

Machine reamer SC TiAlSiN

For high-strength steels and hard machining up to 63 HRC

ORION[®]

Application:

for producing H7 fit tolerances in blind holes on modern CNC machines with steady tool and workpiece clamping up to 63 HRC.



Advantage:

- high-quality solid carbide cutting material and coating ensure a very long service life
- innovative cutting geometry ensures excellent dimensional accuracy and process reliability for very high cutting parameters

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|---------------------------------|-------------------|
| Art. no. | 11784 736 |
| Brand | ORION |
| Manufacturer Part Number | 11784736 |
| Cutting material | SC |
| Tolerance of fit | H7 |
| Groove type | Straight |
| Tool holding device | HA parallel shank |
| Surface | TiAlSiN |
| Cutting edge diameter | 5.01 mm |
| Length | 93 mm |
| Cutting edge length | 26 mm |
| Projecting length | 51 mm |
| Shank diameter | 6 mm |
| Number of cutting edges | 6 PCS |
| f hard 65 HRC | 0.08 mm/r |
| Gross Weight | 0.030 kg |
| Product Group | 1BL |

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