SIEMENS

Data sheet

6ES7318-3FL01-0AB0



SIMATIC S7-300 CPU319F-3 PN/DP, CENTRAL PROCESSING UNIT WITH 2.5 MBYTE WORKING MEMORY, 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE DP-MASTER/SLAVE, 3. INTERFACE ETHERNET PROFINET, WITH 2 PORT SWITCH, MICRO MEMORY CARD NECESSARY

Product type designation		
General information		
Hardware product version	01	
Firmware version	V3.2	
Engineering with		
Programming package	STEP 7 V 5.5 or higher, Distributed Safety V 5.4 SP4	
Supply voltage		
Rated value (DC)		
• 24 V DC	Yes	
permissible range, lower limit (DC)	19.2 V	
permissible range, upper limit (DC)	28.8 V	
External protection for supply cables (recommendation)	2 A min.	
Mains buffering		
Mains/voltage failure stored energy time	5 ms	
Repeat rate, min.	1 s	
Input current		
Current consumption (rated value)	1 250 mA	
Current consumption (in no-load operation), typ.	500 mA	
Inrush current, typ.	4 A	
l²t	1.2 A²-s	
Power losses		
Power loss, typ.	14 W	

Memory	
Work memory	
Integrated	2 560 kbyte
• expandable	No
 Size of retentive memory for retentive data blocks 	700 kbyte
Load memory	
• pluggable (MMC)	Yes
• pluggable (MMC), max.	8 Mbyte
 Data management on MMC (after last programming), min. 	10 y
Backup	
• present	Yes
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.004 μs
for word operations, typ.	0.01 µs
for fixed point arithmetic, typ.	0.01 μs
for floating point arithmetic, typ.	0.04 μs
CPU-blocks	4000 (DD 50 5D) (
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
• Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
ОВ	
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
Number of time interrupt OBs	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
 Number of process alarm OBs 	1; OB 40
 Number of DPV1 alarm OBs 	3; OB 55, 56, 57
Number isochronous mode OBs	1; OB 61
Number of startup OBs	1; OB 100

Number of asynchronous error OBsNumber of synchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO) 2; OB 121, 122
Nesting depth	
per priority class	16
 additional within an error OB 	4

Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— can be set	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— can be set	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
● Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— can be set	Yes
— lower limit	0
— upper limit	2 047
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retards its.	

Data areas and their retentivity	
Total retentive data area	All, max. 700 KB
Flag	
Number, max.	8 192 byte
Retentivity available	Yes; from MB 0 to MB 8191
Retentivity preset	MB 0 to MB 15

Number of clock memories	8; 1 memory byte
Data blocks	
Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
• per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	0.400 h. t.
• Inputs	8 192 byte
Outputs	8 192 byte
of which, distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
• Inputs	8 192 byte
Outputs	8 192 byte
 Inputs, adjustable 	8 192 byte
 Outputs, adjustable 	8 192 byte
Inputs, default	1 024 byte
Outputs, default	1 024 byte
Subprocess images	
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
● Inputs	65 536
 Inputs, of which central 	1 024
Outputs	65 536
 Outputs, of which central 	1 024
Analog channels	
• Inputs	4 096
— Inputs, of which central	256
Outputs	4 096
Outputs, of which central	256
Hardware configuration Number of DP masters	
	2
• Integrated	4
Via CP Number of energials EMs and CRs (recommended)	7
Number of operable FMs and CPs (recommended)	0
• FM	8

• CP, point-to-point	8
• CP, LAN	10
Rack	10
• Racks, max.	4
Modules per rack, max.	8
·	
Time of day	
Clock	
 Hardware clock (real-time clock) 	Yes
battery-backed and synchronizable	Yes
Deviation per day, max.	10 s; Typ.: 2 s
Backup time	6 wk; At 40 °C ambient temperature
 Behavior of the clock following POWER-ON 	Clock continues running after POWER OFF
 Behavior of the clock following expiry of backup 	Clock continues to run with the time at which the power failure
period	occurred
Operating hours counter	
Number	4
Number/Number range	0 to 3
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 hour
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
● to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
● in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
· ·	•
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces Number of RS 422 interfaces	0
Number of the 422 interfaces Number of other interfaces	0
Number of other interfaces	0

