

Screw tap, extra long HSSE M ISO 2 (6H) 0° B

For universal use up to 1000 N/mm²

ATORN[®]



Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm².

Advantage

- Universal use for maximum flexibility
- Innovative cutting geometry ensures high process reliability even under difficult machining conditions

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	18	12	8	8	8		18		19		18	15		15					

Art. No.	13121 640
Type	UNI 40 Control
Thread type	Metric thread
Thread type x nominal diameter	M4
Pitch	0.7 mm
Hole type	Clearance hole ≤ 3xD
Cutting material	HSSE
Surface	Vaporised
Lead angle shape	B
Tolerance of screw taps	ISO 2 (6H)
Twist angle	0°
Shaft diameter	4.5 mm
Application type/machine type	CNC, Conventional
Core hole diameter	3.3 mm
Coolant supply	External
Length	126 mm
Shank square	3.4 mm
Cutting speed (steel 1000) suitability	1
Cutting speed (steel 1300) suitability	2
Overall stainless steel suitability	1
fitness not iron total	2
fitness Titan/Nickel/Super total	3
Cutting speed (cast) suitability	1
Cutting speed (hard 55) suitability	3
Cutting speed (hard 65) suitability	3

EAN-Code

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