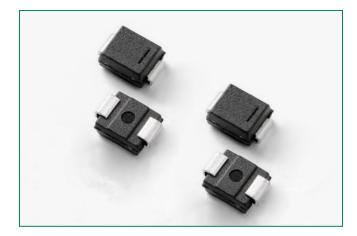


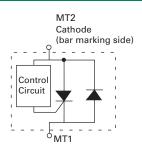
# Automotive PLED Unidirectional Series (PLEDxUx-A) Automotive grade HF Rohs S



#### **Agency Approvals**

Agency	Agency File Number
<b>91</b>	E133083

# **Schematic Symbol**



#### Description

Automotive PLED Unidirectional Series (PLEDxUx-A) open LED protectors provide a switching electronic shunt path around a single LED that fails as an open circuit. This ensures the remaining string of LEDs will continue to function even though a single LED in the string has failed open. It also provides reverse battery or reverse power polarity protection.

This series is designed for automotive applications such as automotive car head lamp, tail lamp, LED indicator protection, aircraft runway lighting and other applications need high reliability requirements.

Compatible with one, two and three watt LEDs that have a nominal 3V forward characteristic.

#### Features & Benefits

- AEC-Q101 Qualified and PPAP Capable
- Fast switching
- Reverse Battery/Power
  Protection
- Automatically resets after power cycle
- Available in standard DO-214AA package
- Compatible with industrial lighting environments
- IEC-61000-4-2 ESD 30kV (Air), 30kV (Contact)
- ESD protection of data lines in accordance with IEC 61000-4-2 (IEC801-2)
- Compatible with PWM frequencies up to 10 kHz
- RoHS compliant and halogen-free

#### **Electrical Characteristics** (All parameters are measured at $T_{A}=25^{\circ}$ C unless otherwise noted)

Part Number	Marking	V <sub>DRM</sub> @I <sub>DRM</sub> =5µA Volts Min	V <sub>s</sub> @100V/µs Volts	I <sub>H</sub> mAmps Max	I <sub>s</sub> mAmps Max	I <sub>⊤</sub> @V <sub>⊤</sub> Amps Max	V <sub>T</sub> Volts Max	I <sub>F</sub> @V <sub>F</sub> Amps Max	V <sub>F</sub> Volts Max	I <sub>o</sub> 1 Amps Min	Critical rate of rise dV/dt Volts
PLED6US-A	AL6U	6	Max 27	30	50	1.0	1.2	1.0	1.0	1.0	Max 250V/µs
PLED9US-A	AL9U	9	30	30	50	1.0	1.2	1.0	1.0	1.0	250V/µs
PLED13US-A	AL13U	13	44	30	50	1.0	1.2	1.0	1.0	1.0	250V/µs
PLED18US-A	AL18U	18	55	30	50	1.0	1.2	1.0	1.0	1.0	250V/µs
PLED35US-A	AL35U	35	83	30	50	1.0	1.2	1.0	1.0	1.0	250V/µs

note:

1. I<sub>o</sub>- Operation current tested @ aluminium boards, ambient temp 85°C

#### **Thermal Considerations**

Symbol	Parameter	Value	Unit
TJ	Operating Junction Temperature Range	-55 to +150	°C
T <sub>s</sub>	Storage Temperature Range	-65 to +150	°C
R <sub>eja</sub>	Thermal Resistance: Junction to Ambient	DO-214AA: 125 <sup>1</sup> DO-214AA: 40 <sup>2</sup>	°C/W

Notes:

1) Standard FR-4 PCB with Copper Pads (Recommended Size)

