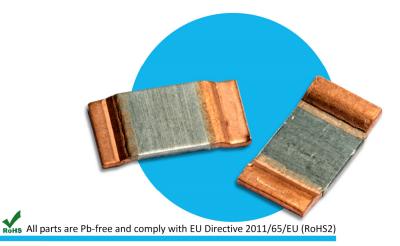
Resistors

Low Resistance Metal Alloy Power Resistors

LRMAP3920

- Resistance range 0.2mΩ to 2mΩ
- Excellent long-term stability
- High power up to 5W
- Current sensing for power electronics
- AEC-Q200 qualified
- RoHS compliant & halogen free





Electrical Data

| | | LRMAP3920 | | | | | | | |
|--|--------|------------|-------|-----|-----|-----|------|-----|---|
| Alloy type | | Α | | - | В | | | С | |
| Resistance value | mΩ | 0.2 | 0.3 | 0.5 | 0.7 | 1 | 1 | 1.5 | 2 |
| Power rating, Pr ¹ | W | | 5 4 5 | | | | 4.5 | 4 | |
| Overload rating (5s) | W | 25 | | | 20 | 25 | 22.5 | 20 | |
| Resistance tolerance | % | 1,5 | | | | | | | |
| TCR (20 to 60°C) | ppm/°C | ±200 | ±150 | ±70 | ±60 | ±50 | | | |
| Thermal EMF | μV/°C | <2 | | | | | | | |
| Ambient temperature | °C | -55 to 170 | | | | | | | |
| Maximum terminal temperature at full power | °C | 120 | | | | | | | |

Note 1: Mounted on a high Tg 4"X2" FR4 test board with 2 ounce inner and outer Cu planes. Terminal temperature maintained at <120°C, air temperature 25°C. See Power Derating Curve and Mounting.

Physical Data

| | Dimensions in mm and weight in mg | | | | | | | | | | | |
|------------------|-----------------------------------|-----------|-----------|-----|------|------|------|-----|--|--|--|--|
| Туре | L | L1 | Н | Α | D | В | T | Wt. | | | | |
| туре | ±0.3 | +0.2 -0.3 | +0.3 -0.2 | max | ±0.5 | ±0.1 | nom | nom | | | | |
| LRMAP3920A-R0002 | | 4.0 | | | | | 1.50 | 694 | | | | |
| LRMAP3920B-R0003 | | | | | | | 1.43 | 608 | | | | |
| LRMAP3920B-R0005 | | | | | | | 0.85 | 380 | | | | |
| LRMAP3920B-R0007 | 40.0 | | F 2 | 0.6 | 2.0 | 0.5 | 0.62 | 271 | | | | |
| LRMAP3920B-R001 | 10.0 | 5.0 | 5.2 | 0.6 | 2.0 | 0.5 | 0.43 | 188 | | | | |
| LRMAP3920C-R001 | | | | | | | 1.36 | 542 | | | | |
| LRMAP3920C-R0015 | | | | | | | 0.90 | 361 | | | | |
| LRMAP3920C-R002 | | | | | | | 0.67 | 277 | | | | |

Marking

The component is laser marked with the ohmic value and tolerance.

Solvent Resistance

The component is resistant to all normal industrial cleaning solvents suitable for printed circuits.

Construction

The component is formed from a continuous band of E-beam welded (EBW) precision resistive strip. Various alloys are used based on the resistance value.

General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.



