



Figure can vary

**Part no.: 68009324**  
**MLC530R30-2400-SPG**  
**Safety light curtain receiver**



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## Technical data

| <b>Basic data</b>                  |   |
|------------------------------------|---|
| Series                             | MLC 500   |
| Device type                        | Receiver  |
| Contains                           | 2x BT-NC sliding block  |
| Application                        | Hand protection<br>Smart Process Gating   |
| <b>Functions</b>                   |   |
| Function package                   | Smart Process Gating  |
| Functions                          | Fixed blanking with 1-beam tolerance<br>Fixed blanking without tolerance<br>Integration of "contact-based safety circuit"<br>Integration of "electronic safety-related switching outputs"<br>MaxiScan<br>Muting-timeout extension<br>Qualified stop<br>Smart Process Gating<br>Start/restart interlock (RES)<br>Transmission channel changeover |
| <b>Characteristic parameters</b>   |   |
| Type                               | 4 , IEC/EN 61496  |
| SIL                                | 3 , IEC 61508   |
| SILCL                              | 3 , IEC/EN 62061  |
| Performance Level (PL)             | e , EN ISO 13849-1  |
| PFH <sub>D</sub>                   | 7.73E-09 per hour   |
| Mission time T <sub>M</sub>        | 20 years , EN ISO 13849-1   |
| Category                           | 4 , EN ISO 13849  |
| <b>Protective field data</b>       |   |
| Resolution                         | 30 mm   |
| Protective field height            | 2,400 mm  |
| <b>Optical data</b>                |   |
| Synchronization                    | Optical between transmitter and receiver  |
| <b>Electrical data</b>             |   |
| Protective circuit                 | Overvoltage protection<br>Short circuit protected   |
| <b>Performance data</b>            |   |
| Supply voltage U <sub>B</sub>      | 24 V , DC , -20 ... 20 %  |
| Current consumption, max.          | 150 mA  |
| Fuse                               | 2 A semi time-lag   |
| <b>Inputs</b>                      |   |
| Number of digital switching inputs | 3 Piece(s)  |
| <b>Switching inputs</b>            |   |
| Type                               | Digital switching input   |
| Switching voltage high, min.       | 18 V  |
| Switching voltage low, max.        | 2.5 V   |
| Switching voltage, typ.            | 22.5 V  |
| Voltage type                       | DC  |

**Outputs**

Number of safety-related switching outputs (OSSDs) 2 Piece(s)

**Safety-related switching outputs**

|                              |                                      |
|------------------------------|--------------------------------------|
| Type                         | Safety-related switching output OSSD |
| Switching voltage high, min. | 18 V                                 |
| Switching voltage low, max.  | 2.5 V                                |
| Switching voltage, typ.      | 22.5 V                               |
| Voltage type                 | DC                                   |
| Current load, max.           | 380 mA                               |
| Load inductivity             | 2,000 µH                             |
| Load capacity                | 0.3 µF                               |
| Residual current, max.       | 0.2 mA                               |
| Residual current, typ.       | 0.002 mA                             |
| Voltage drop                 | 1.5 V                                |

**Safety-related switching output 1**

Assignment Connection 1, pin 5  
Switching element Transistor , PNP

**Safety-related switching output 2**

Assignment Connection 1, pin 6  
Switching element Transistor , PNP

**Timing**

Response time 100 ms  
Restart delay time 100 ms

**Connection**

Number of connections 1 Piece(s)

**Connection 1**

Type of connection Connector  
Function Machine interface  
Thread size M12  
Material Metal  
No. of pins 8 -pin

**Cable properties**

Permissible conductor cross section, typ. 0.25 mm<sup>2</sup>  
Length of connection cable, max. 100 m  
Permissible cable resistance to load, max. 200 Ω

**Mechanical data**

Dimension (W x H x L) 29 mm x 2,466 mm x 35.4 mm  
Housing material Metal , Aluminum  
Lens cover material Plastic / PMMA  
Material of end caps Diecast zinc  
Net weight 2,550 g  
Housing color Yellow, RAL 1021  
Type of fastening Groove mounting  
Mounting bracket  
Mounting on Device Column  
Swivel mount

**Operation and display**

Part no.: 68009324 – MLC530R30-2400-SPG – Safety light curtain receiver

|                 |                          |
|-----------------|--------------------------|
| Type of display | 7-segment display<br>LED |
| Number of LEDs  | 3 Piece(s)               |

