

High-performance drill, solid carbide TiAlN HPC 5xD with internal cooling HB

for universal use up to 1300 N/mm²

ORION[®]

Application:

For HPC boring up to a strength of 1300 N/mm².

Execution:

- Solid carbide TiAlN high-performance drill
- 2 drill heels
- Cone polished section
- 30° spiral angle
- Straight main cutting edge

Advantage:

- universal high-performance tool with excellent price/performance ratio
- 3xD + 5xD with and without IC



Art. no.	11177 222
Cutting edge diameter	2.2 mm
Brand	ORION
Manufacturer Part Number	11177222
Tolerance of cutting edge diameter	m7
Cutting material	SC
Surface	TiAlN
Max. drilling depth (D)	5xD
Type	HPC UNI
Coolant supply	Internal
Tool holding device	HA parallel shank
Angle of the tip	140 Degree
Shank diameter	3 mm
Chip flute length	21 mm
Length	57 mm
f steel 1000	0.08 mm/r
DIN	6537
Gross Weight	0.015 kg
Product Group	140

EAN

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