1st interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Functionality	
• MPI	Yes
DP master	Yes
• DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	Yes
 S7 basic communication 	Yes
— S7 communication	Yes
 S7 communication, as client 	No; but via CP and loadable FB
 S7 communication, as server 	Yes
DP master	
Transmission rate, max.	12 Mbit/s
 Number of DP slaves, max. 	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
 — S7 communication, as client 	No
 S7 communication, as server 	Yes
Equidistance mode support	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
— Number of DP slaves that can be	8
simultaneously activated/deactivated, max.	
 — Direct data exchange (slave-to-slave communication) 	Yes; As subscriber
— DPV1	Yes
Address area	

— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	·
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
Transmission rate, max.	12 Mbit/s
Automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
 Global data communication 	No
— S7 basic communication	No
— S7 communication	Yes
 — S7 communication, as client 	No
 — S7 communication, as server 	Yes; Connection configured on one side only
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2nd interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
• MPI	No
DP master	Yes
DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
PROFINET IO Controller	No
PROFINET IO Device	No
PROFINET CBA	No
Open IE communication	No
Web server	No
DP master	12 Mhit/a
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124

Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	No
 — S7 basic communication 	Yes; I blocks only
— S7 communication	Yes
 — S7 communication, as client 	No
 — S7 communication, as server 	Yes; Connection configured on one side only
 Equidistance mode support 	Yes
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
 Number of DP slaves that can be 	8
simultaneously activated/deactivated, max.	
— Direct data exchange (slave-to-slave communication)	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
• GSD file	The latest GSD file is available at:
	http://www.siemens.com/profibus-gsd
• Transmission rate, max.	12 Mbit/s
Automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	V.
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No San
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No

Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
3rd interface Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
Integrated switch	Yes
Number of ports	2
Automatic detection of transmission speed	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Media redundancy	
• supported	Yes
Switchover time on line break, typically	200 ms; PROFINET MRP
Number of stations in the ring, max.	50
Functionality	
• MPI	No
DP master	No
DP slave	No
PROFINET IO Controller	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
 Number of HTTP clients 	5
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Number of connectable IO devices, max.	256
Max. number of connectable IO devices for RT	256
— of which in line, max.	256
 Number of IO devices with IRT and the option "high flexibility" 	256
— of which in line, max.	61
 Number of IO Devices with IRT and the option "high performance", max. 	64
— of which in line, max.	64
Shared device	Yes
Prioritized startup	Yes
Number of IO Devices, max.	32
Activation/deactivation of IO Devices	Yes

 Maximum number of IO devices that can be activated/deactivated at the same time. 	8
 IO Devices changing during operation (partner ports), supported 	Yes
Max. number of IO devices per tool	8
Device replacement without swap medium	Yes
Send cycles	$250~\mu s,500~\mu s,1~ms;2~ms,4~ms$ (not in the case of IRT with "high flexibility" option)
Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
 User data consistency, max. 	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
 Isochronous mode 	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— IRT — PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— PROFlenergy— Shared device	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device Yes
— PROFlenergy— Shared device— Number of IO controllers with shared	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device Yes 2
 — PROFlenergy — Shared device — Number of IO controllers with shared device, max. Transfer memory — Inputs, max. 	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device Yes 2 1 440 byte; Per IO Controller with shared device
— PROFlenergy — Shared device — Number of IO controllers with shared device, max. Transfer memory	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device Yes 2
 — PROFlenergy — Shared device — Number of IO controllers with shared device, max. Transfer memory — Inputs, max. 	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device Yes 2 1 440 byte; Per IO Controller with shared device
 — PROFlenergy — Shared device — Number of IO controllers with shared device, max. Transfer memory — Inputs, max. — Outputs, max. 	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device Yes 2 1 440 byte; Per IO Controller with shared device

