

Thread boring bar, internal, left, with internal cooling

for holding thread turning inserts for internal machining

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Application

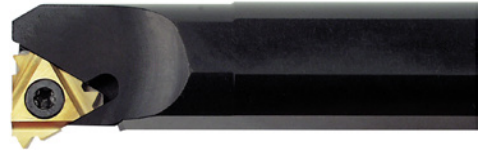
For female thread machining for thread turning inserts.

Version

- precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish quality
- internal cooling for excellent process reliability and good chip removal



Art. No.	17747 350
ISO name	SIR/L 0020 P16B
Suitable for indexable insert size	16
Min. bore diameter	24 mm
Cutting edge diameter	20 mm
Shaft diameter	20 mm
Length	170 mm
Programming size	13.7 mm
Coolant supply	Internal
Tool design	Left

EAN-Code

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