











# **Model Number**

#### VDM28-8-L1-IO/73c/110/122

Distance sensor with 4-pin, M12 x 1 connector

# **Features**

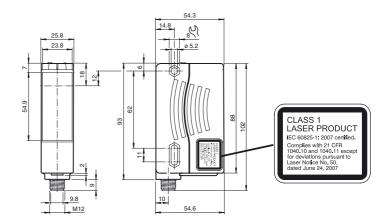
- · Distance measurement using object
- Measuring method PRT (Pulse Ranging Technology)
- Accurate, clear, and reproducible measuring results
- Minimal black-white difference
- · Red laser as the light emitter
- Version with IO-Link interface
- · Version with analog output
- Version with laser class 1

#### **Product information**

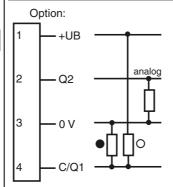
The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 8 m and an absolute accuracy of 25 mm.

The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

#### **Dimensions**



### **Electrical connection**

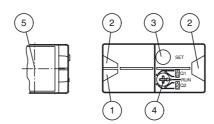


- O = Light on
- = Dark on

# **Pinout**



# Indicators/operating means



1	Operating display	green
2	Signal display	yellow
3	TEACH-IN button	
4	Mode rotary switch	
5	Laser output	

#### **Technical data**

General	specifications
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Measurement range 0.2 ... 8 m Kodak white (90%) Reference target

Light source laser diode typ. service life 85,000 h at Ta = +25 °C

Light type modulated visible red light

Laser nominal ratings

Laser class

LASER LIGHT, DO NOT STARE INTO BEAM Note

Wave length 660 nm Beam divergence < 1.5 mrad Pulse length approx. 4 ns Repetition rate 250 kHz max. pulse energy < 1.5 nJAngle deviation max. ± 2°

Pulse Ranging Technology (PRT) Measuring method Diameter of the light spot < 10 mm at a distance of 8 m at 20 °C

Ambient light limit 50000 Lux Temperature influence typ. ≤ 0.25 mm/K

Functional safety related parameters

 $MTTF_d$ 200 a Mission Time (T<sub>M</sub>) 10 a Diagnostic Coverage (DC) 0 %

Indicators/operating means

Operation indicator LED green

Function indicator 2 LEDs yellow for switching state

Teach-In indicator Teach-In: LED green/yellow equiphase flashing; 2.5 Hz Teach Error:LED green/yellow non equiphase flashing; 8.0 Hz Control elements 5-step rotary switch for operating modes selection (threshold

setting and operating modes)

Control elements Switch for setting the threshold values

**Electrical specifications** 

Operating voltage 10 ... 30 V DC / when operating in IO-Link mode: 18 ... 30 V Ripple 10 % within the supply tolerance

No-load supply current ≤ 70 mA / 24 V DC I۵

Time delay before availability 1.5 s

Interface

Interface type IO-Link Protocol IO-Link V1.0 Cycle time min. 2.3 ms COM 2 (38.4 kBaud) Mode

Process data witdh 16 bit SIO mode support ves

Output

Push-pull output, short-circuit protected, reverse polarity protec-Signal output

Switching voltage max. 30 V DC Switching current max. 100 mA

1 analog output 4 ... 20 mA, short-circuit/overload protected Measurement output

Switching frequency 50 Hz Response time 10 ms

Measurement accuracy

Absolute accuracy + 25 mm Repeat accuracy < 5 mm

Ambient conditions

-30 ... 50 °C (-22 ... 122 °F) Ambient temperature Storage temperature -30 ... 70 °C (-22 ... 158 °F)

Mechanical specifications

Degree of protection Connection 4-pin, M12 x 1 connector

Material

Plastic ABS Housing Optical face Plastic pane Mass 90 g

Compliance with standards and directives

Directive conformity

EMC Directive 2004/108/EC

Standard conformity

EN 60947-5-2:2007 Product standard

IEC 60947-5-2:2007

IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 Laser class except for deviations pursuant to Laser Notice No. 50, dated

June 24, 2007

# Approvals and certificates

# Laserlabel

# CLASS 1 LASER PRODUCT

IEC 60825-1: 2007 certified.

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

### **Accessories**

#### IO-Link-Master-USB DTM

Communication DTM for use of IO-Link-Master

#### **PACTware 4.X**

**FDT Framework** 

#### IO-Link-Master02-USB

IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection

#### **VDM28 IODD**

IODD for communication with VDM28-IO-Link sensors

### **IODD Interpreter DTM**

Software for the integration of IODDs in a frame application (e. g. PACTware)

# VDM28-IO-Link DTM

Device DTM for communication with VDM28-IO-Link sensors

# **OMH-05**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

#### OMH-21

Mounting bracket

### **OMH-07**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

#### OMH-22

Mounting bracket

#### OMH-MLV11-K

dove tail mounting clamp

# OMH-RLK29-HW

Mounting bracket for rear wall mounting

#### OMH-RL28-C

Weld slag cover model

#### OMH-K01

dove tail mounting clamp

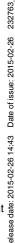
#### OMH-K03

dove tail mounting clamp

## **OMH-VDM28-01**

Metal enclosure for inserting protective panes or apertures

Other suitable accessories can be found at www.pepperl-fuchs.com





Protection class

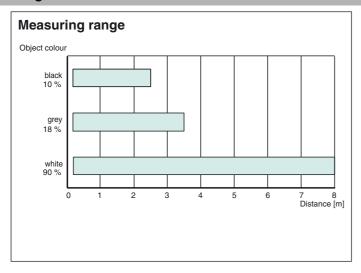
II, rated voltage ≤ 250 V AC with pollution degree 1-2 according to IEC 60664-1

UL approval

CULus Listed, Class 2 Power Source, Type 1 enclosure

CCC approval / marking not required for products rated ≤36 V

# Curves/Diagrams



# **Preferences**

#### Teach-In:

You can use the rotary switch to select the relevant switching threshold A and/or B for teaching in for switching output Q1.

The yellow LEDs indicate the current state of the selected output.

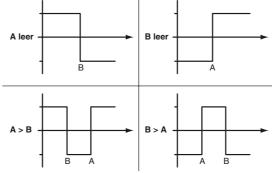
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

Successful Teach-In is indicated by alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by rapidly alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

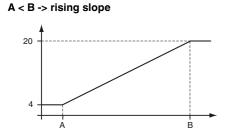
Minimum and maximum values for the analog output Q2 are taught in in the same way as those for the switching output:

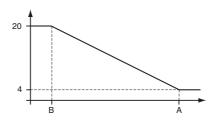
A > B -> falling slope

The following values apply: A = 4 mA

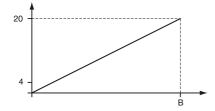
$$B = 20 \text{ mA}$$

This provides three different options for operation:





#### A empty -> zero start point



#### Reset to default settings:

Factory setting for switching output Q1:

· Switching output inactive

Factory setting for analog output Q2:

A = 200 mm

B = 5000 mm



Value B cannot be deleted

The "zero start point" operating mode can be obtained by deleting value A

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- When the green LED lights up continuously, the procedure is complete.

#### **Error messages:**

- · Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- Teach error:In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.

# $\tilde{\Pi}$

#### Note:

The difference in the taught-in distance measured values for switching thresholds A and B must be greater than 20 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.

Switching threshold A can be deleted or set to a value of zero.

(E.g., when setting the "zero start point" curve).

However, switching threshold B can neither be deleted nor set to a value of zero.

# Laser notice laser class 1

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.