PROFINET CBA	
acyclic transmission	Yes
Cyclic transmission	Yes
Open IE communication	166
Number of connections, max.	32
Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	8
 Size of GD packets, max. 	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
User data per job, max.	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• As client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5-compatible communication	
• supported	Yes; via CP and loadable FC
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
 Data length for connection type 01H, max. 	1 460 byte
 Data length for connection type 11H, max. 	32 768 byte
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs

- Number of connections, max. - Data length, max. - Data length of all incoming interconnections, max. - Data length of all incoming interconnections, max. - Data length of all outgoing interconnections - Data length of all incoming interconnections, max. - Data length of all outgoing interconnections, max.	No. 1 Control of	22
UDP Number of connections, max. Data length, max. Ves Ves Supported Number of HTTP clients User-defined websites PROFINET CBA (at set setpoint communication load) Setpoint for the CPU communication load Number of functions, master/slave Total of all Master/Slave connections Data length of all incoming connections master/slave, max. Data length of device-internal and PROFIBUS interconnections, max. Data length of device-internal und PROFIBUS interconnections, max. Data length per connections Number of incoming interconnections Number of device-internal und PROFIBUS interconnections, max. Data length of all incoming interconnections Data length of all incoming interconnections, max. Data length of all incoming interconnections on the connections with cyclic transmission Transmission frequency: Transmission Iterconnections with cyclic transmission Transmission frequency: Transmission Iterval, min. Number of incoming interconnections Data length of all incoming interconnections with cyclic transmission Transmission frequency: Transmission Iterval, min. Number of incoming interconnections Data length of all incoming interconnections, max. Data length of all incoming interconnections max.	Number of connections, max.	32
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Number of HTTP clients • User-defined websites PROFINET CBA (at set setpoint communication load) • Setpoint for the CPU communication load • Number of remote interconnection partners • Number of functions, master/slave • Total of all Master/Slave connections • Data length of all incoming connections master/slave, max. • Data length of all outgoing connections master/slave, max. • Number of device-internal and PROFIBUS interconnections • Data length of device-internal und PROFIBUS interconnections, max. • Data length per connection, max. 1 400 byte Remote interconnections with acyclic transmission — Sampling frequency: Sampling time, min. — Number of incoming interconnections — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length of all outgoing interconnections, max. — Data length of all outgoing interconnections with cyclic transmission — Transmission frequency: Transmission interval, min. — Number of outgoing interconnections 300 — Number of outgoing interconnections — Number of loutgoing interconnections — Number of outgoing interconnections — Data length of all outgoing interconnections, max.		
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Data length of all incoming connections master/slave, max. Data length of all outgoing connections master/slave, max. Number of device-internal and PROFIBUS interconnections Data length of device-internal und PROFIBUS interconnections, max. Data length of device-internal und PROFIBUS interconnections, max. Data length per connection, max. Data length per connection, max. Data length per connections with acyclic transmission — Sampling frequency: Sampling time, min. Number of incoming interconnections — Number of outgoing interconnections — Data length of all incoming interconnections — Data length of all outgoing interconnections, max. — Data length per connection, max. — Data length per connection, max. Transmission frequency: Transmission — Transmission frequency: Transmission — Transmission frequency: Transmission — Number of outgoing interconnections — Number of outgoing interconnections — Number of outgoing interconnections — Data length of all incoming interconnections — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. — Data length pe	Number of functions, master/slave	50
