

Flat spiral lathe chuck DURO-M ISO 702-1 DIN (55026)

Hand chuck, mounting from the front



Application:

The Duro-M is a manually operated rotary lathe chuck with spiral ring and through hole. It is mainly used on conventional lathes for machining turned parts.

Execution:

- Chuck body (and all other components) made of steel
- Centric clamping
- High clamping force
- High concentricity
- Optimised for weight and mass inertia
- Minimum interference contour
- Three-jaw lathe chuck
- The Duro-M is also available with double jaw guide as an option.

Advantage:

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.
- Control edge
- Use on conventionally clamping, horizontal and vertical lathes as well as milling machines, rotary tables and dividers.

Delivery:

Ref. no. 22386100-113 Scroll lathe chuck 3-jaws with drilling and turning jaws

Ref. no. 22412200-076 Scroll lathe chuck 3-jaws with plain jaws and reverse top jaws.

The matching chuck key is included in the scope of delivery.

Art. no.	22412 045
Brand	RÖHM
Manufacturer Part Number	185394
Outer diameter	250 mm
Number of jaws	3 PCS
DIN	55026
ISO	702-1
Max. clearance hole	76 mm
Length 3	111.1 mm
Centring diameter	139.7 mm
Square width	12 mm
Taper shank size	8
Height with jaws	89.9 mm
Length 5	95 mm
Height	89.9 mm
Length	27.5 mm
Height 2	83 mm
Max. rotation speed	3000
Tension force	63 kN
Max. torque	150 Nm
Weight	26.872 kg
Gross Weight	26.872 kg
Product Group	203

EAN

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