

## Machine tap extension

For using machine taps

**ORION**<sup>®</sup>

### Application:

For extending machine taps in conjunction with deep and difficult to reach threads on CNC and conventional machines, in tapping chucks or quick-change chucks.



### Execution:

- Steel tool holder with collet chuck and clamping nut; steel shank of the extension pursuant to DIN for high requirements for process reliability and service life

### Advantage:

- Very flexible and fast solution as there is no need to procure special machine taps
- User-friendly handling with short changeover times
- Excellent value for money

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| <b>Art. no.</b>                                  | <b>13533 002</b> |
| <b>Brand</b>                                     | ORION            |
| <b>Manufacturer Part Number</b>                  | 13533002         |
| <b>Suitable for DIN 374/376 screw tap</b>        | M4.5-M5          |
| <b>Suitable for DIN 371 screw tap</b>            | M3               |
| <b>Suitable for screw tap square socket size</b> | 2.7 mm           |
| <b>Size of square</b>                            | 4.9 mm           |
| <b>Collect depth</b>                             | 23 mm            |
| <b>Collet chuck diameter</b>                     | 3.5 mm           |
| <b>Collect outer diameter</b>                    | 7.5 mm           |
| <b>Shank diameter</b>                            | 6 mm             |
| <b>Length</b>                                    | 130 mm           |
| <b>Shaft length</b>                              | 60 mm            |
| <b>Gross Weight</b>                              | 0.044 kg         |
| <b>Product Group</b>                             | 1DD              |

### EAN

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