

Keylocking threaded inserts CLAVSERT



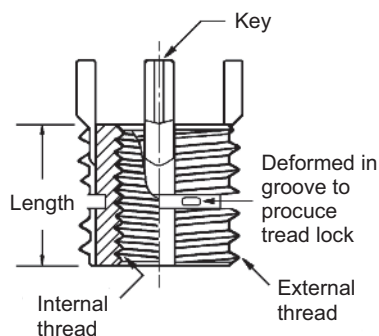
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AMECA

Threaded inserts

Clav-Sert



Once the keys are pushed in, the Clav-Sert inserts ensure optimum threading

Break resistant

The Clav-Sert threaded insert comes in the form of a rigid one-piece bush. According to its diameter, it has two or four locking keys.

There are several sizes of external thread for the same size of threading of the insert.

An easy insert to fit

The fitting of the insert could not be simpler. All you have to do is drill a hole, tap it to the required dimensions, screw in the insert and lock it in position by pushing the two or four keys simultaneously. These will stop the insert rotating against the wall.



1. Drill a hole with a standard drill (see table)



2. Then tap it with a standard tap



3. Screw the Clav-Sert insert into the housing



4. Push in the keys by hitting on the fitting tool

Threaded inserts

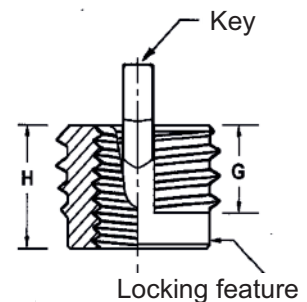
Clav-Sert

A huge choice of materials and sizes



| Material | Surface finish | Dimensions |
|-----------------|------------------|---|
| Stainless steel | Passivated | Metric thread M4 to M24 |
| Carbon steel | Phosphate coated | UNC – UNF THREAD SIZES 8-32 at 1" |

CLAVSERT inserts can be used in any ferrous or non-ferrous materials that can be machined with a tap.



STAINLESS STEEL – screwlock/free running – MS quality - Metric Miniature series

| REFERENCES | | THREADING | | Length (mm) | FITTING | | | | | REMOVAL | |
|-----------------------------------|------------------------------------|-----------|----------|--|--------------|----------------------------------|-----------------------|---------------------------|-------------------|---------|-------|
| FREE RUNNING / + Dry Lub | SELF- LOCKING / + Dry Lub | 4H 6H | 4h | | Ref. Tool | Ø Drilling +0.003/- 0.001" | Ø Milling +0.25-0" | Tapping before fitting | | Drill | |
| | | Internal | External | | | | | 2B | Min. dept h | Ø | Depth |
| 9010202040 | 9014102040 | M2X.40 | M4x.70 | 3.0 | 72682 | 3.4 | 4.1 | M4 | 4.0 | 2.8 | 2.00 |
| 9010225045 | 9014125045 | .5X.45 | 4.5x.75 | 3.8 | 72683 | 3.9 | 4.6 | 4.5x.75 | 5.0 | 3.0 | 2.00 |
| 9010203050 | 9014103050 | M3X.50 | M5x.80 | 4.25 | 72684 | 4.4 | 5.1 | M5 | 5.5 | 3.5 | 2.25 |
| 9010204070 | 9014104070 | M4X.70 | 6x.75 | 5.25 | 72686 | 5.5 | 6.1 | 6x.75 | 6.5 | 4.6 | 2.50 |
| Tolerance: ± 0.25 | | | | Tapping: in accordance with FED Std J28/21 (MJ) | | | | | | | |

Material: Stainless steel insert 303, 2 keys, stainless steel 302 **General tolerance:** ±0.25 mm

Threading: MJ

Surface: Passivation + dry lubrication for screwlock Clav-Sert (dry lub for screw lock type)

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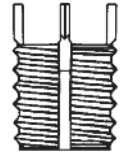
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Free running Clav-Sert

