## Piloted counterbore, 180°, with removable pilot, carbide-tipped For universal use up to 1300 N/mm2

## Application:

For producing 180° counterbores in connection with interchangeable pilots in steel, stainless steel, non-ferrous metals, cast and special alloy material groups up to a strength of 1300 N/mm<sup>2</sup> in single part production.

## Execution:

• carbide-tipped piloted counterbore with removable pilot and a straight cutting edge, three cutting edges

## Advantage:

- Special geometry ensures high machining rates in both short- and long-chipping materials
- Iong service life due to high-quality cemented carbide and high-strength soldering
- innovative cutting geometry provides excellent cutting performance and good finish quality

Art. no.	11543 280	
Brand	HERMANN BILZ	
Manufacturer Part Number	A 280405	
Construction size	4	
Spot-facer diameter	28 mm	
Hole diameter of mount	6 mm	
Manufactured part diameter	7.7 mm	
Thread dimension	M8	
Projecting length	38 mm	
Length	61 mm	
Number of cutting edges	3 PCS	
Cutting material	Carbide	
Gross Weight	0.150 kg	
Product Group	116	



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