



the sensor people





Figure can vary

Part no.: 50120086 CML720i-R10-1760.R/L-M12 Light curtain receiver







Contents

- Technical data
- . Dimensioned drawings
- Electrical connection
- · Operation and display
- Suitable transmitters
- · Part number code
- Notes
- Accessories



Technical data

Basic data	
Basic data Series	720
Operating principle	Throughbeam principle Receiver
Device type	
Contains	Accessories for the use of the BT-2R1
Application	Object measurement
Special design	
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning
Optical data	
Dperating range	Guaranteed operating range
Operating range	0.3 7 m
Operating range limit	Typical operating range
Operating range limit	0.2 9 m
Measurement field length	1,760 mm
Number of beams	176 Piece(s)
Beam spacing	10 mm
ocan opasing	
Measurement data	
/linimum object diameter	20 mm
Protective circuit	Polarity reversal protection Short circuit protected Transient protection
Performance data	
Supply voltage U _B	18 30 V , DC
Residual ripple	0 15 % , From U _B
Open-circuit current	0 350 mA , The specified values refer to the entire package consisting of transmitter and receiver.
Inputs/outputs selectable	
Output current, max.	100 mA
Input resistance	6,000 Ω
Number of inputs/outputs selectable	4 Piece(s)
Туре	Inputs/outputs selectable
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	high: ≥6V low: ≤4V
Input/output 1	
Activation/disable delay	0 1 ms
Timing	
Readiness delay	400 ms
	5.68 ms
Cycle time	
Response time per beam	30 µs



Type	Interface		
COM2		IO-l ink	
COM mode		IO-LIIIX	
Specification		COM2	
V1.1			
Service interface Type IO-Link Function Configuration via software Service Connection Number of connections 2 Piece(s) Plug outlet Rear side Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material Metal No. of pins 8 -pin Encoding A-coded Connection Connector Thread size M12 Type Indicate Metal No. of pins 8 -pin Encoding A-coded Connection Connector Thread size M12 Function Connector Thread size Service Material Metal No. of pins 8 -pin Encoding A-coded Connection 2 Function Connector Thread size M12 Type Female Material Metal No. of pins Service A-coded Connection Connector Thread size M12 Type Female Material Metal No. of pins Service A-coded	Specification		
Type IO-Link Function Configuration via software Service Connection Number of connections 2 Piece(s) Plug outlet Rear side Connection Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material Metal No. of pins 8-pin Encoding A-coded Connection Connector Type of connection Connector Encoding A-coded Connection Connector Type of connection A-coded Connection Connection Connector Function Connection B-connection Connection B-coded Connection Connection Connector Type of connection Connector Thread size M12 Function Connection to transmitter Type of connection Connector Thread size M12 Function Connection Connector Thread size M12 Type Female Material Metal No. of pins 5-pin Encoding A-coded	Min. cycle time	COM2 = 2.3 ms	
Type IO-Link Function Configuration via software Service Connection Number of connections 2 Piece(s) Plug outlet Rear side Connection Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material Metal No. of pins 8-pin Encoding A-coded Connection Connector Type of connection Connector Encoding A-coded Connection Connector Type of connection A-coded Connection Connection Connector Function Connection B-connection Connection B-coded Connection Connection Connector Type of connection Connector Thread size M12 Function Connection to transmitter Type of connection Connector Thread size M12 Function Connection Connector Thread size M12 Type Female Material Metal No. of pins 5-pin Encoding A-coded			
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Function Configuration via software Service Connection Number of connections 2 Piece(s) Plug outlet Rear side Connection Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material Metal No. of pins 8 -pin Encoding A-coded Connection Connector Thread size M12 Type of connection Metal No. of pins 8 -pin Encoding A-coded Connection Connection to transmitter Type of connection Connector Thread size M12 Function Connector Thread size M12 Function Connection to M12 Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Туре	IO-Link	
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Number of connections 2 Piece(s) Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Mate Material No. of pins Encoding Connection Connection to transmitter Type of connection Connection to transmitter Type of connection Connection to transmitter Type of connection Connection Thread size M12 Function Connection Connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded			
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Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material No. of pins Encoding A-coded Connection 2 Function Type of connection Connector Thread size M12 Type Male Metal No. of pins 8 -pin Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Plug outlet	Rear side	
Signal IN Signal OUT Voltage supply Type of connection Thread size M12 Type Male Material No. of pins Encoding Connection 2 Function Type of connection Connector Thread size M12 Connection 2 Function Connection Connector Type of connection Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded			
Type of connection Thread size M12 Type Male Material No. of pins Encoding A-coded Connection 2 Function Type of connection Connector Thread size M12 Function Connection to transmitter Type of connection Thread size M12 Type Female Material Metal No. of pins 5 - pin Encoding A-coded	Function	Configuration interface	
Type of connection Thread size M12 Type Male Material No. of pins Encoding Connection 2 Function Type of connection Connection Connection Type of connection Type of connection Thread size M12 Type Female Material No. of pins 5 -pin Encoding A-coded		Signal OUT	
Thread size Type Male Material Metal No. of pins 8 -pin Encoding A-coded Connection 2 Function Connection Type of connection Type of connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded		Voltage supply	
Type Material Metal No. of pins 8 -pin Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Type of connection		
Material Metal No. of pins 8 -pin Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Thread size	M12	
No. of pins 8 -pin Encoding A-coded Connection 2 Function Connector Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Туре	Male	
Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Material	Metal	
Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	No. of pins		
Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Encoding	A-coded	
Type of connection Connector Thread size M12 Type Female Material Mo. of pins Encoding A-coded Connector All A-coded	Connection 2		
Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Function	Connection to transmitter	
Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Type of connection	Connector	
Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data	Thread size	M12	
No. of pins 5 -pin Encoding A-coded Mechanical data	Туре	Female	
Encoding A-coded Mechanical data	Material	Metal	
Mechanical data	No. of pins	5 -pin	
	Encoding	A-coded	
Design Cubic	Mechanical data		
	Design	Cubic	
Dimension (W x H x L) 29 mm x 35.4 mm x 1,783 mm	Dimension (W x H x L)	29 mm x 35.4 mm x 1,783 mm	
Housing material Metal , Aluminum	Housing material	Metal , Aluminum	
Lens cover material Plastic	Lens cover material	Plastic	
Net weight 1,950 g	Net weight	1,950 g	
Housing color Silver	Housing color	Silver	
Type of fastening Groove mounting	Type of fastening	Groove mounting	
Via optional mounting device		Via optional mounting device	
	Operation and display		
Type of display LED OLED display	Type of display		
Number of LEDs 2 Piece(s)	Number of LEDs	2 Piece(s)	