STEEL or STAINLESS STEEL – free running – standard quality - metric

Free Running



Thin wall / TW

threaded inserts

| LIGHT SERIES / TW | | | | | FITTING | | | | | REMOVAL | |
|-------------------|-----------------|-------------|-------------|--------|-----------|---------|--------------------------------------|--------------------------|------------|---------|-------|
| REFERENCE | | THREADING | | Length | Ref. Tool | Ø Drill | Ø Milling C'Sink +0.25 -0.0 | Tap prior to fitting/Tap | | Drill | |
| STEEL | STAINLESS STEEL | internal 6H | external 6g | | | | | 6H | Min. depth | Ø | Depth |
| 9100005080 | 9110005080 | 5X080 | 8X125 | 8 | 64751 | 6.90 | 8.25 | 8X125 | 9.5 | 5.5 | 4.00 |
| 9100006100 | 9110006100 | 6X100 | 10X125 | 10 | 64752 | 8.80 | 10.25 | 10X125 | 11.5 | 7.5 | 4.75 |
| 9100008125 | 9110008125 | 8X125 | 12X125 | 12 | 64753 | 10.8 | 12.25 | 12X125 | 13.5 | 9.5 | 4.75 |
| 9100008100 | 9110008100 | 8X100 | | 12 | | 10.8 | 12.25 | | | 9.5 | 4.75 |
| 9100010150 | 9110010150 | 10X150 | 14X150 | 14 | 64755 | 12.8 | 14.25 | 14X150 | 15.5 | 11.5 | 4.75 |
| 9100010125 | 9110010125 | 10X125 | | 14 | | 12.8 | 14.25 | | | 11.5 | 4.75 |
| 9100012175 | 9110012175 | 12X175 | 16X150 | 16 | 64756 | 14.75 | 16.25 | 16X150 | 17.5 | 13.5 | 4.75 |
| 9100012125 | 9110012125 | 12X125 | | 16 | | 14.75 | 16.25 | | | 13.5 | 4.75 |

Heavy duty / HD

| STRENGTHENED SERIES / HD | | | | | FITTING | | | | | REMOVAL | |
|--------------------------|-----------------|-------------|-------------|--------|-----------|------------|--------------------------------------|--------------------|------------|---------|-------|
| REFERENCE | | THREADING | | Length | Ref. Tool | Ø Drilling | Ø Milling C'Sink +0.25 -0.0 | Tap before fitting | | Drill | |
| STEEL | STAINLESS STEEL | internal 6H | external 6g | | | | | 6H | Min. depth | Ø | Depth |
| 9200004070 | 9210004070 | 4X70 | 8X125 | 8 | 64763 | 6.90 | 8.25 | 8X125 | 9.5 | 5.50 | 4.00 |
| 9200005080 | 9210005080 | 5X80 | 10X125 | 10 | 64764 | 8.80 | 10.25 | 10X125 | 12.5 | 7.50 | 4.75 |
| 9200006100 | 9210006100 | 6X100 | 12X125 | 12 | 64765 | 10.80 | 12.25 | 12X125 | 14.5 | 9.50 | 4.75 |
| 9200008125 | 9210008125 | 8X125 | 14X150 | 14 | 64766 | 12.80 | 14.25 | 14X150 | 16.5 | 11.50 | 4.75 |
| 9200008100 | 9210008100 | 8X100 | | 14 | | 12.80 | 14.25 | | | 11.50 | 4.75 |
| 9200010150 | 9210010150 | 10X150 | 16X150 | 16 | 64767 | 14.75 | 16.25 | 16X150 | 18.5 | 13.50 | 4.75 |
| 9200010125 | 9210010125 | 10X125 | | 16 | | 14.75 | 16.25 | | | 13.50 | 4.75 |
| 9200012175 | 9210012175 | 12X175 | 18X150 | 18 | 64769 | 16.75 | 18.25 | 18X150 | 20.5 | 15.50 | 4.75 |
| 9200012125 | 9210012125 | 12X125 | | 18 | | 16.75 | 18.25 | | | 15.50 | 4.75 |
| 9200014200 | 9210014200 | 14X200 | 20X150 | 20 | 64770 | 18.75 | 20.25 | 20X150 | 22.5 | 17.50 | 4.75 |
| 9200014150 | 9210014150 | 14X150 | | 20 | | 18.75 | 20.25 | | | 17.50 | 4.75 |
| 9200016200 | 9210016200 | 16X200 | 22X150 | 22 | 64771 | 20.50 | 22.25 | 22X150 | 24.5 | 17.75 | 6.35 |
| 9200016150 | 9210016150 | 16X150 | | 22 | | 20.50 | 22.25 | | | 17.75 | 6.35 |
| 9200018150 | 9210018150 | 18X150 | 24X150 | 24 | 64772 | 22.50 | 24.25 | 24X150 | 28.5 | 19.75 | 6.35 |
| 9200020250 | 9210020250 | 20X250 | 30X200 | 30 | 64773 | 28.00 | 30.25 | 30X200 | 34.5 | 15.75 | 6.35 |
| 9200020150 | 9210020150 | 20X150 | | 30 | | 28.00 | 30.25 | | | 25.75 | 6.35 |
| 9200022150 | 9210022150 | 22X150 | 32X200 | 32 | 64774 | 30.00 | 32.25 | 32X200 | 36.5 | 27.75 | 6.35 |
| 9200024300 | 9210024300 | 24X300 | 33X200 | 33 | 64775 | 31.00 | 33.25 | 33X200 | 37.5 | 28.75 | 6.35 |
| 9200024200 | 9210024200 | 24X200 | | 33 | | 31.00 | 33.25 | | | 28.75 | 6.35 |