**Environmental data**

|                                    |               |
|------------------------------------|---------------|
| Ambient temperature, operation     | -30 ... 55 °C |
| Ambient temperature, storage       | -30 ... 70 °C |
| Relative humidity (non-condensing) | 0 ... 95 %    |

**Certifications**

|                      |  |
|----------------------|--|
| Degree of protection | IP 65  |
| Protection class     | III  |
| Certifications       | c CSA US<br>c TÜV NRTL US<br>S Mark<br>TÜV Süd |
| Vibration resistance | 50 m/s <sup>2</sup>                            |
| Shock resistance     | 100 m/s <sup>2</sup>                           |
| US patents           | US 6,418,546 B                                 |

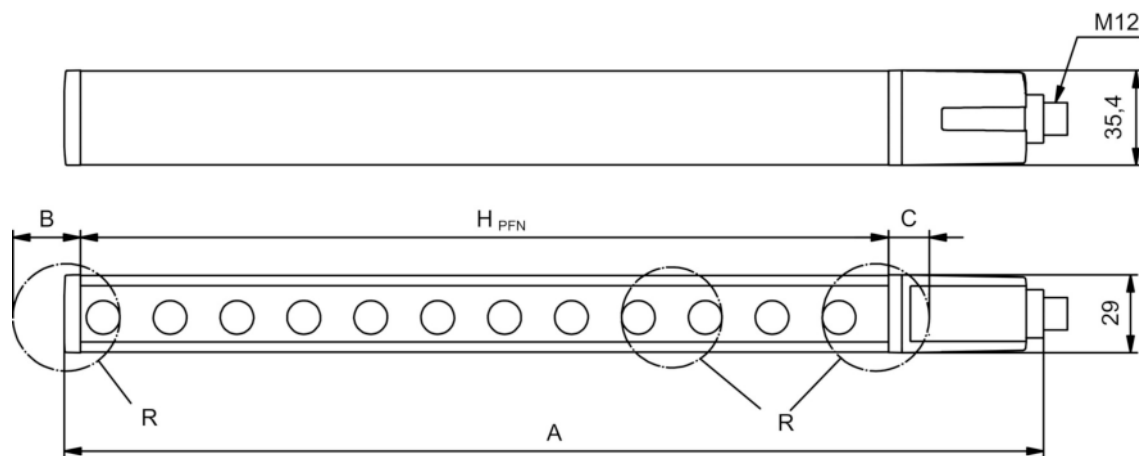
**Classification**

|                       |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 8.0            | 27272704 |
| eCl@ss 9.0            | 27272704 |
| ETIM 5.0              | EC002549 |
| ETIM 6.0              | EC002549 |

## Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height  $H_{PFE} = H_{PFN} + B + C$



$H_{PFE}$  Effective protective field height = 2428 mm

$H_{PFN}$  Nominal protective field height = 2400 mm

A Total height = 2466 mm

B 19 mm

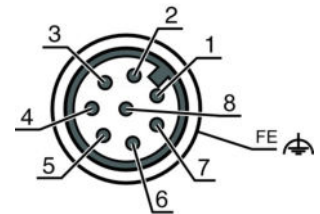
C 9 mm

R Effective protective field height  $H_{PFE}$  goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

## Electrical connection

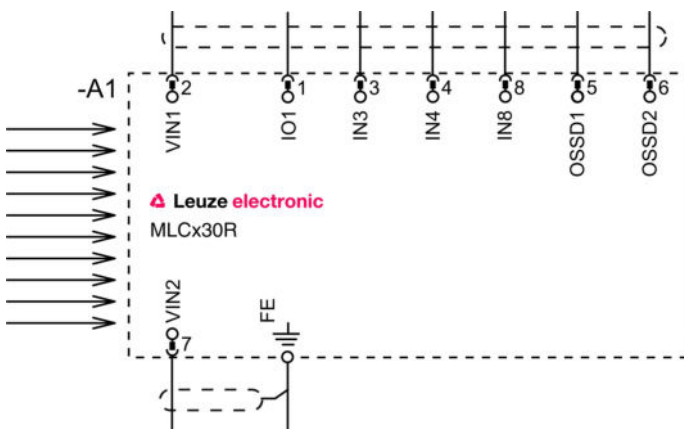
| Connection 1       |                   |
|--------------------|-------------------|
| Type of connection | Connector         |
| Function           | Machine interface |
| Thread size        | M12               |
| Type               | Male              |
| Material           | Metal             |
| No. of pins        | 8 -pin            |
| Encoding           | A-coded           |
| Connector housing  | FE/SHIELD         |

