

OSLON® Black 4 PowerStar IR

ILH-I#04-####-SC2#1-WIR200. Series

Product Overview

At the heart of each PowerStar are 4 IR OSLON® Black Series LEDs from OSRAM Opto Semiconductors, which are today's smallest infrared LEDs with more than one watt of optical power. The small package with an integrated lens allows superior, compact arrangements of very high power density. PowerStars are compact, powerful LED light sources built on aluminium substrates for optimal thermal management. Available with 200mm wires as standard.

Applications

- Surveillance systems
- IR illumination for cameras
- Machine vision
- Night vision light
- Driver assistance systems

Technical Features

- OSLON® 4 IR PowerStars contain 4 OSRAM IR OSLON® Black Series LED with either a 50, 90 or 150 degree integrated silicone lens
- Up to 100,000 Hour lifetime to 70% of original brightness
- Mounting holes using M3 screws allows easy installation
- Size: (L x W x H) with 50 degree lens 20mm x 20mm x 4.2mm
- Size: (L x W x H) with 90 degree lens 20mm x 20mm x 4.0mm
- Size: (L x W x H) with 150 degree lens 20mm x 20mm x 3.1mm
- Secondary lens can be fitted – check options in suitable Lens and Reflector section
- Suitable Heatsinks available – check options in Heatsink section
- Matching Power Supply available - check options in Power Supply section
- PowerStars can be linked together to produce longer chains

*This datasheet should be read in conjunction with the relevant OSRAM Opto Semiconductors data on the LED used



Important Information and Precautions

- The PowerStar's LED, when powered up, is very powerful. Although the light may appear off, however IR is invisible to the human eye and can still damage eyes. Thus it is advised that you do not look directly at it. Turn the PowerStar away from you and do not shine into the eyes of others.
- PowerStars will overheat in operation if not attached to a suitable Heatsink. Over heating can cause failure or irreparable damage.
- Do not operate PowerStars with a Power Supply with unlimited current. Connection to constant voltage Power Supplies that are not current limited may cause the PowerStar to consume current above the specified maximum and cause failure or irreparable damage.
- PowerStars, when operated, can reach high temperatures thus there is risk of injury if they are touched.
- DO NOT HOT PLUG ON LED SIDE OF POWER SUPPLY.
- DO NOT TOUCH or PUSH on the LED as this can cause irreparable damage.

Product Options

| ILS Part Number | IR centroid wavelength | Radiant intensity IF = 1 A , tp = 10 ms§ | Forward Voltage† | Radiance Angle | Relevant OSRAM LED Data Sheet |
|-----------------------------|------------------------|--|------------------|----------------|-------------------------------|
| ILH-IO04-81SL-SC201-WIR200. | 810nm | 4160mW | 106-12.8V | ±45° (90°) | SFH4703AS |
| ILH-IN04-85NL-SC201-WIR200. | 850nm | 2660mW | 7-9.2V | ±25° (50°) | SFH4718A |
| ILH-IN04-85SL-SC211-WIR200. | 850nm | 4920mW | 11.8-13.6V | ±25° (50°) | SFH4717AS |
| ILH-IO04-85NL-SC201-WIR200. | 850nm | 2520mW | 6-7.2V | ±45° (90°) | SFH4715 |
| ILH-IO04-85NL-SC211-WIR200. | 850nm | 3080mW | 6.6-8.4V | ±45° (90°) | SFH4715A |
| ILH-IO04-85SL-SC201-WIR200. | 850nm | 3904mW | 11.6-13.6V | ±45° (90°) | SFH4715S |
| ILH-IO04-85SL-SC211-WIR200. | 850nm | 5360mW | 12.8-14.4V | ±45° (90°) | SFH4715AS |
| ILH-IW04-85NL-SC201-WIR200. | 850nm | 2960mW | 6.6-8.4V | ±75° (150°) | SFH4716A |
| ILH-IW04-85SL-SC211-WIR200. | 850nm | 4120mW | 11.6-13.6V | ±75° (150°) | SFH4716S |
| ILH-IW04-85SL-SC221-WIR200. | 850nm | 5080mW | 12.8-14.4V | ±75° (150°) | SFH4716AS |
| ILH-IN04-94SL-SC211-WIR200. | 940nm | 4920mW | 12.8-14.4V | ±25° (50°) | SFH4727AS |
| ILH-IO04-94SL-SC201-WIR200. | 940nm | 3960mW | 11.6-13.6V | ±45° (90°) | SFH4725S |
| ILH-IO04-94SL-SC211-WIR200. | 940nm | 5360mW | 12.8-14.4V | ±45° (90°) | SFH4725AS |
| ILH-IW04-94SL-SC201-WIR200. | 940nm | 3960mW | 11.6-13.6V | ±75° (150°) | SFH4726S |
| ILH-IW04-94SL-SC211-WIR200. | 940nm | 5360mW | 12.8-14.4V | ±75° (150°) | SFH4726AS |

