



the sensor people





Figure can vary

Part no.: 68020109 MLC500T14-900G Safety light curtain transmitter











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Technical data

Basic data	
Series	MLC 500
Device type	Transmitter
Cascading	Guest
Contains	2x BT-NC sliding block
Application	Finger protection
Characteristic parameters	
Туре	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Mission time T _M	20 years , EN ISO 13849-1
Protective field data	
Resolution	14 mm
Protective field height	900 mm
Operating range	0 6 m
Optical data	
Number of beams	90 Piece(s)
Light source	LED , Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group in acc. with EN 62471:2008
Connection	
Number of connections	1 Piece(s)
Connection 1	
Type of connection	Cable with connector
Function	Cascade, Host In Cascade, Middle Guest In
Cable length	330 mm
Sheathing material	PUR

Mechanical data	
Dimension (W x H x L)	29 mm x 914 mm x 53 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,023 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Mounting bracket Swivel mount

M12

Plastic

8 -pin

Environmental data

Thread size Material

No. of pins $\,$



Ambient temperature, operation	0 55 °C	
Ambient temperature, storage	-30 70 °C	
Relative humidity (non-condensing)	0 95 %	

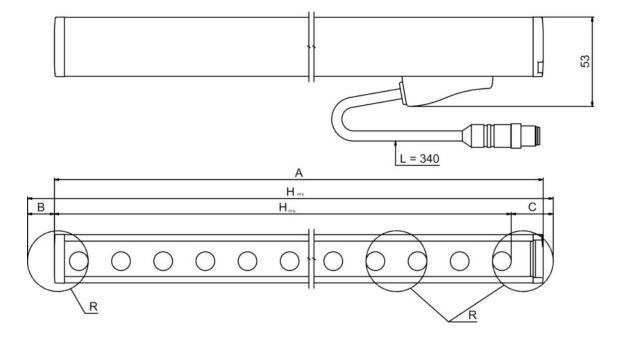
Certifications				
Degree of protection	IP 65			
Protection class	III			
Certifications	c CSA US c TÜV NRTL US TÜV Süd			
Vibration resistance	50 m/s²			
Shock resistance	100 m/s²			
US patents	US 6,418,546 B			

Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C



HPFE Effective protective field height = 912 mm

HPFN Nominal protective field height = 900 mm

- A Total height = 914 mm
- B 6 mm
- C 6 mm
- R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.



Electrical connection

Connection 1			
Type of connection	Cable with connector		
Function	Cascade, Host In Cascade, Middle Guest In		
Cable length	330 mm		
Sheathing material	PUR		
Cable color	Black		
Type of stranding	Pair stranding (twisted pair)		
Wire cross section	0.14 mm ²		
Thread size	M12		
Туре	Male		
Material	Plastic		
No. of pins	8 -pin		
Encoding	A-coded		

Suitable receivers

Part no.	Designation	Article	Description
68021109	MLC520R14-900G	curtain receiver	Resolution: 14 mm Protective field height: 900 mm Response time: 19 ms Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
x	Series: 3: MLC 300
уу	5: MLC 500 Function classes:
,,	00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
Z	Device type: T: transmitter R: receiver
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i



MLC	Safety light curtain
	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

Accessories

Connection technology - Interconnection cables

Part no.	Designation	Article	Description
429278	CB- M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
1111	429006	BT-2L-HG		Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429395	BT-2HF-G	Mounting bracket set	Contains: 2x BT-HF swivel mount, 2 cylinders for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

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Alignment aids

	Part no.	Designation	Article	Description
1	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.