



the sensor people





Part no.: 66574300 **MLD535-R4M** Multiple light beam safety device receiver











Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- · Operation and display
- Suitable transmitters
- · Part number code
- Accessories



### **Technical data**

Basic data		
Series	MLD 500	
Device type	Receiver	
Special design		
Special design	Integrated muting indicator Integrated status indicator	
	Thegrated status indicator	
Functions		
Functions	Alternative connection for second muting signal	
Turicuoris	Contactor monitoring (EDM), selectable	
	Muting enable function	
	Muting-timeout extension Partial muting	
	Sequence controlled 2-sensor muting	
	Start/restart interlock (RES) Timing controlled 4-sensor muting	
Characteristic parameters		
Туре	4 , IEC/EN 61496	
SIL	3 , IEC 61508	
SILCL	3 , IEC/EN 62061	
Performance Level (PL)	e , EN ISO 13849-1	
MTTFd	204 years , EN ISO 13849-1	
PFHD	6.6E-09 per hour	
Mission time T <sub>M</sub>	20 years , EN ISO 13849-1	
Category	4 , EN ISO 13849	
Optical data		
Number of beams	4 Piece(s)	
Beam spacing	300 mm	
Electrical data	Occasion A via 0. 1041/4	
Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6	
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6	
	Connection 1, pin 7: 0 V for operating mode 1, 2, 4	
Protective circuit	Overvoltage protection Short circuit protected	
Performance data		
Supply voltage U <sub>B</sub>	24 V , DC , -20 20 %	
Current consumption, max.	150 mA , Without external load	
Fuse	External with max. 3 A	



nputs		
umber of digital switching inputs 4 Piece(s)		
Switching inputs		
Туре	Digital switching input	
Switching voltage high, min.	18.2 V	
Switching voltage low, max.	2.5 V	
Switching voltage, typ.	23 V	
Voltage type	DC	
Switching current, max.	5 mA	
Digital switching input 1		
Assignment	Connection 1, pin 1	
Function	Control input for start/restart interlock (RES)	
Digital switching input 2		
Assignment	Connection 1, pin 3	
Function	Control input for contactor monitoring (EDM)	
Digital switching input 3		
Assignment	Connection 1, pin 4	
Function	Control input, second muting signal	
Digital switching input 4		
Assignment	Connection 1, pin 8	
Function	Control input, muting enable/ timeout	



Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)
Safety-related switching outputs	
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 μΗ
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V
Safety-related switching output 1	
Assignment	Connection 1, pin 6
Switching element	Transistor , PNP
Safety-related switching output 2	
Assignment	Connection 1, pin 5
Switching element	Transistor , PNP
Switching outputs	
Type	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching output 1	
Assignment	Connection 1, pin 1
Switching element	Transistor , PNP
Function	"State of OSSDs" signal output
	·
ming	
esponse time	50 ms
estart delay time	100 ms
•	
onnection	
imber of connections	2 Piece(s)
Cable properties	
Permissible conductor cross section, typ.	0.25 mm²
Length of connection cable, max.	100 m
Connection 1	100 111
Function	Machine interface
	Connector
Type of connection Thread size	M12
Material No. of pine	Metal
No. of pins	8 -pin



Connection 2		
Function	Local interface	
Type of connection	Connector	
Thread size	M12	
Material	Metal	
No. of pins	8 -pin	
Cable properties		
Permissible cable resistance to load, max.	200 Ω	

Mechanical data		
Dimension (W x H x L)	52 mm x 1,000 mm x 64.7 mm	
Housing material	Metal , Aluminum	
Lens cover material	Plastic / PMMA	
Material of end caps	Diecast zinc	
Net weight	2,200 g	
Housing color	Yellow, RAL 1021	
Type of fastening	Groove mounting Swivel mount	

Operation and display	
Type of display	Integrated muting indicator LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

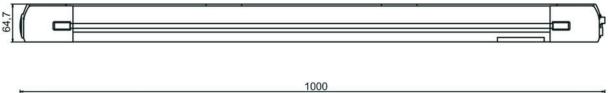
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
US patents	US 6,418,546 B US 7,741,595 B

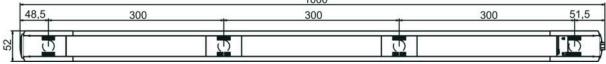
Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

### **Dimensioned drawings**

All dimensions in millimeters



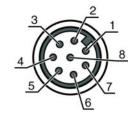




### **Electrical connection**

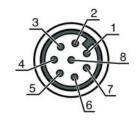
Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded A-coded

Pin	Pin assignment	Conductor color
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2	
Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS4	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS3	Pink
7	0 V	Blue





Pin	Pin assignment	Conductor color
8	n.c.	Red

### **Operation and display**

#### **LEDs**

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

### **Suitable transmitters**

Part no.	Designation	Article	Description
66501300		beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin

### Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device			
х	Series: 3: MLD 300 5: MLD 500			
уу	Function classes: 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting			
Z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range			
а	Number of beams			
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)			
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)			



Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

#### **Accessories**

### Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

### Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.