*Due to the special conditions of the manufacturing processes of LEDs, the typical data of technical parameters can only reflect statistical figures and do not necessarily correspond to the actual parameters of each single product which could differ from the typical data.

§ Tolerance +/- 10%

† Measured with 10ms pulse at 1A at 25°C

Minimum and Maximum Ratings

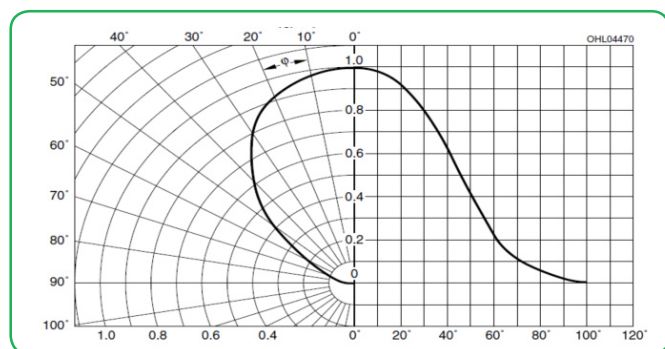
| ILS Part Number | Operating Temperature at Tc-Point [°C]* | Storage Temperature [°C]* | Maximum Current per chip [mA]* | Surge Current per chip [mA]* | Reverse Voltage [Vdc]* |
|-----------------------------|---|---------------------------|--------------------------------|------------------------------|------------------------|
| ILH-IO04-81SL-SC201-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1000mA | 2000mA | 1.2V |
| ILH-IN04-85NL-SC201-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1000mA | 1000mA | 5.0V |
| ILH-IN04-85SL-SC211-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 5000mA | 5.0V |
| ILH-IO04-85NL-SC201-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1000mA | 5000mA | 1.0V |
| ILH-IO04-85NL-SC211-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 2000mA | 5.0V |
| ILH-IO04-85SL-SC201-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1000mA | 5000mA | 1.0V |
| ILH-IO04-85SL-SC211-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 3000mA | 1.0V |
| ILH-IW04-85NL-SC201-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 2000mA | 5.0V |
| ILH-IW04-85SL-SC211-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1000mA | 5000mA | 1.0V |
| ILH-IW04-85SL-SC221-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 3000mA | 1.0V |
| ILH-IN04-94SL-SC211-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 5000mA | 5.0V |
| ILH-IO04-94SL-SC201-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1000mA | 5000mA | 1.0V |
| ILH-IO04-94SL-SC211-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 5000mA | 5.0V |
| ILH-IW04-94SL-SC201-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1000mA | 5000mA | 1.0V |
| ILH-IW04-94SL-SC211-WIR200. | -40 °C -125 °C | -40 °C -125 °C | 1500mA | 5000mA | 5.0V |

* Exceeding maximum ratings for operating and storage temperature will reduce expected life time or destroy the LED module.