master/slave, max. • Data length of all outgoing connections master/slave, max. • Number of device-internal and PROFIBUS interconnections, max. • Data length of device-internal und PROFIBUS interconnections, max. • Data length per connection, max. • Data length per connection, max. • Data length per connection, max. 1 400 byte Remote interconnections with acyclic transmission — Sampling frequency: Sampling time, min. — Number of incoming interconnections — Number of outgoing interconnections — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission — Transmission frequency: Transmission interval, min. — Number of outgoing interconnections — Data length of all incoming interconnections, max. — Data length of all incoming interconnections, max. — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 450 byte	 Total of all Master/Slave connections 	3 000
master/slave, max. Number of device-internal and PROFIBUS interconnections Data length of device-internal und PROFIBUS interconnections, max. Data length per connection, max. Tampling frequency: Sampling time, min. Number of outgoing interconnections Number of outgoing interconnections Data length of all incoming interconnections Data length of all outgoing interconnections Data length of all outgoing interconnections Data length per connection, max. Data length per connection, max. Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission Transmission frequency: Transmission interval, min. Number of incoming interconnections Number of outgoing interconnections Number of outgoing interconnections Number of outgoing interconnections A 800 byte interconnections, max. Data length of all incoming interconnections Number of outgoing interconnections A 800 byte interconnections, max. Data length of all outgoing interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max.		24 000 byte
interconnections • Data length of device-internal und PROFIBUS interconnections, max. • Data length per connection, max. 1 400 byte Remote interconnections with acyclic transmission — Sampling frequency: Sampling time, min. — Number of incoming interconnections — Number of outgoing interconnections — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission — Transmission frequency: Transmission — Transmission frequency: Transmission — Number of incoming interconnections interval, min. — Number of outgoing interconnections — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length of all outgoing interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 450 byte		24 000 byte
interconnections, max. • Data length per connection, max. 1 400 byte Remote interconnections with acyclic transmission — Sampling frequency: Sampling time, min. — Number of incoming interconnections — Number of outgoing interconnections — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission — Transmission frequency: Transmission interval, min. — Number of incoming interconnections 300 — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 450 byte		1 000
Data length per connection, max. Remote interconnections with acyclic transmission - Sampling frequency: Sampling time, min Number of incoming interconnections - Number of outgoing interconnections - Data length of all incoming interconnections, max Data length of all outgoing interconnections, max Data length per connection, max. - Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission - Transmission frequency: Transmission interval, min Number of incoming interconnections - Number of outgoing interconnections - Data length of all incoming interconnections, max Data length of all outgoing interconnections, max Data length of all outgoing interconnections, max Data length of all outgoing interconnections, max Data length per connection, max. 4 800 byte	-	8 000 byte
- Sampling frequency: Sampling time, min. - Number of incoming interconnections - Number of outgoing interconnections - Data length of all incoming interconnections, max. - Data length of all outgoing interconnections, max. - Data length per connection, max. - Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission - Transmission frequency: Transmission - Transmission frequency: Transmission - Number of incoming interconnections - Number of outgoing interconnections - Data length of all incoming interconnections, max. - Data length of all outgoing interconnections, max. - Data length of all outgoing interconnections, max. - Data length per connection, max. 450 byte		1 400 byte
