

Machine reamer HSSE

for universal use up to 1000N/mm²

ORION[®]

Application:

for producing H7 fit tolerances in through holes on conventional machines and NC machines up to 1000 N/mm².

Execution:

- 7-8° left-hand spiral, type B

Advantage:

- good bore hole quality (dimensional tolerance, roundness, surface quality)



Art. no.	11642 350
Brand	ORION
Manufacturer Part Number	11642350
Cutting material	HSSE
Tolerance of fit	H7
Groove type	Left-hand twist, 7-8°
Tool holding device	Morse taper shank
Cutting edge diameter	35 mm
Length	321 mm
Cutting edge length	78 mm
Projecting length	197 mm
Morse taper size	MK 4
Number of cutting edges	12 PCS
f steel 1000	0.3 mm/r
DIN	208
Gross Weight	1.762 kg
Product Group	104

EAN

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