Miniature cutting insert, type AP HW5615 For copy and longitudinal turning



Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

■ Solid carbide cutting insert with 98° working angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Extremely sharp blades ensure process reliability for cutting

Art. no.	17120 868
Shaft diameter	4 mm
ISO name	AP
Length	51 mm
Clearance length	10 mm
Radius	0.2 mm
Programming size 2	0.8 mm
Programming size	1.7 mm
Min. bore diameter	4.1 mm
Machining direction	Left
Carbide type	HW5615
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

4050293373936