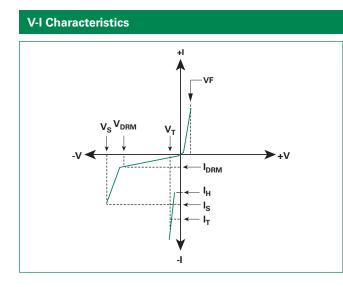
2) Aluminium PCB

Thickness: 1.6mm

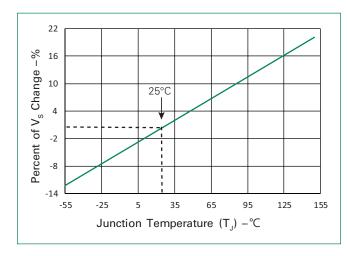
Grade: 1-2 W/mK Thermal Conductivity Trace thickness: 2 oz

Insulation layer thickness: 215 µm

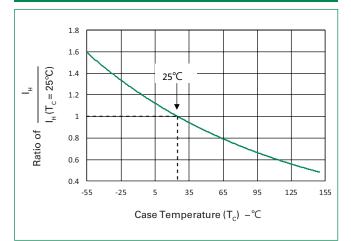
Solder Pad Dimensions: 2.0mm x 2.8mm (Recommended Size)



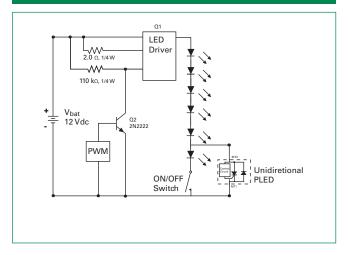
Normalized VS Change vs. Junction Temperature



## Normalized DC Holding Current vs. Case Temperature



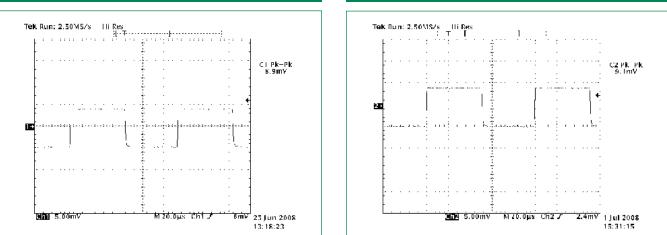
#### LED Interference Test Circuit



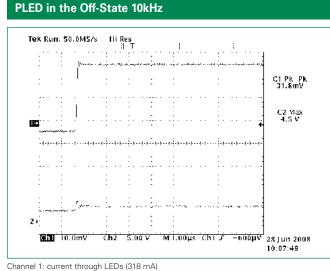


# 6 LEDs in Series 50% Duty Cycle 10kHz

#### 5 LEDs and 1 PLED in Series 50% Duty Cycle 10kHz

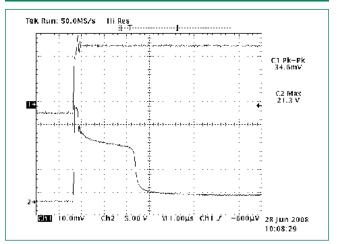


Note: These two graphs show the current magnitude through the LED string with and without the PLED included. There is no noticeable effect on the LED current magnitude when the PLED is included in the circuit as compared to the LED current magnitude when the PLED is not in the circuit. (The conversion factor for the test measurement in the graphs above is 10mA/mV for the Pearson coil measurement, therefore, the current magnitude in the first figure is 10mA\*8.9 = 89mA, while the second figure is 91mA.)



Channel 2: voltage across PLED component (4.5 V)

#### PLED component zeners and then turns fully on 10kHz

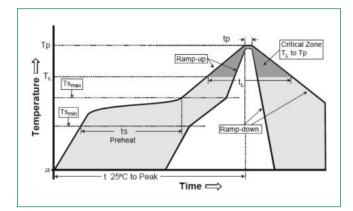


Channel 1: current through LEDs (346 mA) and PLED component once it is fully turned on 2.5 µsec later Channel 2: voltage across PLED component (21.3 V before PLED crowbars with 2 V drop)



