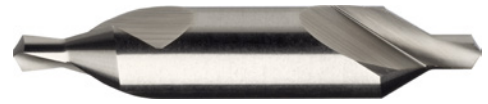


Solid carbide centre drill form A

For universal use up to 1300 N/mm²

ATORN[®]



Application

For centre drilling on CNC machines.

Version

- spiral-fluted design with relief grinding

Advantage

- radial relief ensures optimum chip breaking
- Solid carbide cutting material ensures a broad application range and an extremely long service life in series production

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	80	60	40	30	25	180	190	70	60	60	50	40	40	60	20	20	20	4	

Art. No.	11008 025
Countersink angle	60 Degree
Cutting material	VHM
Surface	Uncoated
Form	A
Tool holding device	HA parallel shank
Cutting edge diameter	2.5 mm
Shaft diameter	6.3 mm
Min./max cutting edge length	3.1-4.1 mm
Length	45 mm
f steel 1300	0.07 mm/r
DIN	333

EAN-Code

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