

FD49 Series/HTMA Flush Face, Hydraulic Tool



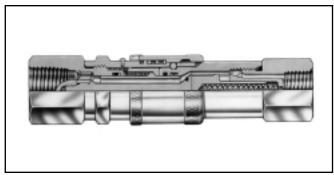












The FD49 Series meets NFPA standard T3.20.15, which was developed in conjuction with HTMA (Hydraulic Tool Manufacturer's Association).

- Twin-Guard™ sealing system prevents weepage and allows connection and disconnection against pressure up to 500 psi.
- Dual flush face valving for minimal fluid loss and air inclusion.
- Tubular valve and sleeve construction for high fluid flow with low pressure drop.
- Push-to-connect latching for one hand operation.
- Standard seal material Teflon channel seal and Buna-N O-Ring backup.
- Standard body material Zinc plated steel.



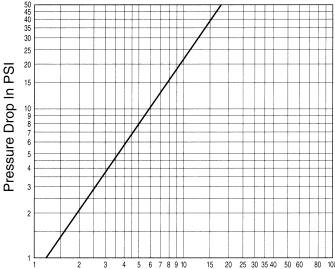
Our patented Twin-Guard™ seal system consists of channel and Buna-N O-Ring seals. The channel seal prevents blowout during connection and disconnection under pressure to 500 psi. The Buna-N O-Ring seal is a secondary seal eliminating fluid weepage.

*Patent Number 5123446

Physical Characteristics								
Coupling Size	Maximum Operating Pressure (psi)	Minimum Burst Pressure (psi)	Vacuum (in./Hg.)	Rated Flow (gpm)	Air Inclusion (cc. max.)	Fluid Loss (cc. max.)		
-06	3,000	9,000	28	10	.01	.02		

Flow Data

Pressure Drop Versus Flow Graph



Gallons Per Minute Flow (Test Fluid MIL-H-5606 Hydraulic Oil At 100° F.)



FD49 Series	Coupling Size	Thread Size (P)	Dimensional Data				Part Number	Line
1 540 001103			Α	В	(1)	(2)	Buna-N	Ref.
Male Half	-06	³ / ₈ -18	2.62		1.00		FD49-1002-06-06	1
Female Pipe/Valved	-06	1/2-14	2.75		1.06		FD49-1002-08-06	2
A								3
								4
								5
								6
(1) P								7
								8
Male Half	-06	9/16-18	2.79		1.06		FD49-1004-06-06	9
Female SAE O-Ring/Valved	-06	3/4-16	2.75		1.00		FD49-1004-08-06	10
A								11
								12
								13
								14
<u> </u>								15
								16
Male Half	-06	9/16-18	2.99		1.00		FD49-1057-06-06	17
Male SAE O-Ring/Valved	-06	3/4-16	2.99		1.00		FD49-1057-08-06	18
A								19
								20
FLOW FLOW								21
								22
(I)								23
								24
Female Half Female Pipe/Valved	-06	³/ ₈ -18	2.74	1.20	1.00	1.06	FD49-1001-06-06	25
r emaie i ipe/ vaived	-06	1/2-14	2.85	1.20		1.06	FD49-1001-08-06	26
A								27
								28
B FLOW B								29
								30
λ ¹ / <u>/2</u> ⁵								31
_	1				-			32
Female Half Female SAE O-Ring/Valved	-06	3/4-16	2.82	1.20		1.06	FD49-1005-08-06	33
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→ A →								35
	-							36
FLOW B								37
								38
~ 2								39
								40



FD49 Series	Coupling	Thread Size (P)	Dimensional Data				Part Number	Line
1 D43 OCHCS	Size		Α	В	(1)	<u>\$2</u> \$	Buna-N	Ref.
Female Half Male SAE O-Ring/Valved	-06	9/16-18	3.22	1.20	1.00	1.06	FD49-1014-06-06	1
	-06	3/4-16	3.28	1.20	1.00	1.06	FD49-1014-08-06	2
A								3
								4
B FLOW								5
P WILLIAM TO THE TOTAL THE TOTAL TO THE TOTAL THE TOTAL TO THE TOTAL THE TOTAL TO T								6
λ ¹ / ₂)								7
								8
Female Half/Heavy Duty Sleeve Female Pipe/Valved	-06	3/8-18	2.74	1.40	1.00	1.06	FD49-1200-06-06	9
L 4	-06	1/2-14	2.85	1.40		1.06	FD49-1200-08-06	10
A								11
								12
								13
								14
								15
Accessories								16
								17
Dust Cover								18
For Standard Coupling	-06						FD49-1042-06	19 20
	-06						FD49-1042-00	21
								21
								23
								24
								25
								26
								27
Dust Cover	-06						FD49-1088-06	28
For Heavy Duty Coupling							1 2 12 1000 00	29
								30
								31
								32
								33
								34
•								35