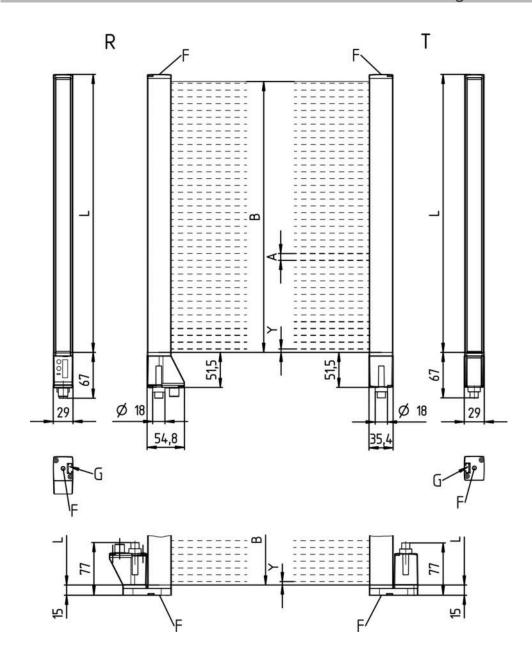


Software Teach-in			
Membrane keyboard			
-30 60 °C			
-40 70 °C			
IP 65	IP 65		
III	III		
c CSA US			
IEC 60947-5-2	IEC 60947-5-2		
90314990	90314990		
27270910	27270910		
27270910	27270910		
EC002549	EC002549		
EC002549	EC002549		
	Teach-in Membrane keyboard -30 60 °C -40 70 °C IP 65 III c CSA US IEC 60947-5-2 90314990 27270910 27270910 EC002549		

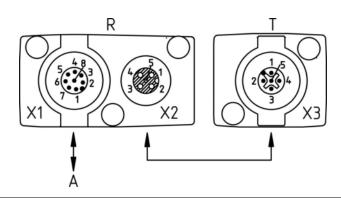
Dimensioned drawings

All dimensions in millimeters





- A Beam spacing 10 mm B Measurement field length 1760 mm
- F M6 thread
- G Fastening groove
- L Profile length 1768 mm
- T Transmitter
- R Receiver
- Y 5 mm



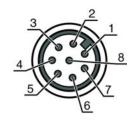


APWR / SW IN/OUT

Electrical connection

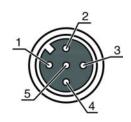
Connection 1		
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	V+
2	101
3	GND
4	IO-Link
5	102
6	103
7	104
8	GND



Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-





Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

Part no.	Designation	Article	Description
50119497	CML720i- T10-1760.R-M12	Light curtain transmitter	Operating range: 0.3 6 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle: Measuring light curtain		
7XXi	Series: 720i: 720i series 730i: 730i series		
Υ	Device type: T: transmitter R: receiver		
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm		
AAAA	Measurement field length [mm], dependent on beam spacing		
В	Equipment: A: connector outlet, axial R: rear connector outlet		
ccc	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus		
DDD	Special equipment: -PS: Power Setting		
EEE	Electrical connection: M12: M12 connector		
FFF	-EX: Explosion protection:		

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050		Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c			cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

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Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
EE.	429046	BT-2R1	set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

	Part no.	Designation	Article	Description
166	50121098	SET MD12-US2-IL1.1 + Zub.		Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.