# Thread turning inserts, full profile, 55°, HC5630 for male thread machining, left

## <u> ATORN</u>®

## Application

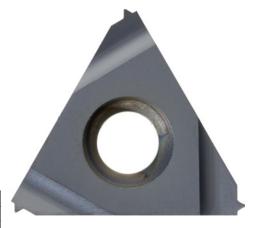
For creating male threads on CNC machines for the material groups of steel, stainless steel and cast iron at medium to high cutting speeds.

■ ground thread turning insert with TiALN coating

## Advantage

- $\blacksquare$  ground thread turning insert, ensures good finish quality, cutting precision and thread with precise profile replication
- high cutting speed and long service life thanks to innovative TiALN coating technology
- high level of productivity and no need to deburr the thread

Art. no.	17741 163
ISO name	16 (ER/EL) 28W
Number of thread starts per inch	28
Machining direction	Left
Carbide type	HC5630
Min./max. Vc in steel	90-120 m/min
Min./max. Vc in stainless steel	80-100 m/min



### **EAN-Code**

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