Low Resistance Metal Alloy Power Resistors

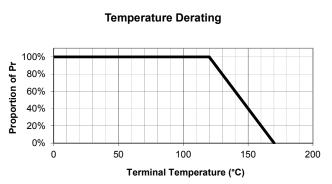


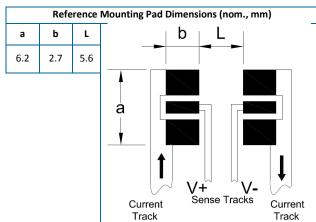
LRMAP3920 Series

Performance Data

| T | Bash ad | ΔR | | |
|---------------------------|--|---------|---------|--|
| Test | Method | Typical | Maximum | |
| Load Life | 1000 hours, rated power, T _{terminal} = 120°C | ±0.5% | ±1.0% | |
| Short Term Overload | 5 seconds, 5 x rated power | ±0.1% | ±0.5% | |
| High Temperature Exposure | 1000 hours, 170°C | ±0.3% | ±1.0% | |
| Mechanical Shock | MIL-STD-202 Method 213 | ±0.1% | ±0.5% | |
| Bias Humidity | 1000 hours, 85°C, 85%RH | ±0.2% | ±1.0% | |
| Moisture Resistance | MIL-STD-202 method 106 | ±0.1% | 0.2% | |
| Temperature Cycle | 1000 cycles, -55 to +125°C, 15 minute dwell | ±0.1% | ±0.5% | |
| Resistance to Solder Heat | MIL-STD-202 Method 210 | ±0.3% | ±0.5% | |
| Vibration | MIL-STD-202 Method 204 | ±0.1% | ±0.2% | |
| Low Temperature Storage | 1000 hours, -55°C | ±0.1% | ±0.2% | |
| Resistance to Solvents | MIL-STD-202 Method 215 | no da | ımage | |
| Solderability | J-STD-002 | >95% c | overage | |

Power Derating Curve & Mounting

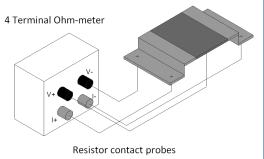




Measurement

 $Resistance\ testing\ for\ the\ LRMAP3920\ is\ performed\ on\ the\ underside\ of\ the\ copper\ contacts\ using\ the\ following\ method.$

| Measurement current | 1A (1.5-2.0mΩ) | |
|--------------------------------------|-----------------|-----------------|
| Measurement current | 3A (0.2-1.49mΩ) | 4 Terminal Ohm- |
| Probe spacing along component length | 8.80mm | |
| Probe spacing across component width | 2.44mm | |
| Probe tip diameter | ≤0.5mm | |
| | • | V+ |



Resistors

Low Resistance Metal Alloy Power Resistors



LRMAP3920 Series

Processing

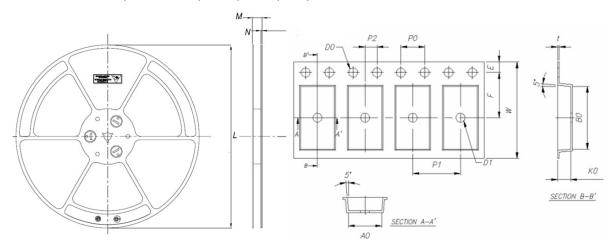
LRMAP3920 series resistors are suitable for IR reflow soldering. The recommended reflow profile for Pb-free soldering, for example using SAC387 alloy (Sn 95.5%, Ag 3.8%, Cu 0.7%), is as follows:

Pre-heat: 30s to 45s at 180°C Soldering: 20s to 40s at 250°C

Peak: 260°C

Packaging

LRMAP3920 resistors are packed in 16mm plastic tape, 3000 pieces per reel.



| All Dimension | All Dimensions in mm | | | | | | | | | | | | | | | |
|-----------------------------------|----------------------|-------------------|----------------------|-------------------|-------------------|-------------------|-----------------------------|-----------------------------|-----------------|-----------------|--------------------|--------------------|----------------------|------------------------------|--------------------|--------------------|
| LRMAP3920 Type | L ±1.00 | M ±1.00 | N ±0.30/ -0.10 | W ±0.30 | E ±0.10 | F +0.10 | D0 +0.10/ -0.0 | D1 +0.10/ -0.0 | P0 ±0.10 | P1 ±0.10 | P2 ±0.10 | P0x10 ±0.20 | t +0.15/ -0.10 | A0 +0.15/ -0.10 | B0 ±0.12 | KO ±0.10 |
| (B)-R001 (B)-R0007 (C)-R002 | 330 | 21.4 | 21.4 | 16.00 | 1.75 | 7.50 | 1.50 | 1.50 | 4.00 | 8.00 | 2.00 | 40.00 | 0.30 | 5.55 | 10.42 | 1.25 |
| All remaining values | 330 | 21.4 | 21.4 | 16.00 | 1.75 | 7.50 | 1.50 | 1.30 | 4.00 | 8.00 | 2.00 | 40.00 | 0.50 | 5.55 | 10.42 | 2.20 |

Ordering Procedure

Example: LRMAP3920C-R0015FT (1.5 milliohms ±1%, Pb-free)



| | 1 Type | 2 Alloy | 3 Value | 4 Tolerance | 5 Packing |
|---|-----------|------------|------------------|----------------|------------------|
| Γ | LRMAP3920 | Α | 4 / 5 characters | F = ±1% | T = Plastic tape |
| Ī | | В | R = ohms | J = ±5% | 3000/reel |
| | | С | | | <u> </u> |