Warning

1. Operation Manual

Install the products and operate them only after reading the Operation Manual carefully and understanding its contents. Also, keep the Operation Manual where it can be referred to as necessary.

2. Ensure sufficient space for maintenance activities.

When installing the products, allow access for maintenance.

3. Tighten threads with the proper tightening torque.

When installing the products, follow the listed proper torque.

Mounting

Warning

4. After pushing the knob down to lock, confirm that it is locked.

It should not be possible to rotate the knob to the right or to the left.

If the knob is pulled with force, it may break. Do not pull the knob with excessive force.



Locked

Unlocked

5. Check the degree of rotation of the needle valve.

The products in this catalogue are retainer type so that the needle is not removed completely. Over rotation will cause damage.

6. Do not use tools such as pliers to rotate the knob.

It can cause idle rotation of the knob or damage.

7. Verify the air flow direction.

Mounting backward is dangerous, because the speed adjustment needle will not work and the actuator may lurch suddenly.

8. Adjust the speed by opening the needle slowly from the fully closed state.

Loose needle valves may cause unexpected sudden actuator lurching.

When a needle valve is turned clockwise, it is closed and actuator speed decreases. When a needle valve is turned counter-clockwise, it is open and actuator speed increases.

9. Do not apply excessive force or shock to the body or fittings with an impact tool.

It can cause damage or air leakage.

10. Refer to the One-touch Fittings catalogue for more details about their piping and mounting precautions.

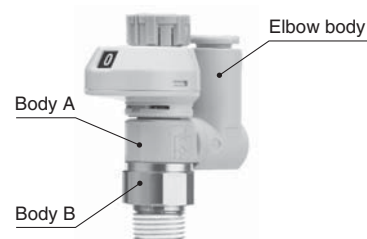
11. To install/remove the product, use an appropriate wrench to tighten/loosen at the supplied nut on body B.

Do not apply torque at other points as the product may be damaged. Rotate body A manually for positioning after installation.

12. Do not use body A and/or elbow body for applications involving continuous rotation.

Body A and the fitting section may be damaged.

Universal





Series AS-FS

Specific Product Precautions 2

Be sure to read this before handling. Refer to the back cover for Safety Instructions.

For Flow Control Equipment Precautions, refer to the “Handling Precautions for SMC Products” and “Operation Manual” on the SMC website, <http://www.smc.eu>

Mounting

Caution

For M5, 10-32UNF

Tightening method

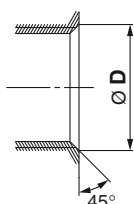
First, tighten it by hand, then give it an additional 1/6 turn to 1/4 turn with a wrench. A reference value for the tightening torque is 1 to 1.5 N·m.

Note) Excessive tightening may damage the thread portion or deform the gasket and cause air leakage.

If the screw is too shallowly screwed in, it may come loose or air may leak.

Chamfered area for female thread

1. Conforming to ISO 16030 (air pressure fluid dynamics – connection – ports and studs), the chamfered dimensions shown in the table below are recommended.



Female thread size	Chamfered dimension Ø D (Recommended value)
M5	5.1 to 5.4
10-32UNF	5.0 to 5.3

For R, NPT Thread (With sealant)

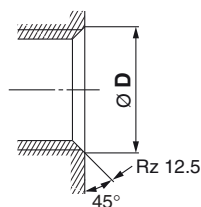
Tightening method

1. The proper tightening torques of the fittings are as shown in the table below. As a guide, tighten it by hand, then turn it two or three turns with a wrench. Check the dimensions of each product for the hexagon width across flats.

Connection thread size	Proper tightening torque [N·m]
NPT, R1/8	3 to 5
NPT, R1/4	8 to 12
NPT, R3/8	15 to 20
NPT, R1/2	20 to 25

Chamfered area for female thread

By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Connection thread size	Chamfered dimension Ø D (Recommended value)	
	Rc	NPT, NPTF
1/8	10.2 to 10.4	10.5 to 10.7
1/4	13.6 to 13.8	14.1 to 14.3
3/8	17.1 to 17.3	17.4 to 17.6
1/2	21.4 to 21.6	21.7 to 21.9

* For Uni thread, Rz 12.5 is necessary for sealing at the chamfered part.

For G Thread (Face seal type)

Tightening method

First, tighten the threaded portion by hand, then use a proper wrench, which could be suitable for the width across flats of the hexagon body, to tighten it further at a wrench tightening angle shown in the table below. For a tightening torque guide, refer to the table below. Check the dimensions of each product for the hexagon width across flats.

