

Features

- Thick film technology
- Power rating up to 2 watts at 70 °C
- High power surge withstanding
- Sulfur-resistant design (ASTM B-809)
- RoHS compliant* and halogen free**
- AEC-Q200 compliant

Applications

- Automotive systems: - Driver assistant
 - Infotainment
 - Lighting
- Power supplies
- Stepper motor drives

CRM-A Series High Power Thick Film Resistor

Electrical Characteristics

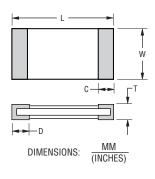
| Characteristic | Model | | | | | | | | | | |
|----------------------------------|--------------------|-----------|----------|----------|----------|----------|--|--|--|--|--|
| Characteristic | CRM0603A | CRM0805A | CRM1206A | CRM1210A | CRM2010A | CRM2512A | | | | | |
| Power Rating @ 70 °C | 0.125 W | 0.25 W | 0.5 W | 0.5 W | 1 W | 2 W | | | | | |
| Operating Temperature Range | -55 °C to +155 °C | | | | | | | | | | |
| Derated to Zero Load at | | | +15 | 5 °C | | | | | | | |
| Maximum Working Voltage | | | | | | | | | | | |
| 50 milliohms to 910 milliohms | 477 mV | 551 mV | 675 mV | 675 mV | 954 mV | 1349 mV | | | | | |
| 1 ohm to 1 megohm | 50 V | 150 V | 200 V | 200 V | 200 V | 300 V | | | | | |
| Maximum Overload Voltage | | | | | | | | | | | |
| 50 milliohms to 910 milliohms | 1066 mV | 1232 mV | 1508 mV | 1508 mV | 2133 mV | 3017 mV | | | | | |
| 1 ohm to 1 megohm | 100 V | 300 V | 400 V | 400 V | 400 V | 600 V | | | | | |
| Resistance Tolerance | ±0.5 %, ±1 %, ±5 % | | | | | | | | | | |
| Temperature Coefficient | | | | | | | | | | | |
| 50 milliohms to 91 milliohms | ±250 ppm | ±200 ppm | ±100 ppm | ±100 ppm | ±100 ppm | ±100 ppm | | | | | |
| (±0.5 %, ±1 %, ±5 %, E24 Series) | | | | | | | | | | | |
| 100 milliohms to 910 milliohms | ±150 ppm* | ±100 ppm | ±100 ppm | ±100 ppm | ±100 ppm | ±100 ppm | | | | | |
| (±0.5 %, ±1 %, ±5 %, E24 Series) | | | | | | | | | | | |
| 1 ohm to 9.76 ohms | ±200 ppm | ±150 ppm* | ±100 ppm | ±100 ppm | ±100 ppm | ±100 ppm | | | | | |
| (±0.5 %, ±1 %, E24 & E96 Series) | | | | | | | | | | | |
| 10 ohms to 1 megohm | ±100 ppm | ±100 ppm | ±100 ppm | ±100 ppm | ±100 ppm | ±100 ppm | | | | | |
| (±0.5 %, ±1 %, E24 & E96 Series) | | | | | | | | | | | |
| 1 ohm to 1 megohm | ±200 ppm | ±200 ppm | ±200 ppm | ±200 ppm | ±200 ppm | ±200 ppm | | | | | |
| (±5 %, E24 Series) | | | | | | | | | | | |

* TCR code assigned as "X"; see How to Order.

For Standard Values Used in Capacitors, Inductors and Resistors, click here.

