

Miniature cutting insert, type AF HC56 15

for axial recessing

ATORN[®]

Application

For axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.



Version

- solid carbide cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- sturdy geometry for axial cutter insert
- innovative coating technology for universal use with extremely demanding service life requirements

Art. no.	17131 160
Shaft diameter	4 mm
ISO name	AF
Length	51 mm
Clearance length	15 mm
Recessing width	1.5 mm
Plunge depth	2.8 mm
Programming size	1.95 mm
Min. bore diameter	5 mm
Machining direction	Right
Carbide type	HC56 15
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

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