

PCLN steel boring bar, negative, left
for facing and longitudinal turning using CN indexable insert

ATORN®

Application

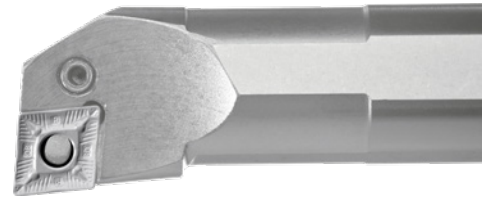
for facing and longitudinal turning using CN 80° indexable insert

Version

- precision-manufactured steel boring bar, C type, 95° pitch angle, 80° tip angle, 0° clearance angle

Advantage

- universal use for facing and longitudinal turning
- negative body geometry ensures good stability and absorption of force for large cutting depths



Art. No.	17852 036
ISO name	S 40 V PCLN R/L 12
Min. bore diameter	48 mm
Shaft diameter	40 mm
Clearance length	60 mm
Length	400 mm
Clamping surface height	37 mm
Programming size	27 mm
Cutting edge height	18.5 mm
Suitable for indexable inserts	CN.. 1204..
Tool design	Left
DIN	8024

EAN-Code

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