 Number of incoming interconnections Number of outgoing interconnections Data length of all incoming interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission Transmission frequency: Transmission interval, min. Number of incoming interconnections Number of outgoing interconnections Data length of all incoming interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. 4800 byte interconnections, max. Data length per connection, max. 450 byte 	Remote interconnections with acyclic transmission	
 Number of outgoing interconnections Data length of all incoming interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. Data length per connection, max. Tansmission frequency: Transmission Transmission frequency: Transmission interval, min. Number of incoming interconnections Number of outgoing interconnections Data length of all incoming interconnections, max. Data length of all outgoing interconnections interconnections, max. Data length per connection, max. Data length per connection, max. 4800 byte 	— Sampling frequency: Sampling time, min.	200 ms
— Data length of all incoming interconnections, max. — Data length of all outgoing 3 200 byte interconnections, max. — Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission — Transmission frequency: Transmission 1 ms interval, min. — Number of incoming interconnections 300 — Number of outgoing interconnections 300 — Data length of all incoming 4 800 byte interconnections, max. — Data length of all outgoing 4 800 byte interconnections, max. — Data length per connection, max. 450 byte	 Number of incoming interconnections 	100
interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission — Transmission frequency: Transmission interval, min. — Number of incoming interconnections — Number of outgoing interconnections — Data length of all incoming interconnections — Data length of all outgoing interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. — Data length per connection, max. 450 byte	 Number of outgoing interconnections 	100
 Data length of all outgoing interconnections, max. Data length per connection, max. 1 400 byte Remote interconnections with cyclic transmission Transmission frequency: Transmission interval, min. Number of incoming interconnections Number of outgoing interconnections Data length of all incoming interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. Data length per connection, max. 450 byte 		3 200 byte
 Data length per connection, max. Remote interconnections with cyclic transmission — Transmission frequency: Transmission interval, min. — Number of incoming interconnections — Number of outgoing interconnections — Data length of all incoming interconnections, max. — Data length of all outgoing interconnections, max. — Data length of all outgoing interconnections, max. — Data length per connection, max. 450 byte 	— Data length of all outgoing	3 200 byte
 Transmission frequency: Transmission interval, min. Number of incoming interconnections Number of outgoing interconnections Data length of all incoming interconnections, max. Data length of all outgoing interconnections interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. 450 byte 		1 400 byte
interval, min. — Number of incoming interconnections 300 — Number of outgoing interconnections 300 — Data length of all incoming 4800 byte interconnections, max. — Data length of all outgoing 4800 byte interconnections, max. — Data length per connection, max. 450 byte	Remote interconnections with cyclic transmission	
 Number of outgoing interconnections Data length of all incoming interconnections, max. Data length of all outgoing interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. 450 byte 		1 ms
 Data length of all incoming interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. 4 800 byte 4 800 byte 4 800 byte 	 Number of incoming interconnections 	300
 Data length of all incoming interconnections, max. Data length of all outgoing interconnections, max. Data length per connection, max. 4 800 byte 4 800 byte 4 800 byte 	 Number of outgoing interconnections 	300
interconnections, max. — Data length per connection, max. 450 byte	 Data length of all incoming 	4 800 byte
		4 800 byte
HMI variables via PROFINET (acyclic)	 Data length per connection, max. 	450 byte
	HMI variables via PROFINET (acyclic)	

 Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap
 HMI variable updating 	500 ms
 Number of HMI variables 	600
 Data length of all HMI variables, max. 	9 600 byte
PROFIBUS proxy functionality	
— supported	Yes
 Number of linked PROFIBUS devices 	32
 Data length per connection, max. 	240 byte; Slave-dependent
Number of connections	
• overall	32
 usable for PG communication 	31
 reserved for PG communication 	1
 Adjustable for PG communication, min. 	1
 Adjustable for PG communication, max. 	31
 usable for OP communication 	31
 reserved for OP communication 	1
 adjustable for OP communication, min. 	1
 adjustable for OP communication, max. 	31
 usable for S7 basic communication 	30
 Reserved for S7 basic communication 	0
 adjustable for S7 basic communication, 	0
min.	
 — adjustable for S7 basic communication, max. 	30
 usable for S7 communication 	16
 reserved for S7 communication 	0
 Adjustable for S7 communication, min. 	0
 Adjustable for S7 communication, max. 	16
Max. total number of instances	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes

Number of breakpoints

Ambient temperature in operation ● Min. 0 °C • max. 60 °C	Status/control	
Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — Forcing ■ Forcing ■ Force, variables ● Number of variables, max. □ Diagnostic buffer ● present ● Number of entries, max. — can be set — Of which powerfail-proof ● Number of entries readable in RUN, max. — can be set — of a be set — preset ● Combustoriables ● Can be read out ■ Yes Ambient temperature in operation ● Min. ● Min. ● Min. ● STEP 7 Yes, V5.5 or higher Programming ● Command set ● Nesting levels ● System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — SCL — GRAPH — HiGraphi® → Yes — HiGraphi® — Yes — Fiss — Fiss — Fiss — Fiss — HiGraphi® — Yes — HiGraphi® — Yes — Fiss — STL — GRAPH — HiGraphi® — Yes — Fiss — HiGraphi® — HiGraphi® — Yes — HiGraphi® — Fiss	Status/control variable	Yes
- of which status variables, max.	Variables	Inputs, outputs, memory bits, DB, times, counters
- of which control variables, max.	Number of variables, max.	30
Forcing	— of which status variables, max.	30
Forcing	— of which control variables, max.	14
	Forcing	
Number of variables, max. Diagnostic buffer	● Forcing	Yes
Diagnostic buffer	• Force, variables	Inputs, outputs
	Number of variables, max.	10
Number of entries, max.	Diagnostic buffer	
— can be set — Of which powerfail-proof ■ Number of entries readable in RUN, max. — can be set — preset ■ 10 Service data ■ Can be read out ■ Yes Ambient conditions Ambient temperature in operation ■ Min. ■ max. ■ 60 °C Configuration Configuration Configuration software ■ STEP 7	• present	Yes
	 Number of entries, max. 	500
Number of entries readable in RUN, max. — can be set — preset 10 Service data Can be read out Pes Ambient conditions Ambient temperature in operation Min. max. 60 °C Configuration Configuration Configuration Command set Nesting levels System function s(SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC — GRAPH — HiGraph® 10 Ves Yes; From 10 to 499 Yes From 10 to 499 Yes From 10 to 499 Yes From 10 to 499 From 10 to 499 Yes From 10 to 499 F	— can be set	No
— can be set — preset 10 Service data ● Can be read out Yes Ambient conditions Ambient temperature in operation ● Min. ● max. 60 °C Configuration Configuration Configuration Configuration software ● STEP 7 Yes; V5.5 or higher Programming ● Command set ● Nesting levels ● System functions (SFC) ● System function blocks (SFB) Programming language — LAD — FBD — FBD — STL — SCL — CFC — GRAPH — HiGraph® Yes Yes Yes Yes Yes GRAPH — HiGraph® Yes Yes Yes Yes Yes Yes Yes	— Of which powerfail-proof	100
— preset 10 Service data	 Number of entries readable in RUN, max. 	499
Service data Can be read out Yes Ambient conditions Ambient temperature in operation Min. max. Configuration Configuration software STEP 7 Yes; V5.5 or higher Programming Command set Nesting levels System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC — GRAPH — HiGraph® Yes Yes Yes Yes Yes Yes Yes Ye	— can be set	Yes; From 10 to 499
Can be read out Ambient conditions Ambient temperature in operation	— preset	10
