




Machine taps M DIN 371 HSS and HSSE-Co 5, ground

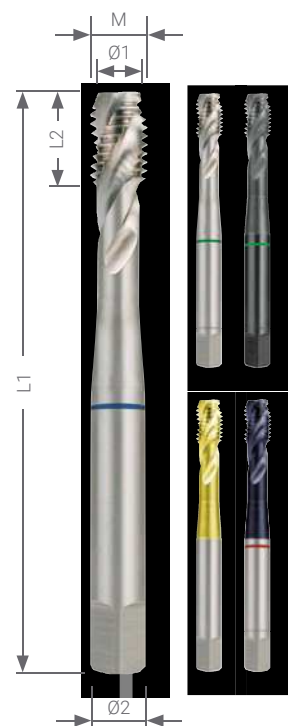
**Machine taps with reinforced shank
and 35° right-hand spiral flutes for bottoming.**

Chamfer: type C / 35° right-hand spiral flutes, 2 - 3 threads
Thread: metric, DIN ISO 13
Flanks: relief-ground

Packing unit: individual plastic pack



To increase the service life - reduce speed!
Cooling while countersinking!



Steel (N/mm2) < 800	■	■	■	■	■
Steel (N/mm2) < 1000		■	■	□	■
Steel (N/mm2) < 1200					■
Rust-resistant steel		■	■	□	■
Aluminium	□	□	□		□

Brass	■	■	■	■	■
Bronze	□	□	□	□	■
Plastics	□	□	□	□	□
Cast iron	□	□	□	□	□
Titanium alloyed					□

Nominal thread size	Pitch mm	Thread core hole Ø1 mm	L1 mm	L2 mm	Ø2 mm
M 2	0,40	1,60	45,0	6,0	2,8
M 2,5	0,45	2,05	50,0	7,5	2,8
M 3	0,50	2,50	56,0	5,0	3,5
M 4	0,70	3,30	63,0	7,0	4,5
M 5	0,80	4,20	70,0	8,0	6,0
M 6	1,00	5,00	80,0	10,0	6,0
M 8	1,25	6,80	90,0	13,0	8,0
M 10	1,50	8,50	100,0	15,0	10,0

Nominal thread size						
M 2	234 020	234 020 E	234 020 VA	234 020 T	234 020 EF	1
M 2,5	234 025	234 025 E	234 025 VA	234 025 T	234 025 EF	1
M 3	234 030	234 030 E	234 030 VA	234 030 T	234 030 EF	1
M 4	234 040	234 040 E	234 040 VA	234 040 T	234 040 EF	1
M 5	234 050	234 050 E	234 050 VA	234 050 T	234 050 EF	1
M 6	234 060	234 060 E	234 060 VA	234 060 T	234 060 EF	1
M 8	234 080	234 080 E	234 080 VA	234 080 T	234 080 EF	1
M 10	234 100	234 100 E	234 100 VA	234 100 T	234 100 EF	1