Thread boring bar, internal, right, with internal cooling for holding thread turning inserts for internal machining



Application

For female thread machining for thread turning inserts.

■ precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish
- internal cooling for excellent process reliability and good chip removal

Art. No.	17747 020	
ISO name	SIR/L 0010 K11B	
Suitable for indexable insert size	11	
Min. bore diameter	12 mm	
Cutting edge diameter	10 mm	
Shaft diameter	16 mm	
Length	125 mm	
Programming size	7.4 mm	
Immersion depth	25 mm	
Coolant supply	Internal	
Tool design	Right	

EAN-Code

4050293209228