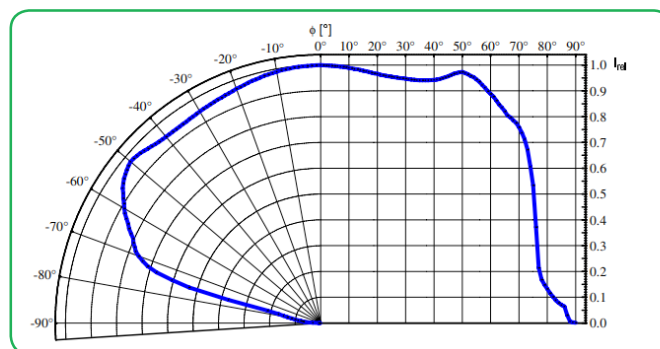
Exceeding maximum ratings for operating voltage will cause hazardous overload and will likely destroy the LED module.

The temperature of the LED module must be measured at the Tc-Point according to EN60598-1 in a thermally constant status with a temperature sensor or a temperature sensitive label.

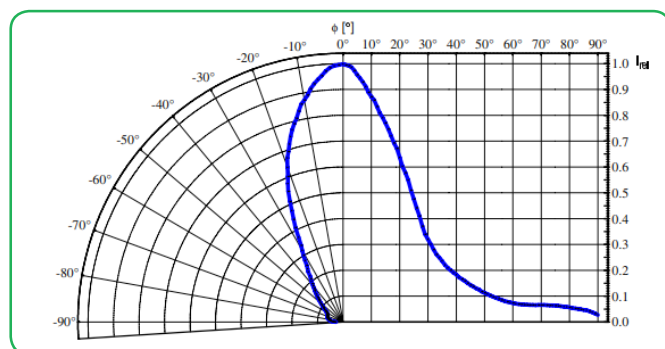
Radiation of single LED (IO)



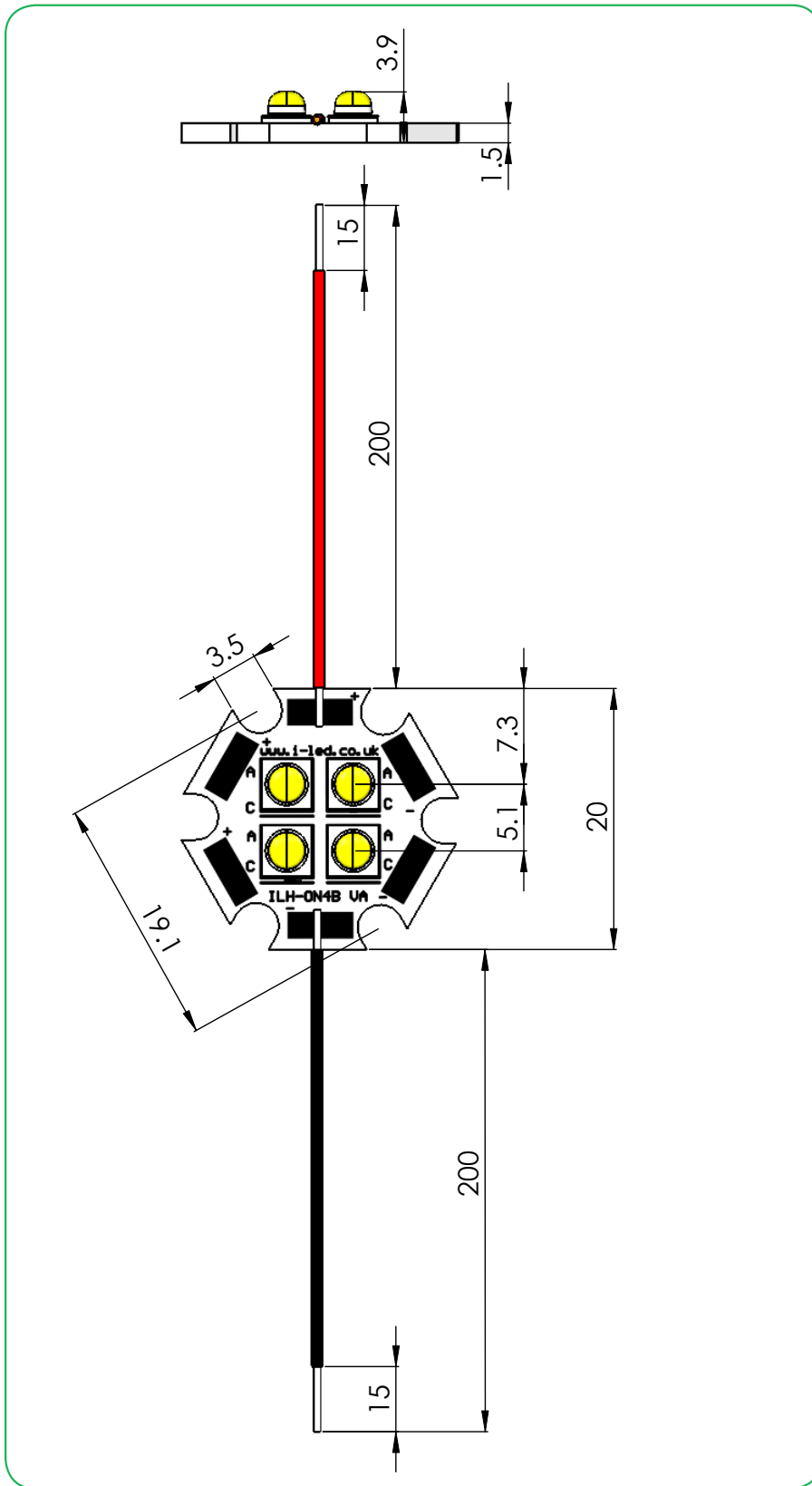
Radiation of single LED (IW)