| Pin | Pin assignment | Conductor color |
|-----|----------------|-----------------|
| 1   | IO1/RES        | White           |
| 2   | VIN1           | Brown           |
| 3   | IN3            | Green           |
| 4   | IN4            | Yellow          |
| 5   | OSSD1          | Gray            |
| 6   | OSSD2          | Pink            |
| 7   | VIN2           | Blue            |
| 8   | IN8            | Red             |



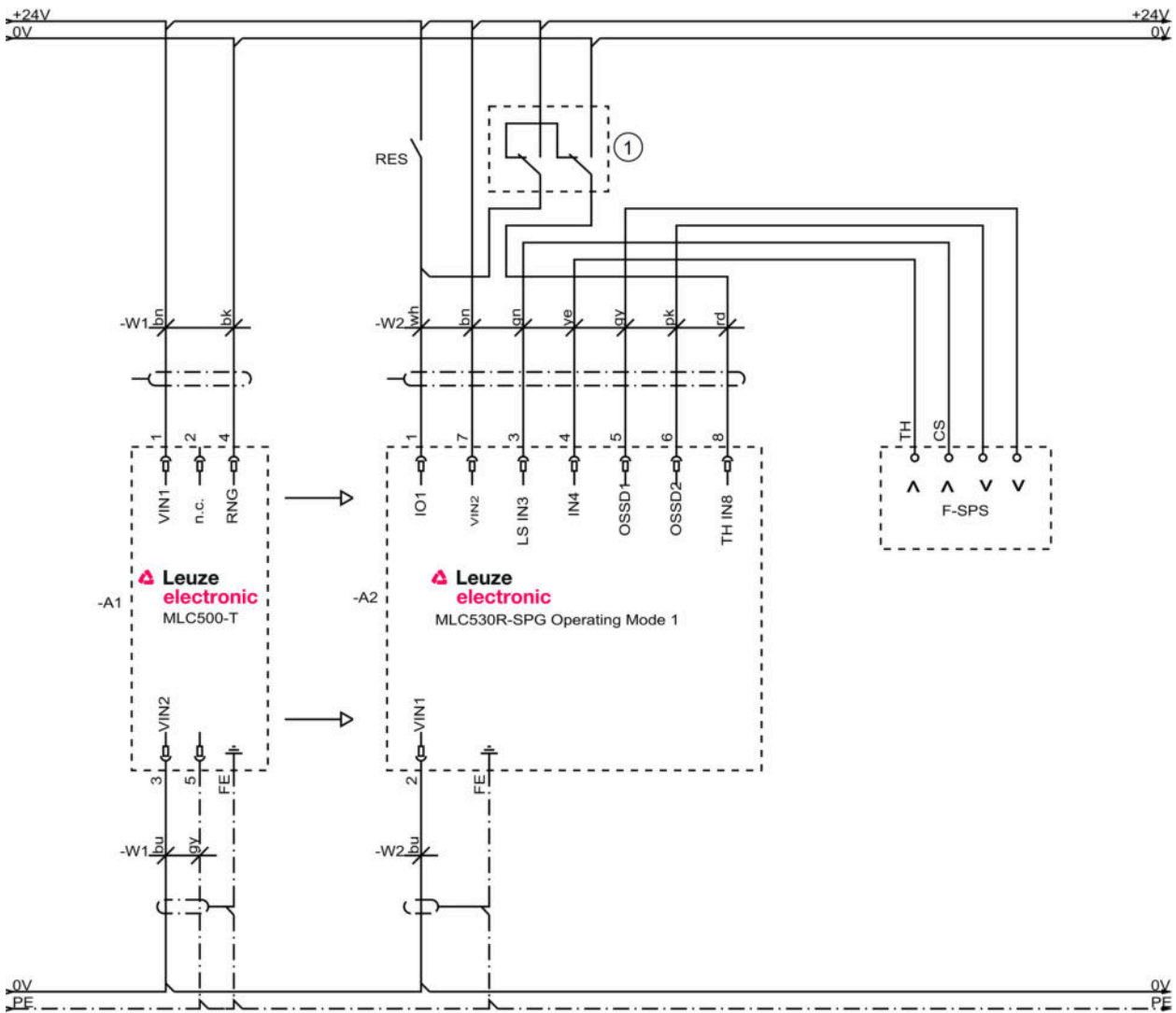
## Circuit diagrams

### Connection diagram receiver



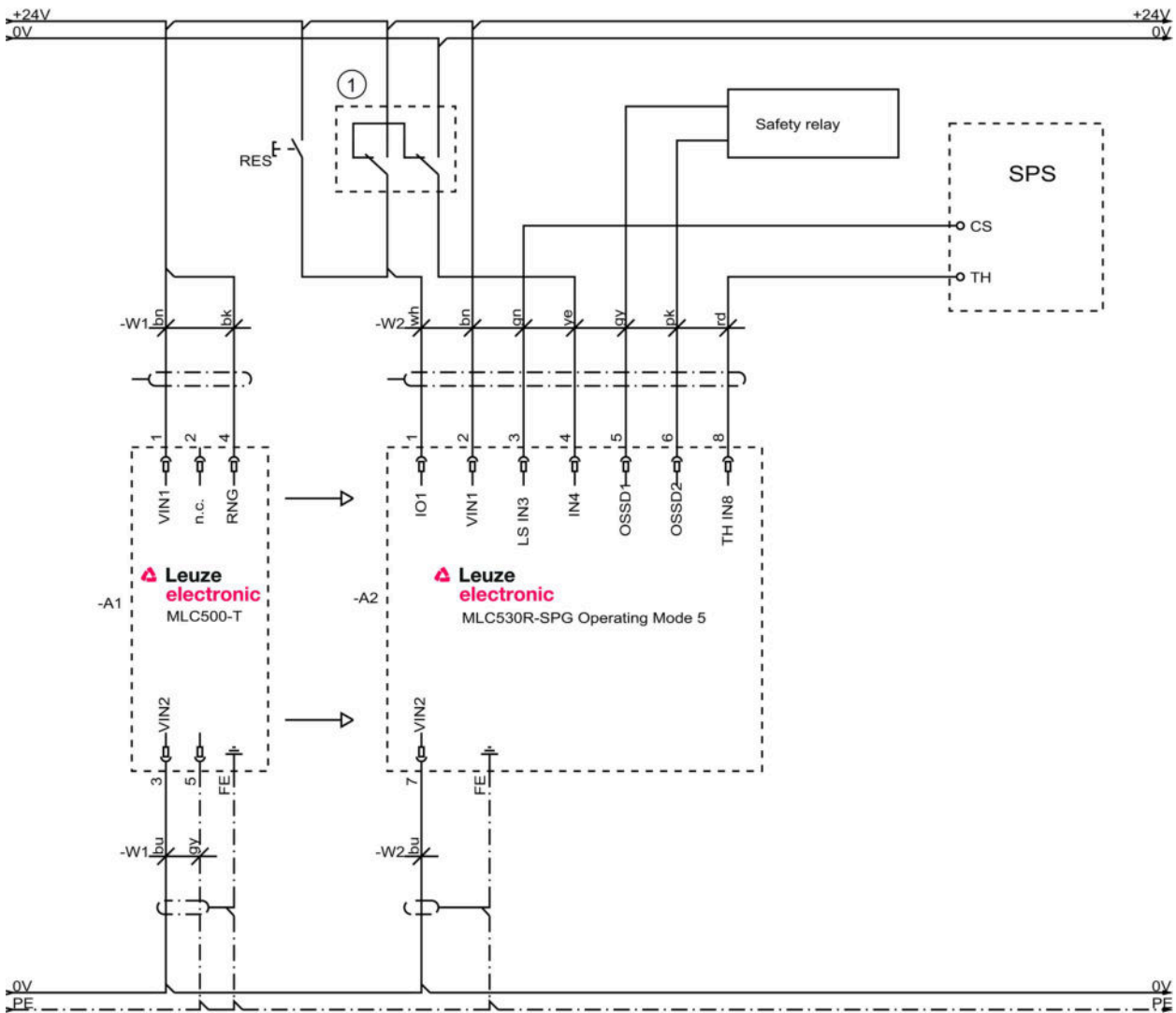
- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

