



Figure can vary

**Part no.: 68001318**  
**MLC510R30-1800**  
**Safety light curtain receiver**



## Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable transmitters
- Part number code
- Notes
- Accessories

## Technical data

| <b>Basic data</b>                |  |
|----------------------------------|--|
| Series                           | MLC 500  |
| Device type                      | Receiver   |
| Contains                         | 2x BT-NC sliding block                                     |
| Application                      | Hand protection  |
| <b>Functions</b>                 |  |
| Function package                 | Basic  |
| Functions                        | Automatic start/restart<br>Transmission channel changeover |
| <b>Characteristic parameters</b> |  |
| Type                             | 4 , IEC/EN 61496   |
| SIL                              | 3 , IEC 61508  |
| SILCL                            | 3 , IEC/EN 62061   |
| Performance Level (PL)           | e , EN ISO 13849-1   |
| PFH <sub>D</sub>                 | 7.73E-09 per hour  |
| Mission time T <sub>M</sub>      | 20 years , EN ISO 13849-1                                  |
| Category                         | 4 , EN ISO 13849   |
| <b>Protective field data</b>     |  |
| Resolution                       | 30 mm  |
| Protective field height          | 1,800 mm   |
| <b>Optical data</b>              |  |
| Synchronization                  | Optical between transmitter and receiver                   |
| <b>Electrical data</b>           |  |
| Protective circuit               | Overvoltage protection<br>Short circuit protected          |
| <b>Performance data</b>          |  |
| Supply voltage U <sub>B</sub>    | 24 V , DC , -20 ... 20 %                                   |
| Current consumption, max.        | 150 mA   |
| Fuse                             | 2 A semi time-lag  |

**Outputs**

Number of safety-related switching outputs (OSSDs) 2 Piece(s)

**Safety-related switching outputs**

|                              |                                      |
|------------------------------|--------------------------------------|
| Type                         | Safety-related switching output OSSD |
| Switching voltage high, min. | 18 V                                 |
| Switching voltage low, max.  | 2.5 V                                |
| Switching voltage, typ.      | 22.5 V                               |
| Voltage type                 | DC                                   |
| Current load, max.           | 380 mA                               |
| Load inductivity             | 2,000 µH                             |
| Load capacity                | 0.3 µF                               |
| Residual current, max.       | 0.2 mA                               |
| Residual current, typ.       | 0.002 mA                             |
| Voltage drop                 | 1.5 V                                |

**Safety-related switching output 1**

|                   |                     |
|-------------------|---------------------|
| Assignment        | Connection 1, pin 2 |
| Switching element | Transistor , PNP    |

**Safety-related switching output 2**

|                   |                     |
|-------------------|---------------------|
| Assignment        | Connection 1, pin 4 |
| Switching element | Transistor , PNP    |

**Timing**

|                    |        |
|--------------------|--------|
| Response time      | 17 ms  |
| Restart delay time | 100 ms |

**Connection**

Number of connections 1 Piece(s)

**Connection 1**

|                    |                   |
|--------------------|-------------------|
| Type of connection | Connector         |
| Function           | Machine interface |
| Thread size        | M12               |
| Material           | Metal             |
| No. of pins        | 5 -pin            |

**Cable properties**

|  |                      |
|--|----------------------|
| Permissible conductor cross section, typ.  | 0.25 mm <sup>2</sup> |
| Length of connection cable, max.           | 100 m                |
| Permissible cable resistance to load, max. | 200 Ω                |

**Mechanical data**

|                       |  |
|-----------------------|--|
| Dimension (W x H x L) | 29 mm x 1,866 mm x 35.4 mm   |
| Housing material      | Metal , Aluminum   |
| Lens cover material   | Plastic / PMMA   |
| Material of end caps  | Diecast zinc   |
| Net weight            | 1,950 g  |
| Housing color         | Yellow, RAL 1021   |
| Type of fastening     | Groove mounting<br>Mounting bracket<br>Mounting on Device Column<br>Swivel mount |

**Operation and display**

Part no.: 68001318 – MLC510R30-1800 – Safety light curtain receiver

|                 |            |
|-----------------|------------|
| Type of display | LED        |
| Number of LEDs  | 2 Piece(s) |

| Environmental data                 |               |
|------------------------------------|---------------|
| Ambient temperature, operation     | -30 ... 55 °C |
| Ambient temperature, storage       | -30 ... 70 °C |
| Relative humidity (non-condensing) | 0 ... 95 %    |

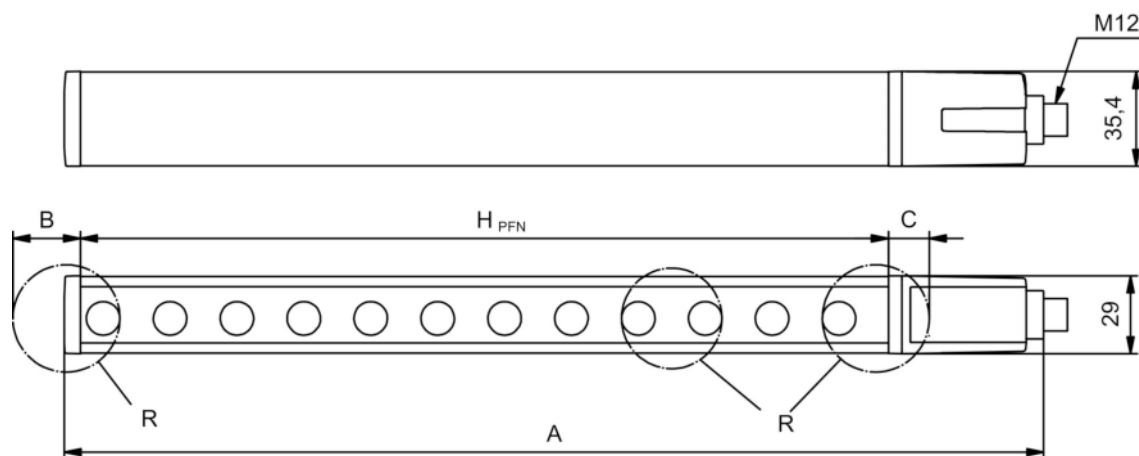
| Certifications       |  |
|----------------------|--|
| Degree of protection | IP 65  |
| Protection class     | III  |
| Certifications       | c CSA US<br>c TÜV NRTL US<br>S Mark<br>TÜV Süd |
| Vibration resistance | 50 m/s <sup>2</sup>                            |
| Shock resistance     | 100 m/s <sup>2</sup>                           |
| US patents           | US 6,418,546 B                                 |