### Soldering Parameters

Reflow Co	ndition	Pb – Free assembly		
Pre Heat	-Temperature Min (T <sub>s(min)</sub> )	150°C		
	-Temperature Max (T <sub>s(max)</sub> )	200°C		
	-Time (min to max) (t <sub>s</sub> )	60 – 180 secs		
Average ra (T <sub>L</sub> ) to pea	amp up rate (LiquidusTemp k	3°C/second max		
T <sub>S(max)</sub> to T <sub>L</sub>	- Ramp-up Rate	3°C/second max		
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C		
	-Temperature (t <sub>L</sub> )	60 – 150 seconds		
PeakTemp	erature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C		
Time with Temperatu	in 5°C of actual peak ıre (t <sub>p</sub> )	30 seconds		
Ramp-dov	vn Rate	6°C/second max		
Time 25°C	to peakTemperature (T <sub>P</sub> )	8 minutes max		
Do not exc	ceed	260°C		



#### **Environmental Specifications**

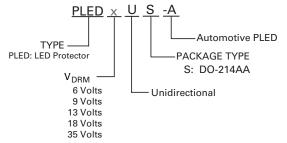
High Temp Voltage Blocking	80% Rated V <sub>DRM</sub> (V <sub>DC</sub> Peak) +150°C, 1008 hrs. MIL-STD-750 (Method 1040) JEDEC, JESD22-A-101			
Temp Cycling	-55°C to +150°C, 15 min. dwell, 1000 cycles. MILSTD-750 (Method 1051) EIA/JEDEC, JESD22-A104			
Biased Temp & Humidity	80% Rated V <sub>DRM</sub> (+85°C) 85% RH, 504 up to 1008 hrs. EIA/JEDEC, JESD22-A-101			
Unbiased Highly Accelerated Stress Test	+130°C,85%RH,2atm,96hrs.JESD22A-118			
Resistance to Solder Heat	+260°C, 10 secs. MIL-STD-750 (Method 2031)			
Moisture Sensitivity Level	85%RH, +85°C, 168 hrs., 3 reflow cycles (+260°C Peak). JEDEC-J-STD-020, Level 1			

Physical Specifications				
	1			
Terminal Material	Copper Alloy			
Terminal Finish	100% Matte Tin Plated			
Body Material	UL recognized compound meeting flammability classification V-0			

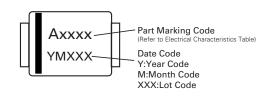


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#### Part Marking System



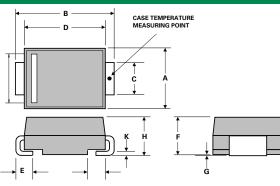


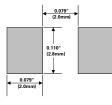
# PLED Open LED Protectors Automotive PLED Unidirectional Series

#### Packaging

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Package	Description	Packaging Quantity	Industry Standard
S	D O - 2 1 4 A A	2500	EIA-481-1

#### **Dimensions - DO-214 AA Package**



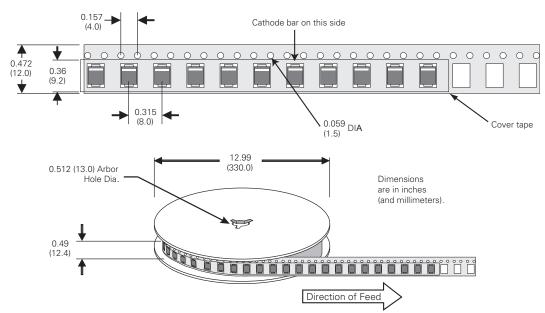


Inches Max Max 0.130 0.156 3.30 3.95 А В 0.201 0.220 5.10 5.60 С 0.077 0.087 1.95 2.20 D 0.159 0.181 4.05 4.60 Е 0.030 0.063 0.75 1.60 F 0.075 0.096 1.90 2.45 G 0.002 0.008 0.05 0.20 Н 0.077 0.104 1.95 2.65 Κ 0.006 0.016 0.15 0.41

Recommended solder pad layout (Reference Only)

#### **DO-214AA Embossed Carrier Reel Pack (RP)**

#### Meets all EIA-481-1 Standards



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