① Drilling tolerance: .6.90 to 10.80 +0.10/-0.025 – Above: +0.013 / -0.025

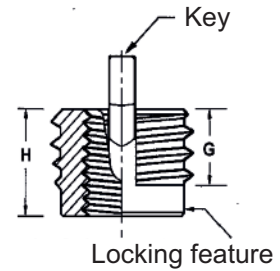
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Free running Clav-Sert

**STAINLESS STEEL – screwlock/free running –
MS quality
(UNC/UNF)**



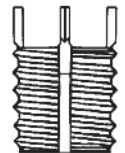
Miniature series

| REFERENCES | | THREADING | | Length (mm) | FITTING Installation | | | | | REMOVAL | |
|---------------------------|------------------------------------|----------------|----------------|-------------|-------------------------|------------------------------|----------------------|---------------------------|-------------------|---------|--------|
| FREE RUNNING / / | SELF- LOCKING / + Dry Lub | Internal 3B | External 2A | | Ref. Tool | ØDrill +0.003/- 0.001" | ØMilling +0.25-0" | Tapping before fitting | | Drill | |
| | | | | | | | | 2B | Min. dept h | Ø | Depth |
| 9010276283 | 9014177283 | 2-56 | 8-32 | 3.05 | 72552 | 0.134 | 0.166 | 8-32 | 0.14 | #33 | 0.0625 |
| 9010276284 | 9014177284 | 4-40 | 10-32 | 4.3 | 72554 | 0.161 | 0.194 | 10-32 | 0.16 | #29 | 0.0938 |
| 9010276285 | 9014177285 | 6-32 | 12-28 | 4.3 | 72556 | 0.187 | 0.220 | 12-28 | 0.16 | #21 | 0.0938 |
| 9010276286 | 9014177286 | 8-32 | 1/4-28 | 5.6 | 72558 | 0.228 | 0.255 | 1/4-28 | 0.21 | #8 | 0.1250 |

tolerance: ± 0.254 (0.010") in accordance with SAE AS8879, MIL-I-4591A (MS51830)

Material: Stainless steel insert 303, 2 keys, stainless steel 302 **General tolerance:** ±0.25 mm
Threading: MJ
Surface: Passivation + dry lubrication for screwlock Clav-Sert (dry lub for screw lock type)