| Classification        |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 8.0            | 27272704 |
| eCl@ss 9.0            | 27272704 |
| ETIM 5.0              | EC002549 |
| ETIM 6.0              | EC002549 |

## Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height  $HPFE = HPFN + B + C$



HPFE Effective protective field height = 1828 mm

HPFN Nominal protective field height = 1800 mm

A Total height = 1866 mm

B 19 mm

C 9 mm

R Effective protective field height  $HPFE$  goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

## Electrical connection

| Connection 1       |                   |
|--------------------|-------------------|
| Type of connection | Connector         |
| Function           | Machine interface |
| Thread size        | M12               |
| Type               | Male              |
| Material           | Metal             |
| No. of pins        | 5 -pin            |
| Encoding           | A-coded           |
| Connector housing  | FE/SHIELD         |

| Pin | Pin assignment | Conductor color |
|-----|----------------|-----------------|
| 1   | VIN1           | Brown           |
| 2   | OSSD1          | White           |
| 3   | VIN2           | Blue            |
| 4   | OSSD2          | Black           |
| 5   | FE/SHIELD      | Gray            |



## Circuit diagrams

### Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

Circuit diagram example with downstream MSI-SR4B safety relay



Operation and display


LEDs

| LED | Display                 | Meaning                           |
|-----|-------------------------|-----------------------------------|
| 1   | Off                     | Device switched off               |
|     | Red, continuous light   | OSSD off.                         |
|     | Red, flashing, 1 Hz     | External error                    |
|     | Red, flashing, 10 Hz    | Internal error                    |
|     | Green, flashing, 1 Hz   | OSSD on, weak signal              |
|     | Green, continuous light | OSSD on                           |
| 2   | Off                     | Transmission channel C1           |
|     | Red, continuous light   | OSSD off, transmission channel C2 |

Suitable transmitters

|  | Part no. | Designation    | Article                          | Description  |
|--|----------|----------------|----------------------------------|--|
|  | 68000318 | MLC500T30-1800 | Safety light curtain transmitter | Resolution: 30 mm<br>Protective field height: 1,800 mm<br>Operating range: 0 ... 10 m<br>Connection: Connector, M12, Metal, 5 -pin |

**Part no.: 68001318 – MLC510R30-1800 – Safety light curtain receiver**

|   | Part no. | Designation    | Article                          | Description  |
|---|----------|----------------|----------------------------------|--|
|  | 68008318 | MLC502T30-1800 | Safety light curtain transmitter | Resolution: 30 mm<br>Protective field height: 1,800 mm<br>Operating range: 0 ... 10 m<br>Connection: Connector, M12, Metal, 5 -pin |

## Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

| MLC | Safety light curtain   |
|-----|--|
| x   | <b>Series:</b><br>3: MLC 300<br>5: MLC 500   |
| yy  | <b>Function classes:</b><br>00: transmitter<br>01: transmitter (AIDA)<br>02: transmitter with test input<br>10: basic receiver - automatic restart<br>11: basic receiver - automatic restart (AIDA)<br>20: standard receiver - EDM/RES selectable<br>30: extended receiver - blanking/muting |
| z   | <b>Device type:</b><br>T: transmitter<br>R: receiver   |
| a   | <b>Resolution:</b><br>14: 14 mm<br>20: 20 mm<br>30: 30 mm<br>40: 40 mm<br>90: 90 mm  |
| hhh | <b>Protective field height:</b><br>150 ... 3000: from 150 mm to 3000 mm  |
| e   | <b>Host/Guest (optional):</b><br>H: Host<br>MG: Middle Guest<br>G: Guest   |
| i   | <b>Interface (optional):</b><br>/A: AS-i   |
| ooo | <b>Option:</b><br>/V: high Vibration-proof<br>EX2: explosion protection (zones 2 + 22)<br>SPG: Smart Process Gating  |

### Note

A list with all available device types can be found on the Leuze electronic website at [www.leuze.com](http://www.leuze.com).


## Notes

### Observe intended use!


- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

## Accessories



### Connection technology - Connection cables

|   | Part no. | Designation        | Article          | Description  |
|---|----------|--------------------|------------------|--|
|  | 50133860 | KD S-M12-5A-P1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR |

### Mounting technology - Swivel mounts

|   | Part no. | Designation | Article              | Description  |
|---|----------|-------------|----------------------|--|
|  | 429393   | BT-2HF      | Mounting bracket set | Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 360°<br>Material: Metal, Plastic |

## Services

|   | Part no. | Designation | Article                                   | Description  |
|---|----------|-------------|---|--|
|  | S981050  | CS40-I-140  | Safety inspection "Safety light barriers" | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.<br>Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure. |
|  | S981046  | CS40-S-140  | Start-up support                          | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.<br>Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.   |

### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.