Miniature cutting insert, type AP HW5615 For copy and longitudinal turning

Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

Version

 \bullet Solid carbide cutting insert with 98 $^\circ$ working angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Extremely sharp blades ensure process reliability for cutting

Art. no.	17120 704
Shaft diameter	3 mm
ISO name	AP
Length	47 mm
Clearance length	22 mm
Radius	0.1 mm
Programming size 2	0.7 mm
Programming size	1.3 mm
Min. bore diameter	3.1 mm
Machining direction	Right
Carbide type	HW5615
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

4050293373530