**STEEL or STAINLESS STEEL – free running – standard quality
(UNC/UNF)**



threaded inserts

Thin wall / TW

| Free running | | | | FITTING | | | | | REMOVAL | | |
|---------------|----------------------------|----------------|----------------|---------|--------------|------------|--|-----------------------|---------------|-------|-------|
| ref. STEEL | ref. STAINLESS STEEL | THREADING | | Length | Ref. Tool | Ø Drill | Ø Milling C'Sink +0.01 -0.00 | Tap before fitting | | Drill | |
| | | internal 2B | external 2A | | | | | 2B | Min.d epth | Ø | Prof. |
| 9100065921 | 9110066321 | 10-24 | 5/16-18 | .31 | 64721 | .272 (I) | .32 | 5/16- 18 | .37 | 7/32 | 1/8 |
| 9100066121 | 9110066521 | 10-32 | | .31 | | .272 (I) | .32 | | .37 | 7/32 | 1/8 |
| 9100065922 | 9110066322 | 1/4-20 | 3/8-16 | .37 | 64722 | .332 (Q) | .38 | 3/8-16 | .43 | 9/32 | 3/16 |
| 9100066122 | 9110066522 | 1/4-28 | | .37 | | .332 (Q) | .38 | | .43 | 9/32 | 3/16 |
| 9100065923 | 9110066323 | 5/16-18 | 7/16-14 | .43 | 64723 | .397 (X) | .44 | 7/16- 14 | .50 | 11/32 | 3/16 |
| 9100066123 | 9110066523 | 5/16-24 | | .43 | | .397 (X) | .44 | | .50 | 11/32 | 3/16 |
| 9100065924 | 9110066324 | 3/8-16 | 1/2-13 | .50 | 64724 | .453 | .51 | 1/2-13 | .56 | 13/32 | 3/16 |
| 9100066124 | 9110066524 | 3/8-24 | | .50 | | .453 | .51 | | .56 | 13/32 | 3/16 |
| 9100065925 | 9110066325 | 7/16-14 | 9/16-12 | .56 | 64725 | .516 | .57 | 9/16- 12 | .62 | 15/32 | 3/16 |
| 9100066125 | 9110066525 | 7/16-20 | | .56 | | .516 | .57 | | .62 | 15/32 | 3/16 |
| 9100065926 | 9110066326 | 1/2-13 | 5/8-11 | .62 | 64726 | .578 | .63 | 5/8-11 | .68 | 17/32 | 3/16 |
| 9100066126 | 9110066526 | 1/2-20 | | .62 | | .578 | .63 | | .68 | 17/32 | 3/16 |

Inch sizes

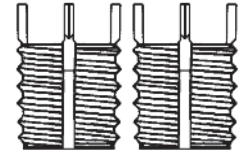
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Free running Clay-Sert