Radiation of single LED (IN)



Technical Drawing with Cables (mm)



3D drawing files are available on request from ILS. Please call or email

OSLON® 4 PowerStar IR Lens

LEDiL precision-engineered Lenses and Reflectors allow for rapid deployment of all types of light fixtures, including street lights, wall-wash, high-bay, sconces, emergency beacons, parking garage/low-bay, MR and AR downlights, and dock lights. Precision-engineered for maximum efficiency and durability, LEDiL Lenses and Reflectors are released alongside the latest product releases from our LED suppliers. You select the best LED for the application; choose LEDiL and you're selecting the best optical solution as well.



Although there are currently no optics designed for 4 OSLON IR PowerStars ILS have introduced a range of adaptor plates to complement their range of star and cluster products.

ILS Part Number

ILA-REF-ADP-STAR-01.

[RS No. 111-3733](#)

| LEDiL Part Number | Beam | FWHM | Material/Lens | Material/Holder | Material/Reflector | Colour |
|----------------------|------|------|---------------|-----------------|--------------------|--------|
| C12598_LENINA-M | M | 35 | | | PC | metal |
| CN14582_LENINA-S-DL | S | 25 | PC | | PC | metal |
| CN14583_LENINA-M-DL | M | 37 | PC | | PC | metal |
| CN14584_LENINA-W-DL | W | 55 | PC | | PC | metal |
| CN14585_LENINA-XW-DL | WWW | 71 | | | | white |
| CN14489_LENINA-S | S | 12 | | PC | PC | white |
| CN14490_LENINA-M | M | 21 | | PC | PC | white |
| CN14492_LENINA-XW | WWW | 73 | | PC | PC | white |
| C12606_LENINA-DL | D | N/A | PC | | | clear |
| C12597_LENINA-S | S | 23 | | | PC | metal |
| C12599_LENINA-W | W | 54 | | | PC | metal |
| CN12600_LENINA-S | S | 15 | | PC | PC | metal |
| CN12601_LENINA-M | M | 29 | | PC | PC | metal |
| CN12602_LENINA-W | W | 54 | | PC | PC | metal |
| CN12603_LENINA-S-DL | S | 20 | | PC | PC | metal |
| CN12604_LENINA-M-DL | M | 36 | | PC | PC | metal |
| CN12605_LENINA-W-DL | W | 54 | | PC | PC | metal |
| CN12638_LENINA-S | S | 16 | | PC | PC | metal |
| CN12639_LENINA-M | M | 28 | | PC | PC | metal |
| CN12640_LENINA-W | W | 50 | | PC | PC | metal |
| CN12641_LENINA-S-DL | S | 20 | | PC | PC | metal |
| CN12642_LENINA-M-DL | M | 33 | | PC | PC | metal |
| CN12643_LENINA-W-DL | W | 52 | | PC | PC | metal |
| CN12644_LENINA-S | S | 17 | | PC | PC | metal |
| CN12645_LENINA-M | M | 21 | | PC | PC | metal |
| CN12646_LENINA-W | W | 57 | | PC | PC | metal |
| CN12647_LENINA-S-DL | S | 24 | | PC | PC | metal |
| CN12649_LENINA-W-DL | W | 59 | | PC | PC | metal |