Product Dimensions

| Model | L | W | С | D | т |
|----------|---|---|---|---|---|
| CRM0603A | $\frac{1.60 \pm 0.10}{(0.063 \pm 0.004)}$ | $\frac{0.80 \pm 0.10}{(0.031 \pm 0.004)}$ | $\frac{0.30 \pm 0.20}{(0.012 \pm 0.008)}$ | $\frac{0.30 \pm 0.20}{(0.012 \pm 0.008)}$ | $\frac{0.45 \pm 0.10}{(0.018 \pm 0.04)}$ |
| CRM0805A | $\frac{2.00 \pm 0.10}{(0.079 \pm 0.004)}$ | $\frac{1.25 \pm 0.10}{(0.049 \pm 0.004)}$ | $\frac{0.40 \pm 0.20}{(0.016 \pm 0.008)}$ | $\frac{0.40 \pm 0.20}{(0.016 \pm 0.008)}$ | $\frac{0.50 \pm 0.10}{(0.020 \pm 0.04)}$ |
| CRM1206A | $\frac{3.10 \pm 0.10}{(0.122 \pm 0.004)}$ | $\frac{1.60 \pm 0.10}{(0.063 \pm 0.004)}$ | $\frac{0.50 \pm 0.25}{(0.020 \pm 0.010)}$ | $\frac{0.50 \pm 0.25}{(0.020 \pm 0.010)}$ | $\frac{0.55 \pm 0.10}{(0.022 \pm 0.004)}$ |
| CRM1210A | $\frac{3.10 \pm 0.10}{(0.122 \pm 0.004)}$ | $\frac{2.60 \pm 0.10}{(0.102 \pm 0.004)}$ | $\frac{0.50 \pm 0.25}{(0.020 \pm 0.010)}$ | $\frac{0.50 \pm 0.25}{(0.020 \pm 0.010)}$ | $\frac{0.55 \pm 0.10}{(0.022 \pm 0.004)}$ |
| CRM2010A | $\frac{5.00 \pm 0.20}{(0.197 \pm 0.008)}$ | $\frac{2.50 \pm 0.20}{(0.098 \pm 0.008)}$ | $\frac{0.65 \pm 0.25}{(0.026 \pm 0.010)}$ | $\frac{0.60 \pm 0.25}{(0.024 \pm 0.010)}$ | $\frac{0.60 \pm 0.10}{(0.024 \pm 0.004)}$ |
| CRM2512A | $\frac{6.40 \pm 0.20}{(0.252 \pm 0.008)}$ | $\frac{3.10 \pm 0.20}{(0.122 \pm 0.008)}$ | $\frac{0.60 \pm 0.25}{(0.024 \pm 0.010)}$ | $\frac{1.80 \pm 0.25}{(0.071 \pm 0.010)}$ | $\frac{0.60 \pm 0.15}{(0.024 \pm 0.006)}$ |



Recommended Solder Pad Layout

| Model | Α | В | L | Model | Α | В | L | ►L ►B ► |
|-------------|---------------------------|---------|--|--------------|---------|---------|---------|---------------|
| CRM0603A | 0.90 | 1.00 | 3.00 | CRM1210A | 3.00 | 1.30 | 4.70 | |
| CINNOCOSA | (0.035) | (0.039) | (0.118) | CHINIZIOA | (0.118) | (0.051) | (0.185) | |
| CRM0805A | 1.30 | 1.15 | 3.50 | CRM2010A | 3.00 | 1.50 | 6.80 | |
| OT INICOUSA | $\frac{100805A}{(0.051)}$ | (0.045) | (0.138) | CINZOTOA | (0.118) | (0.059) | (0.268) | |
| CRM1206A | 1.80 | 1.30 | <u>1.30</u> <u>4.70</u> CRM2512A <u>3.70</u> <u>2.45</u> <u>7.60</u> | | | | | |
| CHIVITZOOA | (0.071) | (0.051) | (0.185) | OT INIZ STZA | (0.032) | (0.096) | (0.299) | |
| | | | | | | | | SENSING TRACE |

* RoHS Directive 2015/863, Mar 31, 2015 and Annex. **Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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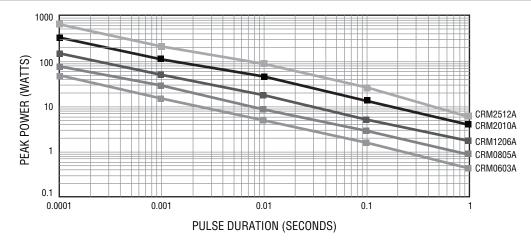
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How to Order