**STEEL or STAINLESS STEEL – free running – standard quality
(UNC/UNF)**



Heavy duty / HD

| Free Running | | | | | FITTING | | | | | REMOVAL | |
|--------------|-----------------|-------------|-------------|--------|-----------|---------|------------------------------------|--------------------|------------|---------|-------|
| REFERENCE | | THREADING | | Length | Ref. Tool | Ø Drill | Ø Milling C'Sink +0.10 -0.00 | Tap before fitting | | Drill | |
| STEEL | STAINLESS STEEL | internal 2B | external 2A | | | | | 2B | Min. depth | Ø | Depth |
| 9200065900 | 9210066300 | 8-32 | 5/16-18 | .31 | 64700 | « I » | .32 | 5/16-18 | .37 | 7/32 | 1/8 |
| 9200065901 | 9210066301 | 10-24 | 3/8-16 | .31 | 64701 | « Q » | .38 | 3/8-16 | .37 | 9/32 | 1/8 |
| 9200066101 | 9210066501 | 10-32 | | .37 | | « X » | .44 | | .43 | 11/32 | 3/16 |
| 9200065902 | 9210066302 | 1/4-20 | 7/16-14 | .37 | 64702 | « X » | .44 | 7/16-14 | .43 | 11/32 | 3/16 |
| 9200066102 | 9210066502 | 1/4-28 | | .43 | | .50 | 13/32 | | 3/16 | | |
| 9200065903 | 9210066303 | 5/16-18 | 1/2-13 | .43 | 64703 | .453 | .51 | 1/2-13 | .50 | 13/32 | 3/16 |
| 9200066103 | 9210066503 | 5/16-24 | | .50 | | .57 | 15/32 | | 3/16 | | |
| 9200065904 | 9210066304 | 3/8-16 | 9/16-12 | .50 | 64704 | .516 | .57 | 9/16-12 | .56 | 15/32 | 3/16 |
| 9200066104 | 9210066504 | 3/8-24 | | .62 | | .63 | 17/32 | | 3/16 | | |
| 9200065905 | 9210066305 | 7/16-14 | 5/8-11 | .62 | 64705 | .578 | .63 | 5/8-11 | .68 | 17/32 | 3/16 |
| 9200066105 | 9210066505 | 7/16-20 | | .69 | | .76 | 19/32 | | 3/16 | | |
| 9200065906 | 9210066306 | 1/2-13 | 3/4-16 | .69 | 64706 | .641 | .76 | 11/16-11NS | .68 | 19/32 | 3/16 |
| 9200066106 | 9210066506 | 1/2-20 | | .81 | | .76 | 23/32 | | 3/16 | | |
| 9200065907 | 9210066307 | 9/16-12 | 3/4-16 | .81 | 64707 | .766 | .76 | 13/16-16 | .94 | 23/32 | 3/16 |
| 9200066107 | 9210066507 | 9/16-18 | | .87 | | .88 | 25/32 | | 5/16 | | |
| 9200065908 | 9210066308 | 5/8-11 | 7/8-14 | .87 | 64708 | .828 | .88 | 7/8-14 | 1.00 | 25/32 | 5/16 |
| 9200066108 | 9210066508 | 5/8-18 | | 1.12 | | 1.14 | 31/32 | | 5/16 | | |
| 9200065909 | 9210066309 | 3/4-10 | 1"1/8-12 | 1.12 | 64709 | 1.062 | 1.14 | 1"1/8-12 | 1.31 | 31/32 | 5/16 |
| 9200066109 | 9210066509 | 3/4-16 | | 1.25 | | 1.27 | 1-3/32 | | 5/16 | | |
| 9200065910 | 9210066310 | 7/8-9 | 1"1/4-12 | 1.25 | 64710 | 1.187 | 1.27 | 1"1/4-12 | 1.44 | 1-3/32 | 5/16 |
| 9200066110 | 9210066510 | 7/8-14 | | 1.37 | | 1.39 | 1-7/32 | | 5/16 | | |
| 9200065911 | 9210066311 | 1"-8 | 1"3/8-12 | 1.37 | 64711 | 1.312 | 1.39 | 1"3/8-12 | 1.56 | 1-7/32 | 5/16 |
| 9200066111 | 9210066511 | 1"-12 | | | | 1.312 | 1.39 | | | 1-7/32 | 5/16 |
| 9200066112 | - | 1"-14 | | | | 1.437 | 1.52 | | | 1-11/32 | 5/16 |
| 9200065913 | - | 1"1/8-7 | 1"1/2-12 | 1.62 | 64713 | 1.437 | 1.52 | 1"1/2-12 | 1.84 | 1-11/32 | 5/16 |
| 9200066113 | - | 1"1/8-12 | | | | 1.81 | 1.64 | | | 1-15/32 | 5/16 |
| 9200065914 | - | 1"1/4-7 | 1"5/8-12 | 1.81 | 64714 | 1.562 | 1.64 | 1"5/8-12 | 2.06 | 1-15/32 | 5/16 |
| 9200066114 | - | 1"1/4-12 | | | | 2.00 | 1.89 | | | 1-23/32 | 5/16 |
| 9200065916 | - | 1"1/2-6 | 1"7/8-12 | 2.00 | 64716 | 1.812 | 1.89 | 1"7/8-12 | 2.28 | 1-23/32 | 5/16 |
| 9200066116 | - | 1"1/2-12 | | | | 1.812 | 1.89 | | | 1-23/32 | 5/16 |