| LEDiL Part Number | Beam | FWHM | Material/Lens | Material/Holder | Material/Reflector | Colour |
|---------------------|------|------|---------------|-----------------|--------------------|--------|
| CN12650_LENINA-S | S | 17 | | PC | PC | metal |
| CN12651_LENINA-M | M | 30 | | PC | PC | metal |
| CN12652_LENINA-W | W | 48 | | PC | PC | metal |
| CN12653_LENINA-S-DL | S | 22 | | PC | PC | metal |
| CN12654_LENINA-M-DL | M | 35 | | PC | PC | metal |
| CN12655_LENINA-W-DL | W | 50 | | PC | PC | metal |
| CN12656_LENINA-S | S | 28 | | PC | PC | metal |
| CN12657_LENINA-M | M | 44 | | PC | PC | metal |
| CN12658_LENINA-W | W | 64 | | PC | PC | metal |
| CN12659_LENINA-S-DL | S | 32 | | PC | PC | metal |
| CN12660_LENINA-M-DL | M | 47 | | PC | PC | metal |
| CN12661_LENINA-W-DL | W | 60 | | PC | PC | metal |
| CN12700_LENINA-S | S | 15 | | PC | PC | metal |
| CN12701_LENINA-M | M | 26 | | PC | PC | metal |
| CN12702_LENINA-W | W | 56 | | PC | PC | metal |
| CN12703_LENINA-S-DL | S | 16 | | PC | PC | metal |
| CN12704_LENINA-M-DL | M | 30 | | PC | PC | metal |
| CN12706_LENINA-S | S | 27 | | PC | PC | metal |
| CN12707_LENINA-M | M | 40 | | PC | PC | metal |
| CN12708_LENINA-W | W | 58 | | PC | PC | metal |
| CN12709_LENINA-S-DL | S | 30 | | PC | PC | metal |
| CN12710_LENINA-M-DL | M | 40 | | PC | PC | metal |
| CN12711_LENINA-W-DL | W | 56 | | PC | PC | metal |
| CN12918_LENINA-S | S | 17 | | PC | PC | metal |
| CN12919_LENINA-M | M | 28 | | PC | PC | metal |
| CN12920_LENINA-W | W | 50 | | PC | PC | metal |
| CN12921_LENINA-S-DL | S | 18 | | PC | PC | metal |
| CN12922_LENINA-M-DL | M | 32 | | PC | PC | metal |
| CN12923_LENINA-W-DL | W | 58 | | PC | PC | metal |
| CN12932_LENINA-S | S | 16 | | PC | PC | metal |
| CN12933_LENINA-M | M | 30 | | PC | PC | metal |
| CN12934_LENINA-W | W | 55 | | PC | PC | metal |
| CN12935_LENINA-S-DL | S | 17.5 | PC | PC | PC | metal |
| CN12936_LENINA-M-DL | M | 30 | PC | PC | PC | metal |
| CN12937_LENINA-W-DL | W | 56 | PC | PC | PC | metal |
| C12958_LENINA-XW | WWW | 74 | | | HRPC | white |
| CN12959_LENINA-XW | WWW | 72 | | PC | HRPC | white |
| CN12960_LENINA-XW | WWW | 74 | | PC | HRPC | white |
| CN12961_LENINA-XW | WWW | 76 | | PC | HRPC | white |