| | CRM | 060 | 3 / | A F | • W | 100 |)2 E | E LF |
|---|----------|--------|------|------|------|-----|------|------|
| Model | | | | | | | | |
| (CRM = High Power Thick Film Resistor) | | | | | | | | |
| Size | | | | | | | | |
| 0603 = 0603 Size | | | | | | | | |
| 0805 = 0805 Size | | | | | | | | |
| 1206 = 1206 Size | | | | | | | | |
| 1210 = 1210 Size | | | | | | | | |
| 2010 = 2010 Size | | | | | | | | |
| 2512 = 2512 Size | | | | | | | | |
| Feature | | | | 1 | | | | |
| A = AEC-Q200 Compliant | | | | | | | | |
| Resistance Tolerance | | | | | | | | |
| $D = \pm 0.5 \%$ | | | | | | | | |
| $F = \pm 1 \%$ | | | | | | | | |
| $J = \pm 5 \%$ | | | | | | | | |
| TCR (See Electrical Characteristics chart) | | | | | | | | |
| • V = ±250 PPM/°C • W = ±200 PPM/°C | | | | | | | | |
| • W = ±200 PPM/°C • X = ±100 PPM/°C NOTE: CRM0805A 0.5%, 1 %, 1 ohm to 9.76 ohms: 150 PPM/°C | | | | | | | | |
| $^{\circ}X = \pm 100$ PPM/ C NOTE. CRM0603A 0.5%, 1%, 100m to 9.70 000 s. 150 PPM/ C CRM0603A 0.5%, 1%, 5%, 100 milliohms to 910 milliohms: 150 PPM/° | C | | | | | | | |
| Resistance Value | <u> </u> | | | | | | | |
| 0.5 % or 1 % Tolerance: | | | | | | | | |
| <100 ohms"R" represents decimal point (example: 24R3 = 24.3 ohms) | | | | | | | | |
| ≥100 ohmsFirst three digits are significant, fourth digit represents number of zeros to follow (€ | xampl | le: 82 | 52 = | = 82 | 2.5K | ohm | s) | |
| • 5 % Tolerance: | | | | | | | | |
| <pre></pre> | | | | | | | | |
| ≥10 ohmsFirst two digits are significant, third digit represents number of zeros to follow (exal | nple: 4 | 474 = | 470 | 0K d | ohme | s) | | |
| Packaging | | | | | | | | |
| • E = 5,000 pieces on 180 mm (7 inch) reel, paper tape - CRM0603A, CRM0805A, CRM1206A, CRM | 1210A | A | | | | | | |
| 4,000 pieces on 180 mm (7 inch) reel, plastic tape - CRM2010A, CRM2512A | | | | | | | | |

Termination -

Surge Performance



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[·] LF = Tin-plated (RoHS Compliant)

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Typical Part Marking

CRM0603A, CRM0805A, CRM1206A, CRM1210A, CRM2010A, CRM2512A

E96 ±5 % 3 digits identify the resistance value



 $301 = 30 \times 10^1 = 300 \text{ ohms}$

CRM0805A, CRM1206A, CRM1210A, CRM2010A, CRM2512A

E24 / E96 ±1 % 4 digits identify the resistance value



 $1542 = 154 \times 10^2 = 15.4 \text{K ohms}$

CRM0603A E24 ±1 % 3 digits identify the resistance value



 $222 = 22 \times 10^2 = 2.2$ K ohms

CRM0603A

E96 ±1 % 3 digits identify the resistance value



01B = 1K ohms(Refer to Marking Table below)

E96 Marking for CRM0603A, 1 %

| Code | R Value |
|------|---------|------|---------|------|---------|------|---------|------|---------|------|---------|------|---------|------|---------|
| 01 | 100 | 13 | 133 | 25 | 178 | 37 | 237 | 49 | 316 | 61 | 422 | 73 | 562 | 85 | 750 |
| 02 | 102 | 14 | 137 | 26 | 182 | 38 | 243 | 50 | 324 | 62 | 432 | 74 | 576 | 86 | 768 |
| 03 | 105 | 15 | 140 | 27 | 187 | 39 | 249 | 51 | 332 | 63 | 442 | 75 | 590 | 87 | 787 |
| 04 | 107 | 16 | 143 | 28 | 191 | 40 | 255 | 52 | 340 | 64 | 453 | 76 | 604 | 88 | 806 |
| 05 | 110 | 17 | 147 | 29 | 196 | 41 | 261 | 53 | 348 | 65 | 464 | 77 | 619 | 89 | 825 |
| 06 | 113 | 18 | 150 | 30 | 200 | 42 | 267 | 54 | 357 | 66 | 475 | 78 | 634 | 90 | 845 |
| 07 | 115 | 19 | 154 | 31 | 205 | 43 | 274 | 55 | 365 | 67 | 487 | 79 | 649 | 91 | 866 |
| 08 | 118 | 20 | 158 | 32 | 210 | 44 | 280 | 56 | 374 | 68 | 499 | 80 | 665 | 92 | 887 |
| 09 | 121 | 21 | 162 | 33 | 215 | 45 | 287 | 57 | 383 | 69 | 511 | 81 | 681 | 93 | 909 |
| 10 | 124 | 22 | 165 | 34 | 221 | 46 | 294 | 58 | 392 | 70 | 523 | 82 | 698 | 94 | 931 |
| 11 | 127 | 23 | 169 | 35 | 226 | 47 | 301 | 59 | 402 | 71 | 536 | 83 | 715 | 95 | 953 |
| 12 | 130 | 24 | 174 | 36 | 232 | 48 | 309 | 60 | 412 | 72 | 549 | 84 | 732 | 96 | 976 |

