

SDQC boring bar HSS positive, left-hand

For longitudinal and copy turning with DC indexable insert

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Application

For longitudinal and copy turning with DC indexable insert 55°.

Version

- Precision-made boring bar, **HSS**, with internal cooling, type D, attack angle 107.5°, tip angle 55°, clearance angle 7°

Advantage

- Very narrow geometry optimised for contour-turning work
- Positive body geometry ensures low cutting forces
- Very high rigidity and very good cut quality due to HSS base material



Art. No.	17848 087
ISO name	AH 10 K SDQC R/L 07
Min. bore diameter	13 mm
Shaft diameter	10 mm
Cutting edge height	4.5 mm
Clearance length	20 mm
Length	125 mm
Clamping surface height	9 mm
Programming size	7 mm
Suitable for indexable inserts	DC.. 0702..
Tool design	Left
DIN	8024

EAN-Code

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