| LEDiL Part Number | Beam | FWHM | Material/Lens | Material/Holder | Material/Reflector | Colour |
|----------------------|------|------|---------------|-----------------|--------------------|--------|
| CN12962_LENINA-XW | WWW | 73 | | PC | HRPC | white |
| CN12963_LENINA-XW | WWW | 75 | | PC | HRPC | white |
| CN12966_LENINA-XW | WWW | 72 | | PC | HRPC | white |
| CN12968_LENINA-XW | WWW | 73 | | PC | HRPC | white |
| CN12969_LENINA-XW | WWW | 72 | | PC | HRPC | white |
| CN12970_LENINA-XW-DL | WWW | 70 | PC | PC | HRPC | white |
| CN12971_LENINA-XW-DL | WWW | 71 | PC | PC | HRPC | white |
| CN12973_LENINA-XW-DL | WWW | 87 | PC | PC | HRPC | white |
| CN12974_LENINA-XW-DL | WWW | 73 | PC | PC | HRPC | white |
| CN12975_LENINA-XW-DL | WWW | 72 | PC | PC | HRPC | white |
| CN12976_LENINA-XW-DL | WWW | 72 | PC | PC | HRPC | white |
| CN12976_LENINA-XW-DL | WWW | 71 | PC | PC | HRPC | white |
| CN12976_LENINA-XW-DL | WWW | 71 | PC | PC | HRPC | white |
| CN12977_LENINA-XW-DL | WWW | 68 | PC | PC | HRPC | white |
| CN12978_LENINA-XW-DL | WWW | 72 | PC | PC | HRPC | white |
| CN12978_LENINA-XW-DL | WWW | 74 | PC | PC | HRPC | white |
| CN12979_LENINA-XW-DL | WWW | 71 | PC | PC | HRPC | white |
| CN13110_LENINA-S | S | 24 | | PC | PC | metal |
| CN13111_LENINA-M | M | 39 | | PC | PC | metal |
| CN13112_LENINA-W | W | 64 | | PC | PC | metal |
| CN13113_LENINA-S-DL | S | 26 | PC | PC | PC | metal |
| CN13114_LENINA-M-DL | M | 42 | PC | PC | PC | metal |
| CN13115_LENINA-W-DL | W | 61 | PC | PC | PC | metal |
| CN13196_LENINA-S | S | 10 | | PC | PC | metal |
| CN13197_LENINA-M | M | 17 | | PC | PC | metal |
| CN13199_LENINA-S-DL | S | 12 | PC | PC | PC | metal |
| CN13200_LENINA-M-DL | M | 22 | PC | PC | PC | metal |
| CN13201_LENINA-W-DL | W | 48 | PC | PC | PC | metal |
| CN13201_LENINA-W-DL | W | 47 | PC | PC | PC | metal |
| CN13203_LENINA-XW-DL | W | 69 | | PC | PC | white |
| CN13344_LENINA-S | S | 22 | | PC | PC | metal |
| CN13345_LENINA-M | M | 33 | | PC | PC | metal |
| CN13346_LENINA-W | W | 51 | | PC | PC | metal |
| CN13347_LENINA-S-DL | S | 23 | PC | PC | PC | metal |
| CN13348_LENINA-M-DL | M | 35 | PC | PC | PC | metal |
| CN13349_LENINA-W-DL | W | 52 | PC | PC | PC | metal |
| CN13351_LENINA-XW | WWW | 70 | | PC | HRPC | white |
| CN13352_LENINA-XW-DL | WWW | 70 | PC | PC | HRPC | white |
| CN14093_LENINA-S | S | 40 | | PC | PC | metal |