This table shows the first two digits for the three-digit E96 part marking scheme. The third character is a letter multiplier: $A=10^{\circ}$ $B=10^{1}$ $C=10^{2}$ $D=10^{3}$ $E=10^{4}$ $F=10^{5}$ $G=10^{-6}$ $H=10^{-7}$ $X=10^{-1}$ $Y=10^{-2}$ $Z=10^{-3}$

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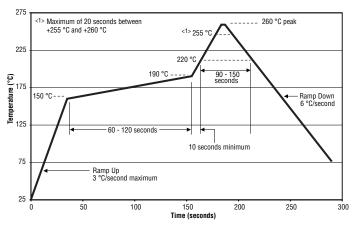
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Performance Characteristics (AEC-Q200)

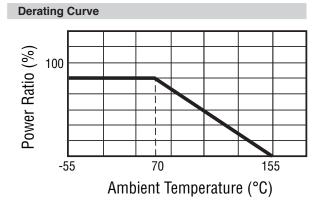
| Test | Method | Procedure | Test Limits ∆R |
|---|---------------------|---|---|
| High Temperature Exposure Storage | AEC-Q200 Table 7.3 | 1,000 hours @ +125 °C; no power loading | 0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 % |
| Temperature Cycling AEC-Q200 Table 7.4 | | -55 °C to +125 °C, 1,000 cycles | 0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 % |
| Moisture Resistance | AEC-Q200 Table 7.6 | +65 °C / 80~100 % RH / 10 cycles | 0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 % |
| Biased Humidity | AEC-Q200 Table 7.7 | 1,000 hours @ +85 °C / 85 % RH, 10 % operating power | 0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 % |
| Operational Life AEC-Q200 Ta | | 1,000 hours @ +125 °C, at specified rated power | 0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 % |
| Mechanical Shock AEC-Q200 Table 7 | | 100 g, half-sine, 6 ms, velocity: 12.3 ft./sec. | Within product specification tolerance; no visible damage |
| Vibration | AEC-Q200 Table 7.14 | 5 g for 20 minutes, 12 cycles each of 3 durations; 10~200 Hz | 0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 % |
| Resistance to Solder Heat | AEC-Q200 Table 7.15 | +270 °C ±5 °C, 10 ±1 seconds | 0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 % |
| Thermal Shock | AEC-Q200 Table 7.16 | -55 °C to +155 °C, dwell time 15 minutes, max. transfer time 20 seconds/300 cycles | 0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 % |
| ESD | AEC-Q200-002 | 1 kV min. | ≤±1 % |
| Solderability | AEC-Q200 Table 7.18 | a) Backing +155 °C, 4 hours, dipping +235 °C, 5 seconds b) Steam 8 hours, dipping +215 °C, 5 seconds c) Steam 8 hours, dipping +260 °C, 7 seconds | Over 95 % of the termination must be covered with solder |
| Flammability | AEC-Q200 Table 7.20 | UL 94 V-0 or V-1 are acceptable | Refer to UL 94 |
| Board Flex | AEC-Q200 Table 7.21 | Bending 2 mm (CRM1206A, 1210A, 2010A, 2512A) Bending 3 mm (CRM0603A, 0805A) | 0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 % |
| Terminal Strength | AEC-Q200 Table 7.22 | Force 1.8 Kg for 60 seconds | No mechanical damage |
| Sulfur-resistant (Applies only when R ≥1 ohm) | ASTM B-809 | +50 °C ±2 °C, 1,000 hours | ≤±1 % |

Soldering Profile



Environmental Characteristics

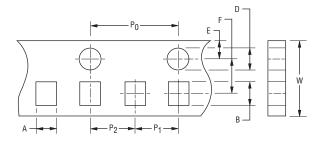
| Moisture Sensitivity Level 1 | |
|------------------------------|--|
| ESD Classification (HBM) 1A | |



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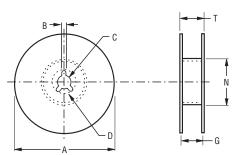
Packaging Dimensions (Conforms to EIA RS-481A)



