



Pushing Performance

# HARTING Product Change Notification

PCN

**Business Unit:** Electronics

**PCN/21/019/C+N**

**Product range:** Interface connectors / M23

**Date:** 2021-05-19

**Author:** Ronald Sawazki

**Title:** Design change of M23 angled housings - External

## Details of Product Changes

### 1. Concerned part number (see also attachment):

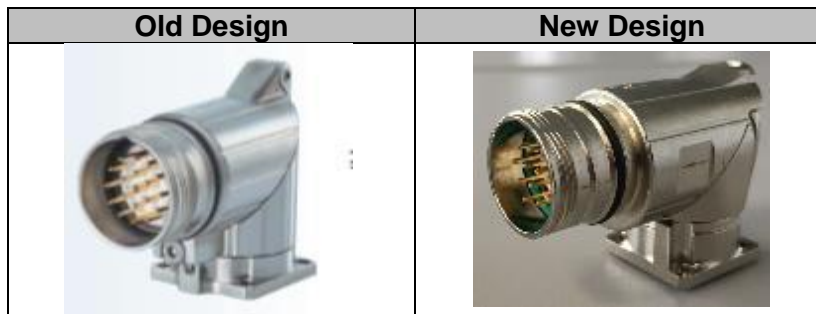
09151000902  
09156000902  
09156000912

### 2. Description of changes / news:

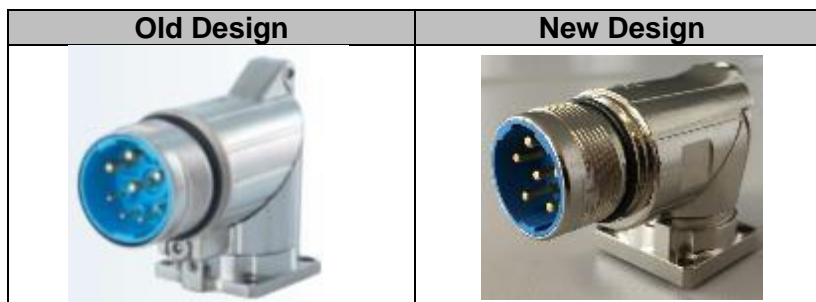
We inform you about the change of angled rotatable housings of our M23 circular connector Portfolio. Instead of the hinge that connected the upper part of the housing with the flange, these two parts are now separated and can be fixed from above the connector with a screw. This change is a combination of a design and feature adjustment. Besides the optimization from design point of view, it has also positive effects on the assembly process and a higher robustness.

This change is concerning the rotatable device housings with flange from M23 Signal and M23 Power/Hybrid Portfolio.

#### M23 Signal:



#### M23 Power/Hybrid:





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### 3. Impact on product specification:

This change has no impact on the product specification.

### 4. Scheduled date of implementation:

Planned change of the design optimization is CW 48 of 2021.

### 5. Identification of change:

- No new part number for the final part
- New revision levels will be implemented  
09151000902 Today=00 → Future=01  
09156000902 Today=00 → Future=01  
09156000912 Today=00 → Future=01
- New assembly instruction will be done

### 6. Data sheet (optional):

- The relevant type sheets, 3D Models, assembly instruction and pictures will be updated before the change.
- There will be an additional information when all data are available.