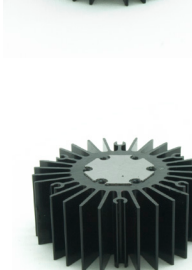
| LEDiL Part Number | Beam | FWHM | Material/Lens | Material/Holder | Material/Reflector | Colour |
|----------------------|------|------|---------------|-----------------|--------------------|--------|
| CN14094_LENINA-M | M | 35 | | PC | PC | metal |
| CN14095_LENINA-W | W | 67 | | PC | PC | metal |
| CN14096_LENINA-XW | WWW | 76 | | PC | | metal |
| CN14097_LENINA-XW-DL | WWW | 77 | | PC | | metal |
| CN14098_LENINA-W-DL | W | 60 | | PC | PC | metal |
| CN14099_LENINA-M-DL | M | 52 | | PC | PC | metal |
| CN14100_LENINA-S-DL | S | 40 | PC | PC | PC | metal |
| CN14101_LENINA-S | S | 15 | | PC | PC | metal |
| CN14102_LENINA-M | M | 28 | | PC | PC | metal |
| CN14103_LENINA-W | W | 0 | | PC | PC | metal |
| CN14104_LENINA-XW | WWW | 75 | | PC | | metal |
| CN14105_LENINA-S-DL | S | 0 | PC | PC | PC | metal |
| CN14106_LENINA-M-DL | M | 31 | | PC | PC | metal |
| CN14107_LENINA-W-DL | W | 0 | PC | PC | PC | metal |
| CN14108_LENINA-XW-DL | WWW | 75 | PC | PC | PC | metal |

OSLON® 4 PowerStar IR Heatsink Options

ILS has a series of Aluminium Alloy Heatsinks to be used with our standard range of PowerStars and PowerClusters. These Heatsinks are supplied with fixing screws for the light engine and for fixing to a base plate. They also come with Thermal Interface Material (TIM) attached to the top surface. More versions will be introduced over the coming months and we are also happy to manufacture custom Heatsinks to your request.

| | |
|-----|---|
| | Operates under the recommended ILS junction temperature |
| | Operates under the recommended LED maximum junction temperature |
| | Not suitable for use |
| N/A | Heatsink not designed for use with this product |

| ILS Product | | No Heatsink, in free air | ILA-HSINK-STAR-50X20MM. | ILA-HSINK-STAR-50X40MM. | ILA-HSINK-STAR-50X60MM. | ILA-HSINK-STAR-50X80MM. | ILA-HSINK-70X70X55MM. | ILA-HSINK-78X46X25MM. |
|---------------------------|--------|--------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-----------------------|-----------------------|
| OSLON® 1 IR PowerStar | 350mA | | | | | | | |
| | 700mA | | | | | | | |
| | 1000mA | | | | | | | |
| OSLON® 4 IR PowerStar | 350mA | | | | | | | |
| | 700mA | | | | | | | |
| | 1000mA | | | | | | | |
| OSLON® 9 IR PowerCluster | 350mA | | | | | | | |
| | 700mA | | | | | | | |
| | 1000mA | | | | | | | |
| OSLON® 16 IR PowerCluster | 350mA | | | | | | | |
| | 700mA | | | | | | | |
| | 1000mA | | | | | | | |







OSLON® 4 PowerStar IR Power Supply Options

ILS has a comprehensive range of standard Power Supplies. The table below shows the total number of ILS products each Power Supply can drive.

Additional Power Supplies are being introduced so please call us or check our website for the latest offering.

| ILS Driver Part Number | Rating (Watts) | Current (mA) | Forward Voltage | |
|----------------------------|----------------|---|---|---|
| ILA-1CH-LED-TESTER-PREC-01 | 16W | 10-700mA | 2-20V |  |
| IZC035-004F-4065C-SAL | 4W | 350mA | 3-12V |  |
| IZC035-008F-5065C-SA | 8W | 350mA | 3-36V |  |
| IZC035-017F-0067A-SA | 17W | 350mA | 6-48V |  |
| IZC035-018T-9500A-SX | 18W | 350mA | 15-52V |  |
| IZC050-018T-9500A-SX | 18W | 500mA | 9-36V |  |
| IZC070-018T-9500A-SX | 18W | 700mA | 6-26V |  |
| IZC070-035F-0067C-SA | 35W | 700mA | 9-48V |  |
| IZC045-040A-9266C-SA | 40W | 450mA | 30-89V |  |
| IZC095-040M-9067C-SAL | 40W | 950mA | 25-42V |  |
| IZCVAR-040M-9020C-SAL | 40W | 350mA 500mA 600mA 700mA 900mA 1050mA | 2-100V 2-80V 2-67V 2-57V 2-45V 2-40V |  |

| ILS Driver Part Number | Rating (Watts) | Current (mA) | Forward Voltage | |
|------------------------|----------------|--------------|-----------------|---|
| IZC070-050A-9267C-SA | 50W | 700mA | 24-72V |  |
| IZC050-060F-9067C-QA | 60W | 500mA | 40-110V |  |
| IZC070-075A-9267C-SA | 75W | 700mA | 54-108V |  |
| IZC140-120M-9065C-SAL | 120W | 1400mA | 54-108V |  |

Thermal Interface Material Options

ILS have produced a range of High-performance, cost effective Thermal Interface Materials to match perfectly their standard products.

