Miniature cutting insert, type AF HW5615

for axial recessing

Application

Sturdy geometry for axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

solid carbide cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- sturdy geometry for axial cutter insert
- extremely sharp cutting edges ensure cutting with process reliability

Art. no.	17132 220
ISO name	AF
Shaft diameter	5 mm
Length	51 mm
Clearance length	22 mm
Recessing width	1 mm
Plunge depth	1.5 mm
Programming size	2.25 mm
Min. bore diameter	6 mm
Machining direction	Left
Carbide type	HW5615
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

4050293379464



