

## SDUC offset steel boring bar, positive, right

For longitudinal and copy turning using DC indexable inserts

**ATORN**<sup>®</sup>



### Application

For longitudinal and copy turning using DC 55° indexable inserts

### Version

- Precision-made boring bar, **steel**, with internal cooling, D type, 93.5° pitch angle, 55° tip angle, 7° clearance angle

### Advantage

- Slim contour, optimised for copy turning work
- Positive body geometry ensures low cutting forces

<b>Art. No.</b>	<b>17827 651</b>
<b>ISO name</b>	A0408F SDUC R/L 04
<b>Min. bore diameter</b>	5.6 mm
<b>Tapered diameter</b>	4 mm
<b>Shaft diameter</b>	8 mm
<b>Clearance length</b>	15 mm
<b>Length</b>	80 mm
<b>Clamping surface height</b>	7 mm
<b>Programming size</b>	3 mm
<b>Suitable for indexable inserts</b>	DC.. 04..
<b>Tool design</b>	Left
<b>DIN</b>	8024

### EAN-Code

4050293561999