These products fill the air pockets between the two surfaces, forming a continuous layer to conduct heat away from the LED to the Heatsink.

ILS offer TIM in three options – double sided adhesive, single sided adhesive and non adhesive.

| Product | Non Adhesive | Single Sided Adhesive | Double Sided Adhesive |
|-----------------|--------------------------|--------------------------|---------------------------|
| Star | ILA-TIM-STAR-0A | ILA-TIM-STAR-1A | ILA-TIM-STAR-2A. |
| 25x25mm Cluster | ILA-TIM-CLUSTER-25x25-0A | ILA-TIM-CLUSTER-25x25-1A | ILA-TIM-CLUSTER-25x25-2A. |
| 30x30mm Cluster | ILA-TIM-CLUSTER-30x30-0A | ILA-TIM-CLUSTER-30x30-1A | ILA-TIM-CLUSTER-30x30-2A. |
| 300x20mm Strip | ILA-TIM-STRIP-300x20-0A | ILA-TIM-STRIP300x20-1A | ILA-TIM-STRIP-300x20-2A. |
| 25x15mm Strip | ILA-TIM-STRIP-25x15-0A | ILA-TIM-STRIP-25x15-1A | ILA-TIM-STRIP-25x15-2A. |
| 58x58mm Square | ILA-TIM-SQUARE-58X58-0A | ILA-TIM-SQUARE-58X58-1A | ILA-TIM-SQUARE-58X58-2A. |

Other sizes are available, including customised parts

Assembly Information

- The mounting of the OSOLON® 4 PowerStar IR has to be on a metal Heatsink.
- In order to optimise the thermal management, the metal surface needs to be clean (dirt and oil free) and planar for the best contact with the LED module. A thermal grease or heat transfer material is highly recommended.

Safety Information

- The LED module itself and all its components must not be mechanically stressed.
- Assembly must not damage or destroy conducting paths on the circuit board.
- The mounting of the module is carried out by attaching it at the mounting holes. Metal mounting screws must be

insulated with synthetic washers to prevent circuit board damage and possible short circuiting.

- To avoid mechanical damage to the connecting cables, the boards should be attached securely to the intended substrate. Heavy vibration should be avoided.
- Observe correct polarity!
- Depending on the product, incorrect polarity will lead to emission of red or no light. The module can be destroyed!
- Pay attention to standard ESD precautions when installing the OSLO[®] 4 PowerStar IRs.
- The OSLO[®] 4 PowerStar IRs, as manufactured, have no conformal coating and therefore offer no inherent protection against corrosion.
- Damage by corrosion will not be accepted as a materials defect claim. It is the user's responsibility to provide suitable protection against corrosive agents such as moisture and condensation and other harmful elements.
- For outdoor usage, a housing is definitely required to protect the board against environmental influences. The design of the housing must correspond to the IP standards in the application. It is also the responsibility of the user to ensure any housings or modifications keep the T_c junction temperature to within stated ranges.
- To also ease the luminaire/installation approval, electronic control gear for LED or LED modules should carry the CE mark and be ENEC certified. In Europe the declarations of conformity must include the following standards: CE: EC 61374-2-13, EN 55015, IEC 61547 and IEC 61000-3-2 - ENEC: 61374-2-13 and IEC/EN 62384.
- Depending on the mode of operation, these devices emit highly concentrated non visible infrared light which can be hazardous to the human eye. Products which incorporate these devices have to follow the safety precautions given in IEC 60825-1 and IEC 62471.

For further information please contact ILS

The values contained in this data sheet can change due to technical innovations. Any such changes will be made without separate notification.