Operating mode 1: connection example with Smart Process Gating (SPG)



1 Optional teach key switch

Operating mode 5: circuit diagram example with Smart Process Gating (SPG)



1 Optional teach key switch

**Operation and display**


**LEDs**

| LED | Display                     | Meaning   |
|-----|-----------------------------|---|
| 1   | Off                         | Device switched off   |
|     | Red, continuous light       | OSSD off  |
|     | Red, flashing, 1 Hz         | External error  |
|     | Red, flashing, 10 Hz        | Internal error  |
|     | Green, flashing, 1 Hz       | OSSD on, weak signal  |
|     | Green, continuous light     | OSSD on   |
| 2   | Off                         | RES deactivated or RES activated and enabled or RES blocked and protective field interrupted                          |
|     | Yellow, continuous light    | RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable |
|     | Yellow, flashing            | Upstream safety circuit opened  |
|     | Yellow, flashing (1x or 2x) | Changeover of the upstream safety circuit   |

## Part no.: 68009324 – MLC530R30-2400-SPG – Safety light curtain receiver

| LED | Display                | Meaning  |
|-----|------------------------|--|
| 3   | Off                    | No special function (blinking, muting, etc.) active  |
|     | Blue, continuous light | Protective field parameter (blinking) correctly taught                                       |
|     | Blue, flashing, 1 Hz   | Muting active  |
|     | Blue, short flashing   | Teaching of protective field parameters or muting restart required or muting override active |
|     | Blue, flashing, 10 Hz  | Error during teaching of protective field parameters   |

## Suitable transmitters

|   | Part no. | Designation    | Article                          | Description  |
|---|----------|----------------|----------------------------------|--|
|  | 68000324 | MLC500T30-2400 | Safety light curtain transmitter | Resolution: 30 mm<br>Protective field height: 2,400 mm<br>Operating range: 0 ... 10 m<br>Connection: Connector, M12, Metal, 5 -pin |

## Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

| MLC | Safety light curtain   |
|-----|--|
| x   | <b>Series:</b><br>3: MLC 300<br>5: MLC 500   |
| yy  | <b>Function classes:</b><br>00: transmitter<br>01: transmitter (AIDA)<br>02: transmitter with test input<br>10: basic receiver - automatic restart<br>11: basic receiver - automatic restart (AIDA)<br>20: standard receiver - EDM/RES selectable<br>30: extended receiver - blanking/muting |
| z   | <b>Device type:</b><br>T: transmitter<br>R: receiver   |
| a   | <b>Resolution:</b><br>14: 14 mm<br>20: 20 mm<br>30: 30 mm<br>40: 40 mm<br>90: 90 mm  |
| hhh | <b>Protective field height:</b><br>150 ... 3000: from 150 mm to 3000 mm  |
| e   | <b>Host/Guest (optional):</b><br>H: Host<br>MG: Middle Guest<br>G: Guest   |
| i   | <b>Interface (optional):</b><br>/A: AS-i   |
| ooo | <b>Option:</b><br>/V: high Vibration-proof<br>EX2: explosion protection (zones 2 + 22)<br>SPG: Smart Process Gating  |

### Note

A list with all available device types can be found on the Leuze electronic website at [www.leuze.com](http://www.leuze.com).




## Notes

### Observe intended use!


- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

## Accessories



### Connection technology - Connection cables

|   | Part no. | Designation        | Article          | Description  |
|---|----------|--------------------|------------------|--|
|  | 50135128 | KD S-M12-8A-P1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR |

### Mounting technology - Swivel mounts

|   | Part no. | Designation | Article              | Description  |
|---|----------|-------------|----------------------|--|
|  | 429393   | BT-2HF      | Mounting bracket set | Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 360°<br>Material: Metal, Plastic |

## Services

|   | Part no. | Designation | Article                                   | Description  |
|---|----------|-------------|---|--|
|  | S981050  | CS40-I-140  | Safety inspection "Safety light barriers" | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.<br>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.<br>Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure. |
|  | S981046  | CS40-S-140  | Start-up support                          | Details: For safety devices including stopping time measurement and initial inspection.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.<br>Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.   |

### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.