

Thread boring bar, internal, left, with internal cooling

for holding thread turning inserts for internal machining

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Application

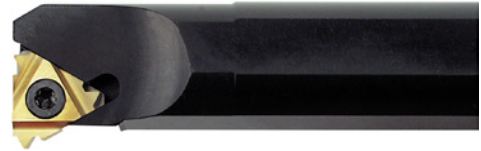
For female thread machining for thread turning inserts.

Version

- precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish quality
- internal cooling for excellent process reliability and good chip removal



Art. No.	17747 375
ISO name	SIR/L 0025 R22B
Suitable for indexable insert size	22
Min. bore diameter	29 mm
Cutting edge diameter	25 mm
Shaft diameter	25 mm
Length	200 mm
Programming size	18.1 mm
Coolant supply	Internal
Tool design	Left

EAN-Code

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