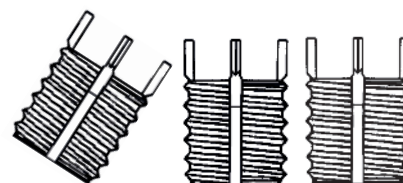
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Free running Clav-Sert

**STEEL or STAINLESS STEEL – free running – standard quality
(UNC/UNF)**



Extra-heavy duty / XHD

| FREE RUNNING | | | | | FITTING | | | | | REMOVAL | |
|--------------|-----------------|-------------|-------------|--------|-------------|--------------|------------------------------|--------------------|------------|---------|-------|
| REFERENCE | | THREADING | | Length | Ref. Tool / | Ø Drilling / | Ø Milling C'Sink +0.10 -0.00 | Tap before fitting | | Drill | |
| STEEL | STAINLESS STEEL | internal 2B | external 2A | | | | | 2B | Min. depth | Ø | Depth |
| 9600065931 | 9610066331 | 6-32 | 5/16-18 | .31 | 64731 | « I » | .32 | 5/16-18 | .37 | 7/32 | 1/8 |
| 9600065932 | 9610066332 | 8-32 | 3/8-16 | .31 | 64732 | « Q » | .38 | 3/8/16 | .37 | 9/32 | 1/8 |
| 9600065933 | 9610066333 | 10-24 | 7/16-14 | .31 | 64733 | « X » | .44 | 7/16-14 | .37 | 11/32 | 3/16 |
| 9600066133 | 9610066533 | 10-32 | | .31 | 64734 | « X » | .44 | | .37 | 11/32 | 3/16 |
| 9600065934 | 9610066334 | 1/4-20 | 1/2-13 | .37 | 64734 | .453 | .51 | 1/2-13 | .44 | 13/32 | 3/16 |
| 9600066134 | 9610066534 | 1/4-28 | | .37 | | | | | .44 | 13/32 | 3/16 |
| 9600065935 | 9610066335 | 5/16-18 | 9/16-12 | .43 | 64735 | .516 | .57 | 9/16-12 | .50 | 15/32 | 3/16 |
| 9600066135 | 9610066535 | 5/16-24 | | .43 | | | | | .50 | 15/32 | 3/16 |
| 9600065936 | 9610066336 | 3/8-16 | 5/8-11 | .50 | 64736 | .578 | .63 | 5/8-11 | .56 | 17/32 | 3/16 |
| 9600066136 | 9610066536 | 3/8-24 | | .50 | | | | | .56 | 17/32 | 3/16 |
| 9600065937 | 9610066337 | 7/16-14 | 3/4-16 | .62 | 64737 | .703 | .70 | 3/4-16 | .68 | 21/32 | 3/16 |
| 9600066137 | 9610066537 | 7/16-20 | | .62 | | | | | .68 | 21/32 | 3/16 |
| 9600065938 | 9610066338 | 1/2-13 | 7/8-14 | .68 | 64738 | .828 | .82 | 7/8-14 | .75 | 25/32 | 3/16 |
| 9600066138 | 9610066538 | 1/2-20 | | .68 | | | | | .75 | 25/32 | 3/16 |
| 9600065939 | 9610066339 | 9/16-12 | 7/8-14 | .81 | 64739 | .828 | .88 | 7/8-14 | .94 | 25/32 | 3/16 |
| 9600066139 | 9610066539 | 9/16-18 | | .81 | | | | | .94 | 25/32 | 3/16 |
| 9600065940 | 9610066340 | 5/8-11 | 1"-12 | .87 | 64740 | .937 | 1.02 | 1"-12 | 1.00 | 27/32 | 5/16 |
| 9600066140 | 9610066540 | 5/8-18 | | .87 | | | | | 1.00 | 27/32 | 5/16 |
| 9600065941 | 9610066341 | 3/4-10 | 1"1/4-12 | 1.12 | 64741 | 1.187 | 1.27 | 1"1/4-12 | 1.31 | 1-3/32 | 5/16 |
| 9600066141 | 9610066541 | 3/4-16 | | 1.12 | | | | | 1.31 | 1-3/32 | 5/16 |
| 9600065942 | 9610066342 | 7/8-9 | 1"3/8-12 | 1.25 | 64742 | 1.312 | 1.39 | 1"3/8-12 | 1.44 | 1-7/32 | 5/16 |
| 9600066142 | 9610066542 | 7/8-14 | | 1.25 | | | | | 1.44 | 1-7/32 | 5/16 |
| 9600065943 | 9610066343 | 1"-8 | 1"1/2-12 | 1.37 | 64743 | 1.437 | 1.52 | 1"1/2-12 | 1.56 | 1-11/32 | 5/16 |
| 9600066143 | 9610066543 | 1"-12 | | 1.37 | | | | | 1.56 | 1-11/32 | 5/16 |