Ambient conditions Ambient temperature in operation • Min. • max. 60 °C Configuration Configuration software • STEP 7 Yes; V5.5 or higher programming • Command set • Nesting levels • System functions (SFC) • System function blocks (SFB) Programming language — LAD — FBD — FBD — STL — SCL — CFC — GRAPH — HiGraph® V°C — 60 °C V°C — 60 °C Ves — Ves — Ves — Ves — Ves — CFC — GRAPH — HiGraph® V°C — 60 °C V°C — 60 °C Ves — CFC — GRAPH — HiGraph®	Service data	
Ambient temperature in operation • Min. • max. 60 °C Configuration Configuration Configuration software • STEP 7 Yes; V5.5 or higher programming • Command set • Nesting levels • System functions (SFC) • System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — SCL — CFC — GRAPH — HiGraph® 10 °C 60 °C Configuration 9 °C 60 °C 20 °C 80 °C 20 °C 80 °C 20 °C 80 °C 20 °C 80 °C 80 °C 9 °C 80 °C 9 °C 9 is in truction list 9 see instruction list 9 see instruction list 9 see instruction list 9 ves 9 see instruction list 9 ves 9 yes	Can be read out	Yes
Min.	Ambient conditions	
 • max. 60 °C Configuration Configuration software • STEP 7 • STEP 7 • Yes; V5.5 or higher programming • Command set • Nesting levels • Nesting levels • System functions (SFC) • System function blocks (SFB) see instruction list Programming language — LAD — FBD — FBD — STL — SCL — SCL — CFC — GRAPH — HiGraph® Yes 	Ambient temperature in operation	
Configuration Configuration software • STEP 7 Yes; V5.5 or higher programming • Command set see instruction list • Nesting levels 8 • System functions (SFC) see instruction list • System function blocks (SFB) see instruction list Programming language — LAD Yes — FBD Yes — STL Yes — SCL Yes — CFC Yes — GRAPH — HiGraph® Yes	• Min.	0 °C
Onfiguration software ◆ STEP 7 Yes; V5.5 or higher programming Frogramming ◆ Command set see instruction list ◆ Nesting levels 8 ◆ System functions (SFC) see instruction list ◆ System function blocks (SFB) see instruction list Programming language Yes — LAD Yes — FBD Yes — STL Yes — SCL Yes — CFC Yes — GRAPH Yes — HiGraph® Yes	• max.	°C 00 °C
STEP 7 Programming Command set See instruction list System functions (SFC) See instruction list System function blocks (SFB) Programming language -LAD -FBD -STL -SCL -SCL -CFC -GRAPH -HiGraph® Yes; V5.5 or higher See instruction list See instruction list Yes See instruction list Yes	Configuration	
Programming	Configuration software	
 Command set Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® see instruction list 8 9 9<td>• STEP 7</td><td>Yes; V5.5 or higher</td>	• STEP 7	Yes; V5.5 or higher
 Nesting levels System functions (SFC) System function blocks (SFB) See instruction list Programming language — LAD — FBD — STL — SCL — CFC — GRAPH — HiGraph® 8 8 8 8 8 8 8 See instruction list Yes Yes — FBD Yes — SCL — Yes — Yes — GRAPH — Yes — Yes — HiGraph® 	programming	
 System functions (SFC) System function blocks (SFB) See instruction list Programming language — LAD — FBD — FBD — STL — SCL — CFC — GRAPH — HiGraph® see instruction list See instruction list Yes Yes Yes Yes — CFC Yes — HiGraph® 	Command set	see instruction list
● System function blocks (SFB) Programming language — LAD — FBD — FBD — STL — SCL — CFC — CFC — GRAPH — HiGraph® see instruction list Yes Yes Yes Yes Yes Yes Yes Y	 Nesting levels 	8
Programming language — LAD Yes — FBD Yes — STL Yes — SCL Yes — CFC Yes — GRAPH Yes — HiGraph® Yes	System functions (SFC)	see instruction list
— LAD Yes — FBD Yes — STL Yes — SCL Yes — CFC Yes — GRAPH Yes — HiGraph® Yes	System function blocks (SFB)	see instruction list
— FBD Yes — STL Yes — SCL Yes — CFC Yes — GRAPH Yes — HiGraph® Yes	Programming language	
— STL Yes — SCL Yes — CFC Yes — GRAPH Yes — HiGraph® Yes	— LAD	Yes
— SCL Yes — CFC Yes — GRAPH Yes — HiGraph® Yes	— FBD	Yes
— CFC Yes — GRAPH Yes — HiGraph® Yes	— STL	Yes
— GRAPH— HiGraph®YesYes	— SCL	Yes
— HiGraph® Yes	— CFC	Yes
	— GRAPH	Yes
Know-how protection	— HiGraph®	Yes
	Know-how protection	

• User program protection/password protection

Yes

• Block encryption

Yes; With S7 block Privacy

Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm

Weights

Weight, approx. 1 250 g

last modified: 12.03.2015