 $\frac{40 \pm 0.2}{(1.575 \pm .008)}$ Accumulated dimensional tolerance

> MM (INCHES) DIMENSIONS:

| Model | Таре Туре | Α | В | W | F | E | P1 | P ₂ | Po | D |
|------------|-----------|-----------------|-----------------|-----------------|-----------------|---------------|---------------|-----------------|-----------------|-----------------|
| CRM0603A | Dapor | 1.10 ± 0.20 | 1.90 ± 0.20 | 8.00 ± 0.30 | 3.50 ± 0.05 | 1.75 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 4.00 ± 0.10 | 1.50 +0.10/-0 |
| CHIVIUOUSA | Paper | (.043 ± .008) | (.075 ± .008) | (.315 ± .012) | (.138 ± .002) | (.069 ± .004) | (.158 ± .004) | (.079 ± .002) | (.158 ± .004) | (.006 +.004/-0) |
| CRM0805A | Paper | 1.65 ± 0.20 | 2.40 ± 0.20 | 8.00 ± 0.30 | 3.50 ± 0.05 | 1.75 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 4.00 ± 0.10 | 1.50 +0.10/-0 |
| CHIVIUOUJA | Faper | (.065 ± .008) | (.094 ± .008) | (.315 ± .012) | (.138 ± .002) | (.069 ± .004) | (.158 ± .004) | (.079 ± .002) | (.158 ± .004) | (.006 +.004/-0) |
| CRM1206A | Deper | 2.00 ± 0.20 | 3.60 ± 0.20 | 8.00 ± 0.30 | 3.50 ± 0.05 | 1.75 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 4.00 ± 0.10 | 1.50 +0.10/-0 |
| CRIVITZUOA | Paper | (.079 ± .008) | (.142 ± .008) | (.315 ± .012) | (.138 ± .002) | (.069 ± .004) | (.158 ± .004) | (.079 ± .002) | (.158 ± .004) | (.006 +.004/-0) |
| CRM1210A | Dapor | 3.00 ± 0.20 | 3.60 ± 0.20 | 8.00 ± 0.30 | 3.50 ± 0.05 | 1.75 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 4.00 ± 0.10 | 1.50 +0.10/-0 |
| | Paper | (.118 ± .008) | (.142 ± .008) | (.315 ± .012) | (.138 ± .002) | (.069 ± .004) | (.158 ± .004) | (.079 ± .002) | (.158 ± .004) | (.006 +.004/-0) |
| CRM2010A | Plastic | 2.80 ± 0.20 | 5.50 ± 0.20 | 12.00 ± 0.30 | 3.50 ± 0.05 | 1.75 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 4.00 ± 0.10 | 1.50 +0.10/-0 |
| GRIVIZUTUA | Plastic | (.110 ± .008) | (.217 ± .008) | (.472 ± .012) | (.138 ± .002) | (.069 ± .004) | (.158 ± .004) | (.079 ± .002) | (.158 ± .004) | (.006 +.004/-0) |
| CRM2512A | Plastic | 3.50 ± 0.20 | 6.70 ± 0.20 | 12.00 ± 0.30 | 3.50 ± 0.05 | 1.75 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 4.00 ± 0.10 | 1.50 +0.10/-0 |
| | FIASUC | (.138 ± .008) | (.264 ± .008) | (.472 ± .012) | (.138 ± .002) | (.069 ± .004) | (.158 ± .004) | (.079 ± .002) | (.158 ± .004) | (.006 +.004/-0) |



MM (INCHES) DIMENSIONS:

| Model | Packaging Quantity | А | N | C | D Min. | В | G | T Max. |
|----------|-----------------------|---------------|----------------|---------------|---------|-----------------|---------------|--------|
| CRM0603A | | | | | | | | |
| CRM0805A | 5,000 pcs. per | | | | | | 10.00 ± 1.50 | 14.9 |
| CRM1206A | reel | 1.78 ± 2.00 | 60 ± 0.50 | 13.0 ± 0.50 | 20.0 | 2.00 ± 0.50 | (.394 ± .006) | (.587) |
| CRM1210A | | (.070 ± .079) | (2.362 ± .020) | (.512 ± .020) | (8.661) | (.079 ± .020) | | |
| CRM2010A | 4,000 pcs. per | | | | | | 13.80 ± 1.50 | 16.7 |
| CRM2512A | reel | | | | | | (.543 ± .006) | (.657) |

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