



# Product Change Notification

<b>Date Issued :</b>	August 15, 2022	<b>PCN Number :</b>	512328
<b>Reason for Change :</b>	Equipment Transfer, Production Transfer or Rearrangement		
<b>Description of Change :</b>	<p>* Production plant location change          - Current : Molex Korea          - After : Molex Vietnam          * Change reason :          To better serve our customers and to leverage our global manufacturing footprint, Molex will relocate production of the 1.0H BF (FBH1) lines from Japan to Molex Vietnam production facility. The transfer will started in Q3 2022 and target to complete in Q2 2023. Buffer stock and capacity tooling will be built as need to ensure a seamless transfer.</p>		
<b>Reason for Short Notice :</b>	Special Request		
<b>Assessment of Change :</b>	First Article Inspection		
<b>Planned Implementation Date :</b>	April 03, 2023		
<b>Sample Availability Date:</b>	January 16, 2023		
<b>Internal Molex Qualification Date :</b>	January 16, 2023		
<b>Last date to request Samples by Customer :</b>	November 11, 2022		
<b>Traceability Code Markings / Date :</b>	Date code		

Before Picture

## Before change

### Production plant location change

	Current	After change
<b>Manufacturing location</b>	Molex Korea	<b>Molex Vietnam</b>
<b>Product</b>	Current	No change
<b>Machine/Tooling</b>	Current	No change
<b>Man</b>	Current	<b>Change</b>
<b>Control plan</b>	Current	No change

After Picture

## After change

- Change overview :  
To better serve our customers and to leverage our global manufacturing footprint, Molex will relocate production of the 0.5FPC 1.0H BH lines from Korea to Molex Vietnam production facility.  
The transfer will started in Q3 2022 and target to complete in Q2 2023. Buffer stock and capacity tooling will be built as need to ensure a seamless transfer.
- Product impact :  
No impact to form, fit and function.  
No change in product specification.
- Part number impacted :  
503480-0440 ; 503480-0540 ; 503480-0600 .
- Qualification report and samples : Available as execution plan.
- Identification :  
For 1<sup>st</sup> lot of production starting by Vietnam plant,  
Molex will add "P" at the end of Traceability  
number on the label as signal to recognize product  
that made by Vietnam.



(Image sample)

# RELEASED

You may address inquires regarding this PCN by clicking on the below link  
[mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:512328](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:512328)  
 or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 512328** " in the e-mail Subject line for faster response.

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