

PDUN steel boring bar, negative, right

for copy and longitudinal turning using DN indexable insert

ATORN®

Application

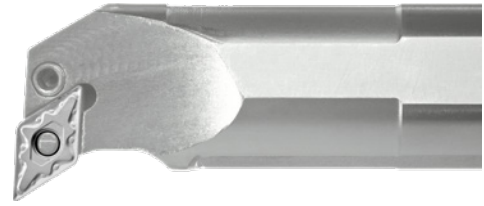
For copy turning and longitudinal turning using DN 55° indexable insert

Version

- precision-manufactured steel boring bar, D type, 93° pitch angle, 55° tip angle, 0° clearance angle

Advantage

- very slim geometry, optimised for contour turning work
- negative body geometry ensures good stability and absorption of force for large cutting depths



Art. No.	17853 031
ISO name	S 40 V PDUN R/L 15
Min. bore diameter	48 mm
Shaft diameter	40 mm
Clearance length	60 mm
Length	400 mm
Clamping surface height	37 mm
Programming size	27 mm
Cutting edge height	18.5 mm
Suitable for indexable inserts	DN.. 1506..
Tool design	Right
DIN	8024

EAN-Code

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