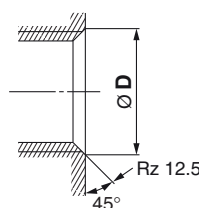
Connection thread size	Wrench tightening angle after hand-tightening [deg]	Proper tightening torque [N·m]
G1/8	10 to 20	3 to 4
G1/4	15 to 35	4 to 5
G3/8	15 to 35	8 to 9
G1/2	15 to 35	14 to 15

Caution

For G Thread (Face seal type)

Chamfered area for female thread (Recommended value)

1. Conforming to ISO 16030-2001, the chamfered dimensions shown in the table below are recommended. By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Nominal thread size	Chamfered dimension Ø D	
	Min.	Max.
1/8	9.8	10.2
1/4	13.3	13.7
3/8	16.8	17.2
1/2	21.0	21.4

2. Use G external threads with G internal threads.

For Uni Thread

Tightening method

1. First, tighten the threaded portion by hand, then use a proper wrench, which could be suitable for the width across flats of the hexagon body, to tighten it further at a wrench tightening angle shown in the table below. For a tightening torque guide, refer to the table below.

Connection Female Thread: Rc, NPT, NPTF

Uni thread size	Wrench tightening angle after hand-tightening [deg]	Tightening torque [N·m]
1/8	30 to 60	3 to 5
1/4	30 to 60	8 to 12
3/8	15 to 45	14 to 16
1/2	15 to 30	20 to 22

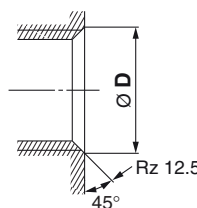
Connection Female Thread: G

Uni thread size	Wrench tightening angle after hand-tightening [deg]	Tightening torque [N·m]
1/8	30 to 45	3 to 4
1/4	15 to 30	4 to 5
3/8	15 to 30	8 to 9
1/2	15 to 30	14 to 15

2. The gasket can be reused up to 6 to 10 times.

Chamfered area for female thread

By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Connection thread size	Chamfered dimension Ø D (Recommended value)		
	G	Rc	NPT, NPTF
1/8	10.2 to 10.6	10.2 to 10.4	10.5 to 10.7
1/4	13.6 to 14.0	13.6 to 13.8	14.1 to 14.3
3/8	17.1 to 17.5	17.1 to 17.3	17.4 to 17.6
1/2	21.4 to 21.8	21.4 to 21.6	21.7 to 21.9

* For Uni thread, Rz 12.5 is necessary for sealing at the chamfered part.



Series AS-FS

Specific Product Precautions 3

Be sure to read this before handling. Refer to the back cover for Safety Instructions.

For Flow Control Equipment Precautions, refer to the “Handling Precautions for SMC Products” and “Operation Manual” on the SMC website, <http://www.smc.eu>

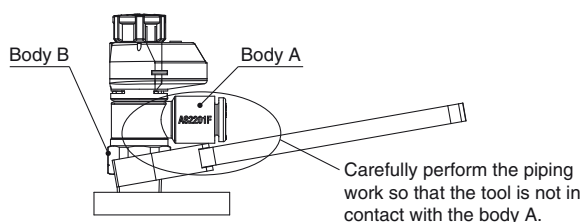
Mounting

⚠ Caution

1. This product has a stopper for fully close in rotating direction. Excess torque may break the stopper. Table below shows the maximum allowable torque of the knob.

Body size	Maximum allowable torque [N·m]
M5	0.05
1/8	0.07
1/4	0.16
3/8	0.2
1/2	0.4

When performing the piping work, turn the tightening tool in the horizontal direction to the hexagon across flats of the body B so that any moment is not applied to the body A. If the tool is in contact with the body A, this may cause the body B to come off.



2. Actuator speed needs to be checked each time the setting is changed.

Individual product difference due to tolerance of the components, individual actuator difference, operating conditions and temperature, etc. may cause a large variation in the actuator speed, and for this reason, the final actuator speed needs to be checked every time the setting is changed.

3. Force for lifting the knob is specified as shown in the table below.

Larger lifting force than specified in the table below will cause removal of the knob, flow rate not according to the flow rate characteristics curve, incorrect flow indication with the indicator or damage to the product.

Port size	Knob lifting force
M5 10-32/UNF	1 to 1.5 N
1/8, 1/4, 3/8, 1/2	3.5 to 4 N

4. Do not rotate the product by the indicator part.

Use a wrench for mounting the product.

Otherwise, it may cause damage to the product.

Piping Threads with Sealant

⚠ Caution

1. If the fitting is tightened with excessive torque, a large amount of sealant will seep out. Remove the excess sealant.
2. Insufficient tightening may loosen the threads, or cause air leakage.
3. Reuse
 - 1) Normally, fittings with a sealant can be reused 2 to 3 times.
 - 2) To prevent air leakage through the sealant, remove any loose sealant stuck to the fitting by blowing air over the threaded portion.
 - 3) If the sealant no longer provides effective sealing, wind sealing tape over the sealant before reusing. Do not use the sealant in any form other than a tape type.
4. Once the fitting has been tightened, backing it out to its original position often causes the sealant to become defective. Air leakage will occur.
5. Use R external threads with Rc internal threads and NPT external threads with NPT internal threads.

Piping

⚠ Caution

1. Refer to the One-touch Fittings catalogue for more details about their piping and mounting precautions.
2. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.
3. Winding of sealant tape

When screwing together pipes and fittings, etc., be certain that chips from the pipe threads and sealing material do not get inside the pipe. Also, when the sealant tape is used, leave ap-