Inch sizes

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Repair kits

Clav-Sert

Indispensable for repairing defective taps, AMECA repair kits come with fitting tools (also available individually).

Kit heavy duty series (UNC thread)

- UNC steel, ref. 920 64951
- UNC ststeel, ref. 921 64961

| Internal thread | Threading external | Number of inserts | Reference tool |
|-----------------|--------------------|-------------------|----------------|
| 10 – 24 | 3/8 – 16 | 5 | 64701 |
| 1/4 – 20 | 7/16 – 14 | 10 | 64702 |
| 5/16 – 18 | 1/2 – 13 | 10 | 64703 |
| 3/8 – 16 | 9/16 – 12 | 10 | 64704 |
| 1/2 – 13 | 3/4 – 16 | 10 | 64706 |
| 5/8 – 11 | 7/8 – 14 | 10 | 64708 |
| 3/4 – 10 | 1 – 1/8 – 12 | 5 | 64709 |

Kit heavy duty series (UNF thread)

- UNF steel, ref. 920 64952
- UNF st-steel, ref. 921 64962

| Internal thread | Threading external | Number of inserts | Reference tool |
|-----------------|--------------------|-------------------|----------------|
| 10 – 32 | 3/8 – 16 | 5 | 64701 |
| 1/4 – 28 | 7/16 – 14 | 10 | 64702 |
| 5/16 – 24 | 1/2 – 13 | 10 | 64703 |
| 3/8 – 24 | 9/16 – 12 | 10 | 64704 |
| 1/2 – 20 | 3/4 – 16 | 10 | 64706 |
| 5/8 – 18 | 7/8 – 14 | 10 | 64708 |
| 3/4 – 16 | 1 – 1/8 – 12 | 5 | 64709 |

Kit light series (metric thread)

- Metric steel, ref. 910 64983
- Stainless-steel, ref. 91164993

| Internal thread | Threading external | Number of inserts | Reference tool |
|-----------------|--------------------|-------------------|----------------|
| M 5 X 0.8 | M 8 X 1.25 | 8 | 64751 |
| M 6 X 1.0 | M 10 X 1.25 | 8 | 64752 |
| M 8 X 1.25 | M 12 X 1.25 | 6 | 64753 |
| M 8 X 1.0 | | 6 | |
| M 10 X 1.5 | M 14 X 1.50 | 4 | 64755 |
| M 10 X 1.25 | | 4 | |
| M 12 X 1.75 | M 16 X 1.50 | 3 | 64756 |
| M 12 X 1.25 | | 3 | |

AMECA, threaded insert specialist

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