Gspk Circuits Stripboard and Accessories Kit



Desoldering Wick

Features

Braid Material	: Oxide Free Coppe					
Width	: 1.5mm					
Length	: 1.5m					
Product Range	: 400 Series Series					

Braid Desoldering Instructions

Wicking works best for the removal of surface solders. This desoldering method is generally not recommended for removal of solder in through plated holes. While the use of desoldering (wicking) braids is not hard, it does require a moderate to advance skill level depending on the project. Novices should practice on scrap pieces before attempting to an actual repair.

Equipment and Material Needed

- · Solder iron equipped with a chisel tip that matches the size of the wick
- Damp sponge
- Scissors
- (Optional) flux—like the MG 8341 No Clean Flux Paste
- (Optional) cleaners—like the MG 4140 Flux Remover or 413B Heavy Duty Flux Removers

Preparation Steps

- · Remove conformal coating that may be present.
- Clean residues/oxides that are present using a flux remover.
- For lead-free solder, start with tip temperature of about 315 °C and adjust as necessary.
- Choose a braid that matches the size of the solder to be removed. If there are small beads, choosing a wider braid will
 also speed up the desoldering process.

To Remove Surface Solder

- 1. Heat up the soldering iron.
- 2. (Optional) Apply flux to the lead or land area.
- 3. Set the braid on the solder to be removed.
- 4. Place the solder tip on the braid, avoiding contact with other components.
- 5. When wicking action has ceased, remove the soldering iron and braid together in perpendicular motion from the surface.
- 6. Let the area cool, clean the tip with the sponge, and repeat removal steps as necessary.
- 7. Clean flux residue that may have accumulated.



Solder Wire

Features

Flux Type	: Rosin
External Diameter - Metric	: 1.22mm
External Diameter - Imperial	: 0.048"
Melting Temperature	: 183°C

147899

Gspk Circuits Stripboard and Accessories Kit

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147899							45	1058			
Features					Feat	ures					
External Height : 114	pboard 3mm 5.8mm mm				Hole [Exterr Exterr	Type Materia Diamete nal Heigi nal Widti Thickne	r ht n	: Ep : 1n : 10 : 16	irocard boxy Pa nm 0mm 0mm 6mm	per	
	.lı	umper	Wire K	it	Duaru	THICKIN	500	. 1.0	JIIII		
		-	Diagram					2	10.60±0.1		
2770338			u v		8.00±1.	0		<u>ø1.</u>	20±0.15	Ð	
					Dimen	sions : N	Villim	etres			
Linear Dimen	sion (Tolerance \$	Standard	GB/T 1448	5-2008)			=	_	\square	//	
				or Ovor	0.407						

Stripboard

Linear Dimension (Tolerance Standard GB/T 14486-2008)									=	—	\square	//				
Variable Range	to 6	Over 6 to 10	Over 10 to 18	Over 18 to 30	Over 30 to 50	Over 50 to 80	Over 80 to 120	Over 120 to 160	Over 160 to 200	Over 200 to 250	Over 250 to	all	to 5	Over 5 to 30	Over 30 to 120	Over 120 to
Tolerance	±0.1	±0.14	±0.19	±0.25	±0.32	±0.45	±0.57	±0.72	±0.88	±1.05	±1.25	0.5	0.025	0.06	0.12	0.4

Notes:

- 1. XX for lengths of jumper wires
- 2. Wires Lengths, Colours and Quantity:

2mm: bare wire, 10 Pcs 5mm: Red, 10 Pcs 7mm: Orange, 10 Pcs 10mm: Yellow, 10 Pcs 12mm: Green, 10 Pcs 15mm: Blue, 10 Pcs 17mm: Purple, 10 Pcs 20mm: Grey, 10 Pcs 22mm: White, 10 Pcs 25mm: Brown,10 Pcs 50mm: Red, 10 Pcs 75mm: Orange, 10 Pcs 100mm: Yellow, 10 Pcs 125mm: Green, 10 Pcs

3. Wire Range: 22AWG/Single Conductor

Gspk Circuits Stripboard and Accessories Kit



PCB Feet

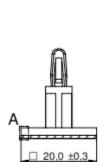
Features

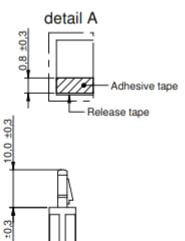
PCB Support Type	: Lo
PCB Support Material	: Ny
Colour	: Na
Height	: 9.9
External Width	: 7n
Product Range	: W
Operating Temperature	: -30

- ock-In Support With Adhesive Base
- ylon 6.6 (Polyamide 6.6)
- atural
- 9mm
- nm
- A-SNAD Series
- 0°C to +85°C

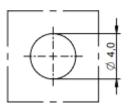
2987536

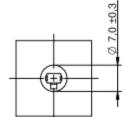


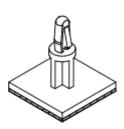




Drilling in Panel







Dimensions : Millimetres



145282

Pack of 100 Solder Pins

Features

Accessory Type : Solder Pin For Use With : PCB

Gspk Circuits Stripboard and Accessories Kit

Kit Content Description						
Order Code	Description	Quantity				
2903891	Desoldering Wick	1				
419448	Solder Wire	1				
147899	Stripboard	5				
451058	Stripboard	5				
2770338	Jumper Wire Kit	2				
2987536	PCB Feet	40				
145282	Pack of 100 Solder Pins	1				

Part Number Table

Description	Part Number			
Gspk Circuits Stripboard & Accessories Kit	35421464			